





**OPTIMIZE** YOUR PERFORMANCE

→BOOK OF SPEED

2014  
2015

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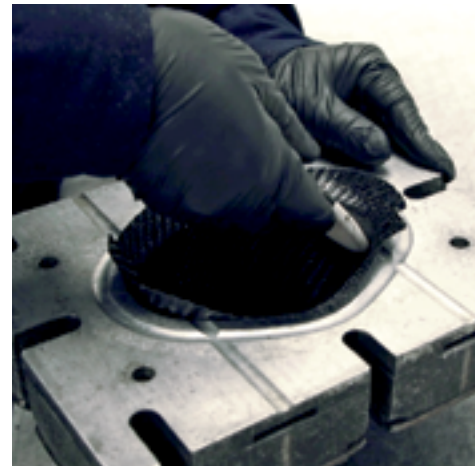
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## THE ART OF **PERFECTION**

For 60 years, Hideo “Pops” Yoshimura and his namesake company have designed and produced the finest exhaust systems in the world. The high quality of Yoshimura exhaust systems, slip-on mufflers and Genuine Yoshimura Accessories is a direct result of the company’s commitment to uncompromising quality standards, extensive research and development, and unrivaled expertise in manufacturing. Yoshimura products are also renowned for their performance — no surprise, since they are developed in the crucible of competition. Ever since 1979, when a Yoshimura-built Suzuki GS1000 won the AMA Superbike championship, and then Team Yoshimura finished 1-2-3 at Daytona, the company has dedicated itself to testing and developing products that literally outperform the competition. Pursuing cutting-edge R&D in racetrack conditions sets Yoshimura apart from and above the competition. Reflecting our desire to maintain our lead, we built a completely separate facility dedicated only to R&D. It’s an environment where everyone is focused on a single mission — continually enhancing product quality. The Yoshimura motto is simple and has not changed since the company’s inception: Make the best products possible, and never compromise. Actually producing exhaust pipes that meet our quality standards is no simple task, but our manufacturing group consistently pulls it off. The attention to detail and old-world craftsmanship that goes into making Yoshimura products is impossible to replicate with a machine. The technicians at work here are artists — the exhaust systems they produce are pieces of art. Year after year, this dedication, talent, tools and raw metal come together to form the best exhaust systems in the world.





# YOSHIMURA GLOBAL RACING

Over the last few years, Yoshimura-backed off-road racing teams have added to the company's long record of championship-winning seasons, and in 2014 our riders continued to rock the competition. GEICO Honda's Justin Bogle won the AMA 250 Supercross East Championship title on his Yoshimura RS-9-equipped bike. Several of our riders enjoyed similar success with their Yoshimura-equipped bikes: Honda GDR Canada's Colton Facciotti took top honors in the Canadian Motocross MX1 Championship. Serco Yamaha's Luke Clout won the Australian MX2 Championship. And to round out the list of dominating performances, Team Motul Suzuki and Matt Moss are celebrating their second consecutive MX Nationals, Australian Motocross Championship. This success has practically come to be expected, because Yoshimura understands the dynamics of racing like no one else. First comes research and development. Then testing — and re-testing. Then the final phase — measuring the result against the toughest competition in the world. With decades of involvement in championship-winning racing efforts, Yoshimura begins every year with a foundation of success that gives us a built-in lead on the competition.

For 2015, President of Yoshimura Racing Don Sakakura heads Team Yoshimura Suzuki's motocross and supercross efforts, which includes riders James Stewart and Blake Baggett. Yoshimura is also backing RCH Racing, the GEICO Honda team, as well as maintaining its status as the Official Performance Exhaust Supplier for American Honda Racing. Outside the U.S., we're sponsoring Honda Canada GDR, which is ready to go after a repeat of its 2014 MX1 championship, while the Serco Motorsports Factory Yamaha race team is ready to defend the number 1 plate in the Australian MX2 Championship series. Also in Australia, the Factory Suzuki Supercross and Motocross teams are primed for competition after winning both MX1 Championships. Throughout every event and series, Yoshimura will add to our bank of technical knowledge — and then use that knowledge to develop products engineered to give you the winning edge.

Both Yoshimura Japan and Yoshimura Research and Development of America, Inc. have a long, successful history of collaborating with championship-winning road racing teams. Yoshimura Japan has an extensive research and development program and supports teams around the world — one critical way that we use on-track experience to develop cutting-edge technology. For 2015, Yoshimura Japan is backing Voltcom Crescent Suzuki racing team as it pursues the World Superbike Championship.

For decades Yoshimura R&D has been involved with road racing in America, partnering with the leading motorcycle manufacturers and the most talented riders. Yoshimura R&D currently runs the Yoshimura Suzuki Racing Team, supporting the factory team effort in the AMA Pro Superbike Championship Series and collaborating with Yoshimura Japan. Yoshimura Suzuki's road racing success is legendary, with Yoshimura leading the factory Suzuki Superbike team to 10 championships in the last 14 AMA Superbike Series. As always, the knowledge gained in the heat of competition helps us to develop high-performance products for both road racers and street riders.



→Roger Lee Hayden



→James Stewart



# YOSHIMURA MUFFLER TYPES

**Yoshimura Full Systems** are designed with nothing but power in mind — ideal for anyone who's serious about performance. They are developed with direct feedback from our race teams, and they're tested and proven against world-class competition. Our R&D technicians then use their years of experience and expertise to turn race-proven designs into exceptional pipes that look and sound great and, above all, improve your bike's performance. One other key to our Full Systems' performance is our extensive dyno and racetrack testing — more than any company in the business — which allows us to create the best systems available. Period.

