



**2004-06 Yamaha R1**

Slip-On Exhaust System with Dual M-2 Exhaust Canisters  
Part # 005-1130406 / 005-1130407 / 005-1130408



**Parts List**

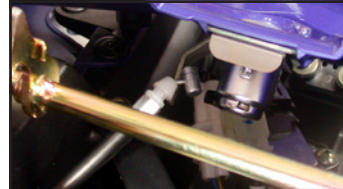
Qty.	Description	Part Number
1	M-2 Muffler Canister (Left Side)	Varies
1	M-2 Muffler Canister (Right Side)	Varies
1	Slip-On Tube Assembly (Left Side)	005-11304NL
1	Slip-On Tube Assembly (Right Side)	005-11304NR
2	Muffler Canister Clamp	Varies
1	HARDWARE KIT	005-113-3
2	V.A.L.E.™ X-Lite™ Retaining Ring	005-7-2-3KIT
2	Barrel Clamp	005-27-61MSH

**IMPORTANT - PLEASE READ CAREFULLY**

*We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a centerstand or ideally a service lift during installation. Be sure to save all stock components for possible use later.*

**Installation Instructions**

1. Make sure the bike is completely cool before starting the installation. Make sure the bike is secure on a centerstand or ideally a service lift.
2. Remove seats (driver and passenger).
3. Detach passenger seat release cable from lock.



4. Remove tail fairing.
5. Remove muffler bracket covers (left and right).



6. Remove muffler mounting hardware (left and right mufflers).



7. Loosen s-bend clamps (left and right mufflers).



8. Remove mufflers (left and right) with a twisting motion.
9. Use the 6 x 14mm socket head cap screws and split lock washers to loosely attach the s-bends to the mufflers (left and right).
10. Slip the mid-pipt into the OEM header.

10. Install the TBR mufflers with the t-bolt and muffler clamps. Reuse the stock mounting hardware to attach the muffler clamps. The V.A.L.E. inlets should be loose to allow for alignment. You may wish to loosen and rotate the passenger footpegs out of the way for added clearance.



11. Tighten mufflers in the following order:
  1. Muffler clamps (left and right)
  2. V.A.L.E. inlets (left and right), torque to 7 ft. lbs.
  3. T-Bolt clamps (left and right)
 A long 5mm ball-end allen wrench will help with accessing the bolts on the V.A.L.E. inlet. Check for proper clearances and alignment and adjust mufflers accordingly.

12. Reinstall muffler bracket covers (left and right).

13. Reinstall tail fairing.

14. Reinstall passenger seat release cable to lock.

15. Reinstall seats (driver and passenger).

16. Double check your work to ensure everything is tight and properly installed.



17. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.

**V.A.L.E.**  
VARIABLE AXIS LOCKING EXHAUST

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**Care & Cleaning / Warranty**

**Care & Cleaning**

Keep system free of dirt and moisture. Store in a cool, dry place. For cleaning use a mild spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

**Stainless Header System:** Polished stainless steel pipes will turn a light golden hue after a few heat cycles, this is a normal characteristic of high quality stainless steel.

**Carbon Fiber Mufflers:** Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the Carbon Fiber sleeve. TBR sells repack kits (TBR part # 005-10038) that include new rivets and repack material as well as a drill bit (#30), making it easy to do yourself. Also, NEVER dyno test your bike with carbon fiber mufflers installed - the intense heat and lack of cooling air can quickly cause the CF material to burn. Two Brothers Racing does not provide a warranty for burned carbon fiber.

**Aluminum Mufflers:** Use an aluminum or mag wheel polish such as Mother's to restore the bright finish to factory spec.

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