



**Can-Am  
SPYDER ST/RS/RT**

V.A.L.E.™ Slip-on Exhaust System with M-5 Canister  
Part # 005-3590419V-B / 005-3590420V-B



**IMPORTANT - PLEASE READ CAREFULLY**

*Two Brothers Racing products are intended for closed course competition purposes only.*

*We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Be sure to save all stock components for possible use later.*

**\*\*This product has not been tested with all available accessories and some items may cause excessive heat. Excessive heat may cause damage to your vehicle. Two Brothers Racing will not be responsible for damaged parts.**

**Installation Instructions**

1. Make sure the bike is completely cool before starting the installation. Make sure the bikes parking brake is set.
2. If applicable, remove right side saddlebag for ease of install.
3. Remove OEM muffler joint.
7. Install supplied TBR spacer into OEM rubber grommet for ST and replace for RS.

Spacer combinations:



4. Remove OEM muffler mounting bolt.



5. Remove OEM muffler assembly.



6. Remove OEM muffler joint gasket.



8. Install supplied TBR muffler hanger bracket using the OEM bolt, nut, and washer.



9. Loosely attach TBR slip-tube to muffler using the supplied 2-piece X-ring with the supplied (4) 6x20mm socket head cap screws and lock washers.



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### Parts List

Qty.	Description	Part Number
1	M-5 Muffer Canister	Varies
1	Slip-On Tube	005-32304S
1	Muffer Clamp	Varies
1	X-Ring Kit	005-7-2-3KIT
1	Barrel Clamp 66mm	005-27-68MSH
1	Spyder RT (2010-2012) SS Heat Shield	005-283-HS
2	6x8mm Button Head	005-BH608
1	Spyder ST (2013) Mounting Bracket	005-359-B
1	8x20mm Socket Head Cap Screw	005-SH820
1	8mm Flange Nut	005-FN8
1	Spyder ST (2013) Spacer	005-359-S3
1	Spyder RS (2013) Spacer	005-359-S1
1	Spyder RS (2013) Spacer	005-359-S2

### Installation Instructions

- Loosely Install supplied barrel-clamp on slip-tube end.
- Install rubber lined muffer clamp over TBR muffer assembly.



- Install TBR muffer assembly to motorcycle and attach muffer clamp using the supplied 8x20mm socket head cap screw, and 8mm flange nut.



- Make adjustments to get muffer alignment straight and tighten muffer clamp, X-ring bolts and joint clamp.



- Install TBR heat shield to slip-tube using the supplied 6x12mm socket head cap screws.



- Double check all your work.
- Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.

### Care & Cleaning

#### Care & Cleaning

Keep system free of dirt and moisture. Store in a cool, dry place. Make sure vehicle is completely cool before maintenance.

**Stainless Header System:** Polished stainless steel pipes will turn a light golden hue after a few heat cycles, this is a normal characteristic of high quality stainless steel. Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

**Titanium Header System:** Polished titanium pipes will experience color shift ranging from deep blue/purple through amber after a few heat cycles. This is a normal characteristic of high quality titanium. Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

**Polished Aluminum Canisters:** Use an aluminum or mag wheel polish to restore the bright finish to factory spec.

**Brushed Aluminum Canisters:** Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

**Carbon Fiber Canisters:** Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve. TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

**Titanium Mufflers:** For cleaning use a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve. TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

Repack all road canisters every 3,000 miles. Part #005-10038  
Repack all offroad canisters after every 10 hours of use. Part #005-10038MX

**NEVER** dyno test your bike with carbon fiber or titanium canisters installed - the intense heat and lack of cooling air can quickly burn through the canister material. Two Brothers Racing does not provide a warranty for burned canisters.

### Warranty

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.