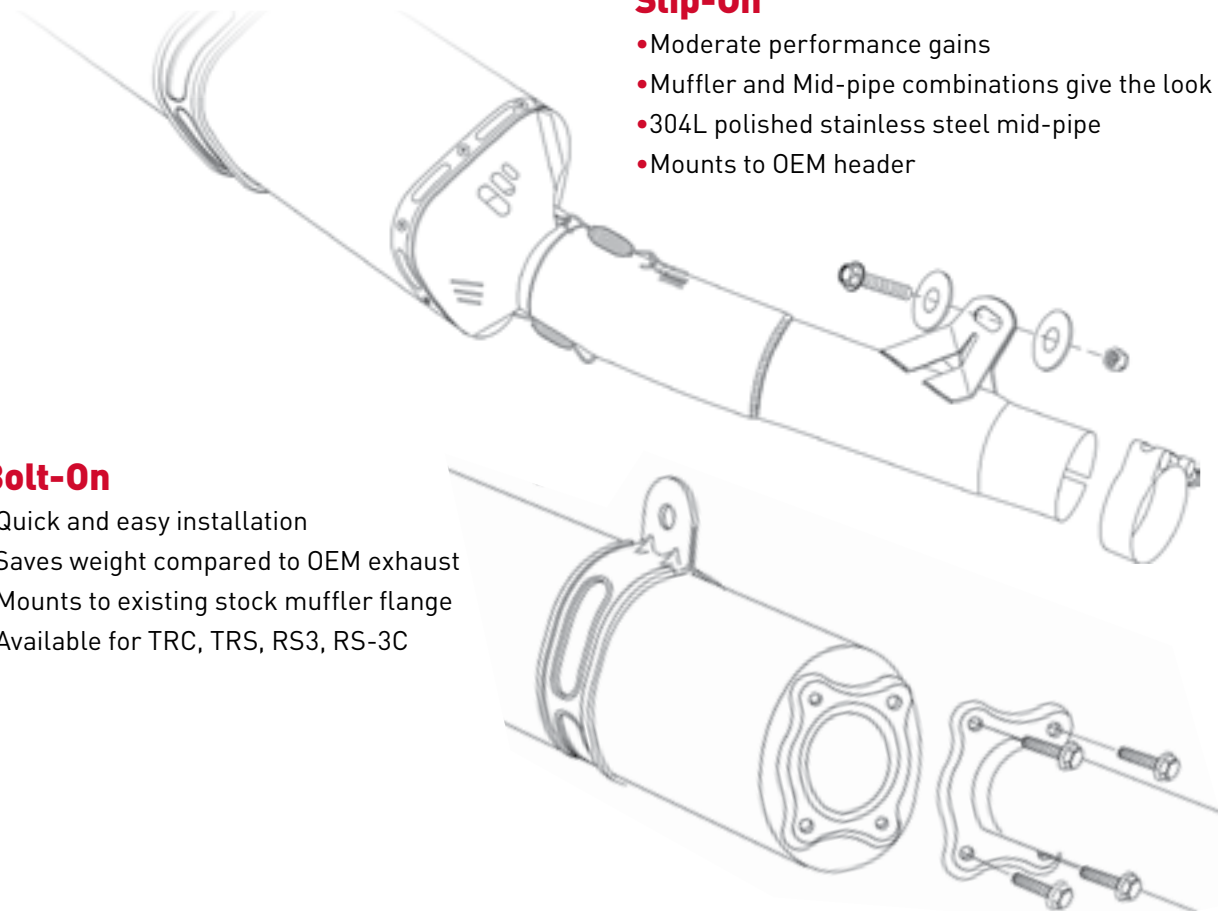
**Yoshimura Slip-Ons/Bolt-Ons** are a great way to enhance your bike's look, sound and performance. Slip-Ons are designed to utilize the stock exhaust system header. Depending on the make and model of your motorcycle, Slip-Ons either bolt directly onto the flange of the original tail pipe, or includes a Yoshimura tail pipe that mounts to the collector of the original header. In many cases, Slip-Ons that includes a mid-pipe actually look like a Full System. Slip-Ons are popular because they're quick and easy to install, they're lighter than the original muffler, they look and sound great and they instantly improve performance. Our Bolt-Ons provide great sound and improved performance, are lighter than stock mufflers and bolt right to the existing stock muffler flange in minutes. Yoshimura Bolt-Ons offer the superb quality construction that all of our products are known for, and include CNC-machined aluminum adapters. Yoshimura Bolt-Ons are available in TRC, TRS, RS3 and RS-3C configurations.

## Slip-On

- Moderate performance gains
- Muffler and Mid-pipe combinations give the look of a full system
- 304L polished stainless steel mid-pipe
- Mounts to OEM header

## Bolt-On

- Quick and easy installation
- Saves weight compared to OEM exhaust
- Mounts to existing stock muffler flange
- Available for TRC, TRS, RS3, RS-3C



# GUIDE TO EMISSIONS COMPLIANCE



## SIGNATURE SERIES

Introducing Signature Series by Yoshimura — an offering of exhaust systems that a dealer can install with confidence. Our Signature Series lineup is the answer for today's dealer who is faced with a challenging marketplace. The applications for the Signature Series line cover the entire powersports spectrum, including many of our off-road models. Everyone of our championship winning motocross exhaust systems and nearly all of our ATV/UTV applications are members of the signature Series family. All Signature Series components are tested, documented, and marked as required by federal and state regulations.

- \*CARB/EPA tailpipe emissions compliant
- \*\*All applications are marked with appropriate EPA noise emissions labels
- \*\*\*Certified by an independent laboratory for EPA noise compliance



## STREET SERIES

All Street Series systems are bolt/slip-on applications that do not require tampering with the vehicle's emissions control system, yet still deliver that special spirit the world has come to expect from the legendary company known as Yoshimura. Street Series applications cover all of the iconic profiles that Yoshimura has become famous for. From the legendary tri-oval profiles to the refined carbon fiber R-77 mufflers, and even our R-55 angular masterpieces. Our Street Series exhaust offer street-legal options for almost everything on two wheels.

- \*CARB/EPA tailpipe emissions compliant
- \*\*All applications are marked with appropriate EPA noise emissions labels
- \*\*\*Has not been tested for EPA noise compliance



## ENDURO SERIES

In the Mid 90's Yoshimura didn't go to the dirt; the dirt came to Yoshimura. Enduro Series systems are an evolution of Yoshimura's early off road efforts crafting off-road exhaust systems. The Enduro Series are all equipped with USFS-approved spark arrestor, forest-friendly noise levels, and are tailpipe emissions compliant.

- \*CARB/EPA tailpipe emissions compliant
- \*\*All applications are marked with appropriate EPA noise emissions labels
- \*\*\*Has not been tested for EPA noise compliance



## RACE SERIES

If you're looking for that competitive edge, look no further than our Race Series. These exhaust systems are designed with nothing but power in mind. Each Race Series system is developed in accordance with noise compliance regulations imposed by most racing sanctioning bodies worldwide.

- \*FOR CLOSED COURSE COMPETITION ONLY; NOT INTENDED FOR STREET USE
- \*\*All applications are marked with appropriate EPA noise emissions labels
- \*\*\*Has not been tested for EPA noise compliance



# R-77, R77D



→Shown with Yoshimura Fender Eliminator Kit

→KTM 1290 SUPERDUKE

## →R-77 SLIP-ON

SIGNATURE SERIES



STREET SERIES



RACE SERIES



The popular R-77 offers outstanding performance, thanks to its development in the heat of competition. It features a trapezoidal design, which allows a large volume of packing material and in turn delivers top performance. With a straight baffle and removable low-volume insert, the R-77 muffler's front cap is MIG-welded, while the carbon fiber end cap is riveted using high-end stainless steel rivets and end bands.



→CF with CF End Cap



→SS with CF End Cap

## →R-77D SLIP-ON

STREET SERIES



The R-77D is a dual-outlet version of the race-proven R-77 and boasts a carbon fiber cone end cap. The R-77D requires no inserts or restrictions, increasing muffler packing life and providing five percent more open exhaust outlet area and as much as three decibels lower sound output (compared to the standard open R-77).



→CF with CF End Cap



→SS with CF End Cap

## →R-77, R77D FULL SYSTEM

RACE SERIES



Yoshimura's unrivaled experience in competition forms the foundation of our R&D efforts for every one of our Full Systems. It allows us to design and build high-performance exhaust systems that are quite simply beyond compare. Another key to the success of our Full Systems is our unmatched range of tooling. That means that when our technicians decide a certain bend is necessary for top performance, we have the tooling to deliver. The result? The best exhaust systems you can get — Yoshimura.



→SS with CF Muffler, CF End Cap



# R-55, R-55LE



→BMW S1000R

## →R-55 SLIP-ON

STREET SERIES



The popular and stylish R-55 features a straight baffle with a removable low-volume insert. It's TIG-welded to Yoshimura quality standards, is made of high-quality polished stainless steel and is available with a carbon fiber end cap. To ensure strength and good looks, the laser-cut mounting bracket is also TIG-welded. The R-55 is available as a Slip-On or racing Full System. The R-55 LE for BMW S1000RR and BMW S1000R are made with our highest quality titanium sleeve and comes with a carbon fiber end cap and carbon fiber heat shield.



→ R-55, SS with CF End Cap



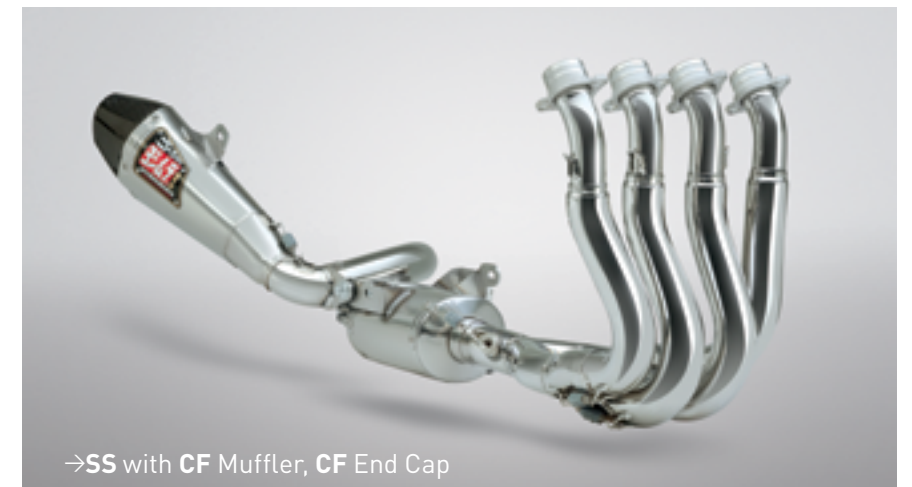
→ R-55LE, Ti with CF End Cap

## →R-55 FULL SYSTEM

STREET SERIES



RACE SERIES



→SS with CF Muffer, CF End Cap





The 2014 Honda CB1100 and Yamaha Bolt are two bikes that bring the past to life — contemporary updates of classic designs. Perhaps the only thing that can make them better is a state-of-the-art accessory version of their classic exhaust systems. Introducing Yoshimura's RSC Vintage Racing Full Exhaust System for the Honda CB1100 and Yamaha Bolt. These systems feature a black ceramic-coated stainless steel finish. In addition, the vintage systems also include a 42.7mm-diameter header pipe for enhanced performance and classic Yoshimura emblem.



→HONDA CB1100



→YAMAHA STAR BOLT





# TRC-D, TRC

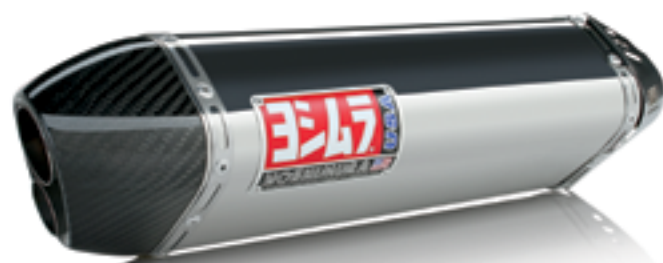
→YAMAHA YZF-R1

→Shown with Yoshimura Fender Eliminator Kit

## →TRC-D SLIP-ON

STREET SERIES 

The TRC-D is a dual-outlet version of the race-proven TRC and boasts a carbon fiber cone end cap. The TRC-D requires no inserts or restrictions, increasing muffler packing life and providing five percent more open exhaust outlet area and as much as three decibels lower sound output (compared to the standard open TRC).



→SS with CF End Cap



→CF with CF End Cap

## →TRC-D DUAL UNDERTAIL SLIP-ON

STREET SERIES 

RACE SERIES 



→CF with CF End Cap

The TRC-D undertail carbon fiber slip-on is a compact dual version designed to fit motorcycles like the Yamaha R-1 and Ducati 848 where space is at a premium and features a carbon fiber dual-outlet end cap.

## →TRC SLIP-ON

SIGNATURE SERIES 

STREET SERIES 

RACE SERIES 

The TRC is a race-proven exhaust with a tri-oval design, trick cone-shaped end cap and easily removable low-volume insert. Choose the muffler in 304 L polished stainless steel or carbon fiber, both feature a stylish and functional laser-etched heel guard.



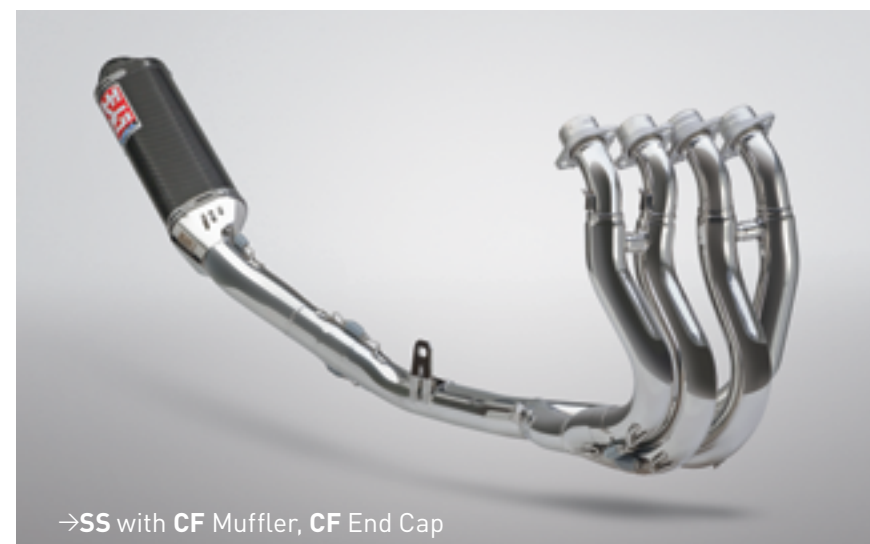
→SS with SS End Cap

→SS with CF End Cap

→CF with CF End Cap

## →TRC-D, TRC FULL SYSTEMS

RACE SERIES 



→SS with CF Muffler, CF End Cap





# TRS, TRI

→TRS Full System, SS with SS Muffler



→SUZUKI SV650

→TRS SLIP-ON

STREET SERIES



RACE SERIES

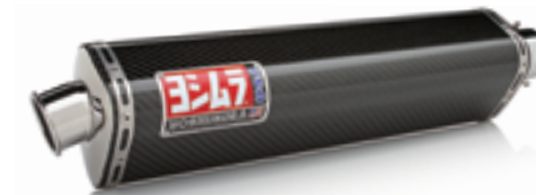


The TRS is a race-bred muffler that features the clean look and sound that Yoshimura is famous for. The straight baffle of the TRS leads to a single polished stainless steel turn-down tip, and it's compatible with a low-volume insert. The TRS comes as a Bolt-On or Slip-On muffler that easily attaches onto the stock exhaust mounting slip-fit or mounting flange. Choose from either polished stainless or carbon fiber canister options.

→SS with SS End Cap



→CF with SS End Cap



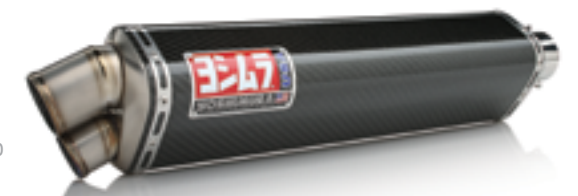
→TRI FULL SYSTEM

RACE SERIES



The TRI is a Full Exhaust System known for an unrivaled combination of performance, distinctive sound and striking design. It takes advantage of Yoshimura's decades of experience developing race-winning superbikes — and turns that experience into exhilarating performance. It's truly a racing-inspired product featuring a dual-outlet, turn-down titanium-tipped muffler with its own unique exhaust pitch.

→CF with Ti End Cap



→SS with CF Muffler, Ti End Cap





→RS-3, RS-3C SLIP-ON

SIGNATURE SERIES



STREET SERIES



The race-bred RS-3 exhaust is popular among riders looking for both performance and value. It offers the unmistakable look and sound of Yoshimura while dramatically enhancing performance. RS-3 mufflers feature a straight baffle that leads to a single turn-down machined aluminum end cap. The oval-shaped muffler is capable of housing a low-volume Yoshimura insert. Muffler sleeve options for the RS-3 include polished stainless steel or carbon fiber. The RS-3C is a great alternative to the RS-3, providing the same design and performance with the addition of a trick carbon fiber cone-shaped end cap.



→SS with AL End Cap

→CF with AL End Cap



→SS with CF End Cap

→CF with CF End Cap

→RS-3 FULL SYSTEM

RACE SERIES



→SS with CF Muffler, AL End Cap

RS-3



→BMW R NINE T



# RS-4 DUAL SPORT, STREET



→YAMAHA SUPER TENERÉ

## →RS-4 SLIP-ON

SIGNATURE SERIES



STREET SERIES



Dual-Sport riders can enjoy the power and performance of the race-bred RS-4 slip-on muffler — which is also known for its quiet but throaty exhaust note. It includes all the benefits of our original RS-4 Off-Road muffler, along with a unique turned-down cone-shaped end cap designed to direct exhaust heat and gases away from the bike's components. In addition, the RS-4 is also available for select street bikes like the Kawasaki Ninja 650.



→SS with CF End Cap



→SS with CF End Cap

## →RS-4 FULL SYSTEM

RACE SERIES



### →KAWASAKI NINJA 650



→SS with SS Muffler, CF End Cap





→RS-5 SLIP-ON

SIGNATURE SERIES



STREET SERIES



A four-sided trapezoidal shape helps the RS-5 undertail muffler offer a deep, pleasing exhaust note. Its unique and aggressive shape accentuates the lines of bikes like the CBR600RR. But there's more to this pipe than good looks. The high-flow, straight-through baffle design helps provide maximum performance, while the stainless steel internals add durability and strength. The newer round outlet gives this already potent muffler even more power, plus an updated look that racers love! The RS-5 is available either as a Slip-On or a Full Exhaust System, and the mufflers include a low-volume insert. The RS-5 muffler options are stainless steel or carbon fiber sleeve and both come with a carbon fiber end cap.

→SS with CF End Cap



→CF with CF End Cap

→RS-5 FULL SYSTEM

RACE SERIES



→SS with SS Muffler, CF End Cap

RS-5



→HONDA CBR600RR



# RS-9 FOR HONDA GROM



→Shown with Yoshimura Genuine Accessories

## →RS-9 SLIP-ON

SIGNATURE SERIES



STREET SERIES



The 2014 Honda GROM (MSX-125) is a game changer and Yoshimura R&D is on the gas with the introduction of an all-new RS-9 designed especially for the Grom. The RS-9 features a Parallelogram-shaped muffler and provides increased muffler volume versus the stock system, which provides better throttle response and quieter performance. The muffler is lightweight (lighter than the stock system) and it features a CNC machined muffler bracket. Available with either a aluminum or carbon fiber sleeve, both of which feature a carbon fiber end cap, while the Full System has a stainless steel header. You can also choose from a variety of genuine Yoshimura accessories to complement this exciting new bike from Honda.



→AL with CF End Cap



→CF with CF End Cap

## →RS-9 FULL SYSTEM

RACE SERIES



→YOSHIMURA RACING GROM



→SUZUKI GSX-R RACE KIT PARTS

Yoshimura's range of racing "Kit Parts" offer the quality and performance Yoshimura has become known for. "Kit Parts" is a euphemism for highly specialized custom parts designed for racing, which we utilize on our Yoshimura Suzuki Factory race bikes. Price is not a consideration with Kit Parts - performance is the only criteria!



→EM PRO



→Digital Dual-Temp Meter



→Inner Rotor Generator & Cover



→Camshafts and Sprockets



→Metal Gasket Set



→Cylinder Head Gasket

→YOSHIMURA SUZUKI FACTORY RACING



→YOSHIMURA JAPAN



→VOLTCOM SUZUKI



# GENUINE ACCESSORIES



→Oil Plug

→Chassis Protector

→Inspection Plug

→Axle Blocks

→Race Stand Spools

→BMW S1000RR



→Front Sprocket Cover



→Fender Eliminator Kit



→Case Saver

## →NEW: WORKS EDITION HARD PARTS

Performance is in the spirit of every Yoshimura product. For 2015 we're carrying on that spirit with the introduction of Yoshimura's line of Works Edition Hard Parts. These may look similar to our familiar black or bronze anodized hard parts, but don't let that fool you — Works Edition Hard Parts are uniquely crafted with a range of distinctive features. They are still precision machined from billet 6061 aluminum and provide safety-wiring ability, but that is where the similarities end. The finishing process is a hard-anodize process

that creates a dense, super-hard surface layer of aluminum oxide almost as hard as diamond. Hard-anodized aluminum is used for components such as pistons and hydraulic gear that require a high wear-resistant surface. In addition, the hard-anodizing process produces superior colorfast qualities and is highly resistant to Ultraviolet rays as well as heat. Overall the new Works Edition Hard Parts will add a works look to your bike while adding long-lasting durability to your parts.



AXLE BLOCKS



STEERING STEM NUT



CHASSIS PROTECTOR



BAR ENDS



CASE SAVERS



ENGINE PLUGS



FORK TUBE CAPS



MIRROR HOLE CAPS



→YOSHIMURA OFF-ROAD

Yoshimura understands the dynamics of creating race-winning teams like no one else. First comes research and development. Then testing — and re-testing. Then the final phase — measuring the result against the toughest competition in the world. With decades of involvement in championship-winning racing efforts, Yoshimura begins every year with an almost unfair advantage — a foundation of success that allows us to start with a built-in lead on the competition. Our partnerships with factory teams have resulted in incredible success on the track and paid dividends in researching and developing new products. A perfect example of our collaboration is the RS-9 Dual system developed for the Honda Factory team, and the RS-4 used by a variety of other Factory teams. For 2015, Yoshimura is involved with off-road racing worldwide, with Yoshimura Suzuki Factory Racing at the forefront of our efforts, including our full dedication to competing in both the AMA Pro Motocross and Supercross series.



OFF-ROAD





# RS-9 DUAL



→TREY CANARD, 450 MX WINNER AT UTAH

## →RS-9 SLIP-ON

SIGNATURE SERIES



Yoshimura developed the RS-9 Dual specifically for the Honda CRF450R's dual-muffler configuration. In 2014, we've worked with race-winning Factory Honda riders Justin Barcia and Trey Canard to develop the new RS-9 for the 2015 Honda CRF450R. These dual-muffler systems provide maximum performance and mass centralization while optimizing rider usability. The RS-9's uniquely sculpted carbon fiber end caps feature a Tunable Insert System, so you can fine-tune power delivery and decibel levels to your specifications. Honda Racing and GEICO Honda will both be using the RS-9 in the 2015 Supercross and Motocross series.

→Ti with CF End Cap



→CF with CF End Cap



→AL with CF End Cap



## →RS-9 FULL SYSTEM

SIGNATURE SERIES



→SS with SS Muffler, CF End Cap



→RS-4 SLIP-ON

SIGNATURE SERIES



The work that went into developing the RS-4 muffler design paid big dividends in 2014. Matt Moss, riding for the Yoshimura-backed Team Motul Suzuki Australia, won the Australian Motocross MX1 Championship. Serco Yamaha team rider Luke Clout complemented that victory by winning the MX2 Championship in the same series. We've developed the current generation RS-4 based on that R&D and the result is a unique design that provides an unrivaled combination of power and a quiet exhaust note. The RS-4 features a duplex chamber, a two-staged stepped baffle and an innovative carbon cone end cap. The RS-4 muffler is available in aluminum, titanium or carbon fiber and both titanium and stainless Full Systems are available. Stainless systems come with a 94dB and AMA 2-m Max sound insert. Titanium systems are equipped with a 94dB sound insert installed and 2-m Max insert as an option. There are USFS approved spark arrestors available for all RS-4 systems.



→Ti with CF End Cap

→CF with CF End Cap



→AL with CF End Cap

→RS-4 FULL SYSTEM

SIGNATURE SERIES



→Ti with CF Muffler, CF End Cap

RS-4



→ SERCO YAMAHA'S LUKE CLOUT, 2014 AUSTRALIAN MX2 CHAMPION





→HONDA CRF125F WITH RS-2 MINI

→RS-2 SLIP-ON, FULL-SYSTEM

The RS-2 is a potent and versatile design that evolved from our original TRC, engineered to provide increased power and smoother power delivery. With a different pyramidal shape that features increased volume, the RS-2 is a quieter system with a larger core — and it offers the added bonus of outstanding performance in a value-priced package. The diamond-shaped high-volume muffler includes a low-volume insert and optional inserts are available depending on your needs. The stainless slip-on attaches right onto the stock header, and comes with an aluminum muffler. Stainless full systems are available with a aluminum or carbon fiber muffler depending on the application.

→Ti with SS End Cap



→CF with SS End Cap



→AL with SS End Cap





→NEW: WORKS EDITION HARD PARTS

Performance is in the spirit of every Yoshimura product. For 2014 we're carrying on that spirit with the introduction of Yoshimura's Works Edition Hard Parts line of hard parts. These may look similar to our familiar red anodized MX hard parts, but don't let your eyes fool you — Works Edition Hard Parts are uniquely crafted with a range of distinctive features. Sure, they are still precision machined from billet 6061 aluminum and provide safety-wiring ability, but that is where the similarities end.

The finishing process is not the standard, anodize bright-dip finish but a hard-anodize process. Hard-anodized aluminum is aluminum treated with a special electrolytic process that creates a dense, super-hard layer of aluminum oxide on the surface of the metal. The surface is almost as hard as diamond. The wear or abrasion resistance of hard-anodize coatings is one of the most important characteristics of hard-anodized aluminum. Additionally, hard-anodized aluminum is used for such components as pistons and hydraulic gear that require a high wear-resistant surface. Its hardness exceeds wear characteristics of other hard coatings such as electroless nickel, hard chrome and most ceramics.

The hard-anodizing process produces superior colorfast qualities and is highly resistant to Ultraviolet rays as well as heat.



GENUINE ACCESSORIES



→YOSHIMURA SUZUKI FACTORY RACING RM-Z450





**Yoshimura Performance Right Off The Dealer's Floor**

Here's the closest you can get to instantly becoming a factory rider. Introducing the exclusive line of Yoshimura Genuine Accessories Kits — pre-installed on production machines and waiting for you at your local authorized dealer.

Now you can choose from a variety of new production bikes from Honda, Yamaha, Kawasaki and Suzuki that have been fully equipped with a carefully selected package of Yoshimura's hottest products — designed to provide you with a level of performance that absolutely blows away stock machines.

**Yoshimura-Equipped Street Bikes include:**

- A Yoshimura Signature Series Carbon Fiber exhaust system
- A variety of precision-machined, billet 6061 aluminum Yoshimura Genuine Accessories
- Yoshimura Tank Pad
- Customer Gift Pack

**Yoshimura-Equipped MX Bikes include:**

- A Yoshimura Signature Series stainless steel exhaust system
- A variety of precision-machined, billet 6061 aluminum Yoshimura Genuine Accessories
- Yoshimura graphics kit, including front and side plates
- Customer Gift Pack

You can only get your Yoshimura-equipped bike at authorized dealerships – forget about finding these custom machines online or anywhere else! Talk to your local dealer today about getting your new bike fully equipped with a Yoshimura Genuine Accessory Kit.

→SUZUKI GSX-R750 KIT



→YAMAHA MX KIT



→HONDA GROM KIT



→KAWASAKI NINJA 300 KIT



→KAWASAKI MX KIT



→HONDA MX KIT



→YAMAHA R1 KIT



→ YOSHIMURA LIMITED EDITION GSX-R1000

**If you're looking for a sport bike that screams style from every angle, you found it.**

The 2014 Limited Edition GSX-R series features striking custom paint, a Signature Series R-77 carbon fiber Slip-On, and several street-legal hard parts. Owning and riding one of these motorcycles gives you an extraordinary piece of Yoshimura history, since only 45 units will be produced worldwide. You can only order Yoshimura Limited Edition GSX-Rs through an Authorized Suzuki Dealer — we do not sell them customer direct.



**Standard Equipment includes:**

- High Gloss Super Black Paint
- Limited Edition Anodized Gold Yoshimura Accessories
- Radiator Stencil
- Solo Seat Cowl
- Signature Series R-77 Carbon fiber Muffler
- Case Savers
- Oil Filler Plug and Engine Plug Kit
- Axle Blocks
- Custom Cover
- Chassis Protectors
- Bar Ends
- Steering Stem Nut
- Fender Eliminator Kit
- Race Stand Spools
- Owners Kit
- Individually Numbered Name-Badge





# SIDE BY SIDE, ATV



→SCRANTON BOYS RACING, POLARIS XP1000



→YAMAHA YFZ450

In recent years, Yoshimura has focused on developing high-quality performance products for the exciting and growing category of UTVs and Side x Sides. We've engineered a wide variety of products for everything from the utility-oriented Honda Pioneer 500 to the race-bred Polaris RZR XP 1000. Riders who have chosen Yoshimura over lesser-quality brands have been rewarded with a level of performance and —

just as important, durability — that simply blows away the competition. While others are scrambling to replace worn-out parts and systems, Yoshimura riders continue to enjoy the benefits of long-lasting high performance day in and day out. Most recently, we have begun supplying the leading manufacturers with original equipment exhaust systems for their machines. And we have continued to work extensively with the manufacturers and factory racing teams, testing products in the most rigorous conditions to develop racing-oriented parts that can benefit the weekend warrior. Because we take racing seriously, we have utilized the most technologically advanced equipment available. Through the use of high-tech data acquisition and GPS tracking technology, similar to those used in Formula One racing, we've developed the best-performing products in the industry. With additional input from our racers, we've tuned everything from intakes to exhausts, and engines to engine management systems. Yoshimura is proud to play a role in the continuing development of UTV performance and racing.

## →RS-8 SLIP-ON AND FULL SYSTEM

SIGNATURE SERIES



RS-8 UTV Side x Side Slip-Ons are manufactured from polished 304 L stainless steel and feature a polished stainless steel inlet. The innovative muffler features multi-staged baffle that increases power and torque. All Yoshimura UTV systems come with a USFS-approved 96dB spark arrestor installed.

The RS-8 Full System is manufactured to the highest quality standards, with meticulous construction, using rust-resistant polished 304 L stainless steel tubing for exceptional durability. In addition, the RS-8's headers feature an oversized step tube design, helping to produce incredible power from idle to redline.



CAN-AM COMMANDER 2011-13  
Race RS-8 3QTR SS-SS-SS



CAN-AM COMMANDER 2011-13  
Race RS-8 50 SS-SS-SS



KAWASAKI TERYX 750 2008-12  
Signature RS-8 50 SS-SS-SS



POLARIS RZR 800/S/4 2008-13  
Signature RS-8 Full System SS-SS-SS



POLARIS RZR 800/S/4 2008-13  
Signature RS-8 Slip-On SS-SS-SS



POLARIS RZR800 2008-13  
Signature RS-8 3QTR SS-AL-SS



YAMAHA RHINO 660 2005-07  
Signature RS-8 Slip-On SS-SS-SS



YAMAHA RHINO 700 2008-13  
Signature RS-8 Slip-On SS-SS-SS

## →RS-5 SLIP-ON AND FULL SYSTEM

SIGNATURE SERIES



The deep, pleasing sound of the RS-5 is due to its four-sided trapezoidal muffler shape. The unique shape is aggressive looking and detailed, and it accentuates the lines of undertail ATV exhausts like no other pipe. But there's more to this pipe than good looks. The high-flow, straight-through baffle design allows for maximum performance, while the stainless steel internals add durability and strength.

POLARIS OUTLAW 450 MXR / 525S 2007-08  
Signature RS-5 Full System SS-AL-SS

POLARIS OUTLAW 450 MXR / 525S 2007-08  
Signature RS-5 Slip-On SS-AL-SS

SUZUKI LT-R450 2006-10  
Signature RS-5 Full System SS-AL-SS

SUZUKI LT-R450 2006-10  
Signature RS-5 Slip-On SS-AL-SS

POLARIS OUTLAW 525 IRS 2007-08  
Signature RS-5 Slip-On SS-AL-SS





# SIDE BY SIDE, ATV



→ARCTIC CAT WILDCAT

## →RS-4 SLIP-ON AND FULL SYSTEM

SIGNATURE SERIES



The easy-to-install RS-4 Slip-On uses the same technology that goes into our Full Systems, and features 20-gauge 304 stainless steel CNC rolled and robot-welded canister shells, with a carbon fiber cone end cap. Its premium muffler packing helps meet USFS noise specifications, and it comes with a USFS-approved spark arrestor installed.

The RS-4 Full System is equally impressive. It's CNC mandrel bent using rust-resistant polished 18-gauge 304 L stainless steel tubing for exceptional durability. Headers feature an oversized step tube design for maximum power throughout the RPM range. Argon purged MIG welding ensures absolute top-quality fit and finish. It's a full system that is over three pounds lighter than the stock unit and increases overall power from idle to redline.



ARCTIC CAT WILDCAT 1000 2012-13  
Signature RS-4 SLIP-ON SS-SS-CF



ARCTIC CAT WILDCAT 1000 2012-13  
Signature RS-4 Full System SS-SS-CF

## →RS-2 SLIP-ON

SIGNATURE SERIES



If you're looking for a versatile and potent pipe designed to boost both low-range and high-RPM performance, you can't do better than the RS-2D Full System. The larger volume dual muffler configuration enables quieter operation. The increased volume allows this lower dB system to maintain flow, yielding positive power gains. The RS-2D is also produced using state-of-the-art manufacturing techniques. Each system is CNC mandrel bent using polished 304 L stainless steel tubing. The result is a durable and rust-resistant pipe. In addition, the header features an oversized step tube design for exceptional power across the powerband. The RS-2 Dual comes with USFS-approved spark arrestors installed.



Yoshimura has RS-2 applications for most of the following Side by Side lines:

- POLARIS RZR
- POLARIS SPORTSMAN ACE
- CAN-AM MAVERICK
- HONDA PIONEER

- KAWASAKI TERYX
- YAMAHA RHINO
- YAMAHA VIKING

Yoshimura has RS-2 applications for most of the following ATV lines:

- HONDA TRX
- CAN-AM DS
- KAWASAKI KFX
- KTM XC

- POLARIS OUTLAW 90
- ARCTIC CAT DVX
- SUZUKI LT-Z
- YAMAHA RAPTOR



→POLARIS SPORTSMAN ACE



→CAN-AM MAVERICK



## FREQUENTLY ASKED QUESTIONS ABOUT AFTER-MARKET EXHAUST SYSTEMS FOR MOTORCYCLES AND ATVS IN CALIFORNIA.

This is Motorcycle Industry Council's interpretation of California law and regulations related to after-market exhaust systems. MIC has prepared this information in an effort to clarify related issues for dealers in California.

### What exhaust systems and slip-on mufflers can a California dealer sell or install without violating California air pollution control requirements?

After-market exhaust systems that can legally be sold under California's air pollution control requirements are (1) systems that are designated "replacement parts," (2) systems considered "modified parts" for which an Executive Order has been issued, and (3) systems only for use on "racing vehicles" that have been adequately identified as such.

### What exhaust systems and slip-on mufflers are considered "replacement parts"?

Under California Air Resources Board (CARB) regulations, "Replacement parts" are parts that have the same effect on emissions as the original equipment part that they are intended to replace. In the case of exhaust systems for motorcycles and ATVs, CARB considers after-market exhaust systems to be replacement parts if either of the following conditions is met:

1. The vehicle was not originally equipped with a catalyst and all emission controls originally connected to the exhaust system are reconnected to the after-market exhaust system and are functioning properly. (It is rare for other emission controls to be connected to a non-catalyst motorcycle or ATV exhaust system, but examples include an exhaust gas oxygen sensor or an air injection system.)
2. The vehicle was originally equipped with one or more catalysts, but the catalyst(s) are retained and all emission controls originally connected to the exhaust system (e.g., an oxygen sensor) are reconnected to the after-market exhaust system and are functioning properly.

As long as they meet the above definition of "replacement parts," "slip-on" mufflers are legal for use on the road unless the muffler being replaced contained a catalyst.

### How can I tell if a "modified" exhaust system has been approved?

"Modified" parts are components that are designed to perform differently from original equipment components with respect to emissions control. Under CARB regulations, any exhaust system component that replaces an original equipment catalyst or eliminates a provision for an exhaust gas oxygen sensor or some other emissions control device connected to the exhaust system is a "modified" part.

After-market part manufacturers are required to provide a label to identify modified parts that have been approved for sale. The label will indicate the manufacturer's name, device name and a valid Executive Order (E.O.) number assigned by CARB. The format of the E.O. number is D-XXX-XXX, where "XXX" is a series of designated numbers. The label is either affixed directly to the part itself or included with the part with instructions to install it in a visible location.

### When can I sell a "modified" exhaust system without a CARB label?

Parts for "Racing Vehicles" may be sold under certain circumstances without CARB approval. Under Health and Safety Code Section 39048, the term "Racing vehicle" is defined to mean "a competition vehicle not used on public highways." Under California Health and Safety Code Section 43001, air pollution control requirements do not apply to "racing vehicles." Exhaust systems for competition vehicles not used on public highways are also exempt. CARB allows the marketing and sale of modified parts "for competition use only" provided an adequate disclaimer is used in any advertising and packaging.

### Can I install an unapproved after-market exhaust system that was purchased by the owner from out of state?

Installation of unapproved after-market exhaust systems is legal only if the systems are "replacement parts" or being installed on a motorcycle or ATV for competition use only.



Thank you for your interest in Yoshimura products. We try hard to bring our customers the best quality and performance possible. If you have any comments or suggestions on ways that we may better serve you, please let us know.



