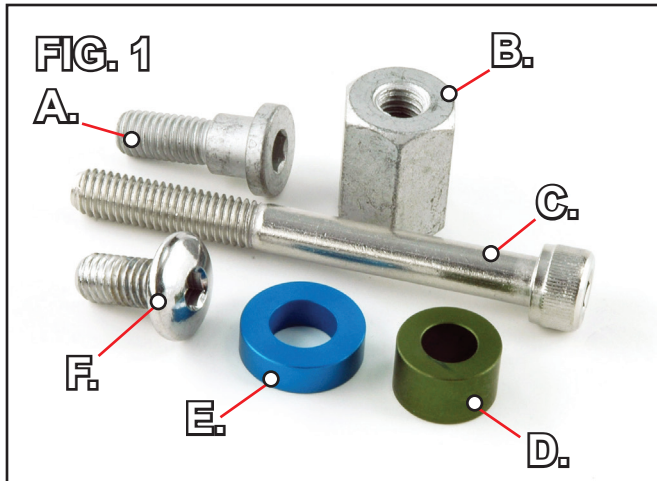


## 5400-00/5400-10 KICKSTAND INSTALLATION

### 2004-2005 KAWASAKI KX/KXF 125/250, 2004-2005 SUZUKI RMZ250F, & 2005 YAMAHA YZF250/450

#### 5400-PK CONTENTS:

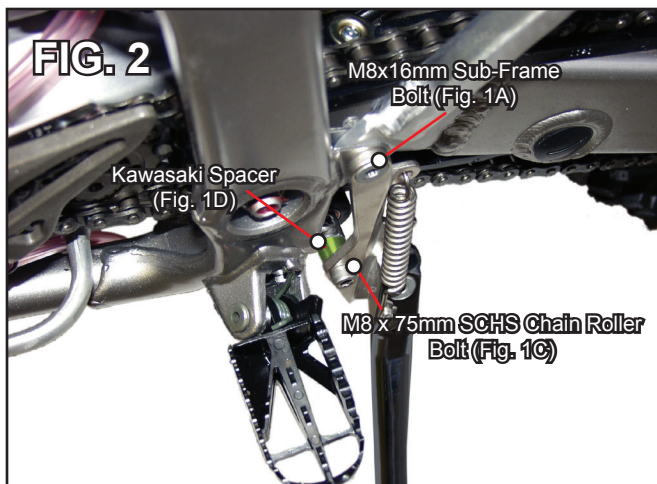


*5400-PK Parts Kit*

- A. M8x16mm Shouldered Bolt (Sub-Frame bolt.)
- B. M8 Hex Spacer (Kawasaki & Suzuki installations.)
- C. M8x75mm SCHS.
- D. Kawasaki Spacer.
- E. Yamaha Spacer.
- F. M8x15mm BCHS.

#### KAWASAKI INSTALLATIONS:

##### ● 2004-2005 KX125/250 (2-Stroke)



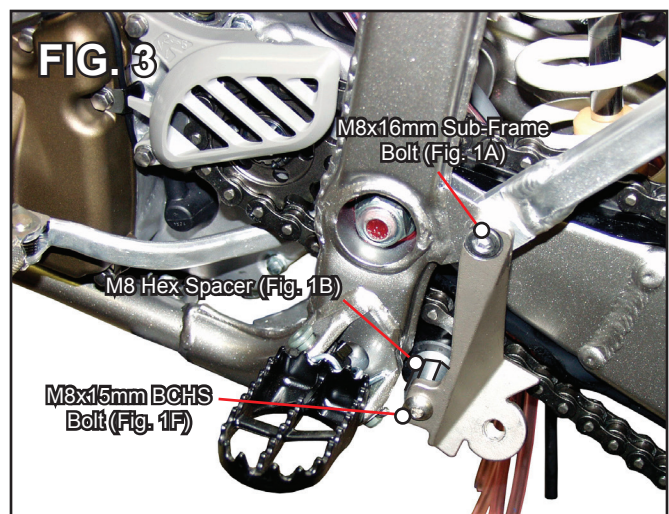
*2004-2005 KX125/250 (2-Stroke) Kickstand Installed*

1. Remove stock chain roller & sub-frame fasteners.
  2. Using provided M8x16mm shouldered bolt (Fig. 1A), mount provided kickstand bracket to sub-frame (Fig. 2)
- Note:** Use thread locking compound and manufacturer's torque specification during installation.

3. Locate provided Kawasaki spacer (Fig. 1D), & M8x75mm SCHS (Fig. 1C).
  4. Insert spacer between lower mounting point of the kickstand bracket and the front of the OEM chain roller (Fig. 2).
  5. Insert provided M8x75mm SCHS through kickstand bracket, Kawasaki spacer, & OEM chain roller.
  6. Use OEM nylon locking nut from stock chain roller fastener, on provided M8x75mm SCHS to complete lower mounting installation.
- Note:** Use thread locking compound and manufacturer's torque specification during installation.

##### ● 2004-2005 KX250F (4-Stroke)

1. Remove stock chain roller nut & sub-frame fastener.
  2. Locate provided M8 hex spacer (Fig. 1B), & M8x15mm BCHS (Fig. 1F).
  3. Thread M6 portion of hex spacer onto OEM chain roller stud.
- Note:** This stud is the same mounting location as the stock chain roller lock nut removed in step 1.
4. Line up lower mounting point of kickstand bracket & install M8x15 BCHS through kickstand mounting bracket into M8 hex spacer.
- Note:** Use thread locking compound and manufacturer's torque specification during installation. The torque value of Trail Tech's provided M8x15mm BCHS into M8 hex spacer will be the same as the upper sub-frame fastener.
5. Using provided M8x16mm shouldered bolt (Fig. 1A), mount provided kickstand bracket to sub-frame (Fig. 3)



*2004-2005 KX250F (4-Stroke) Kickstand Installed*

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## 5400-00/5400-10 KICKSTAND INSTALLATION

### 2004-2005 KAWASAKI KX/KXF 125/250, 2004-2005 SUZUKI RMZ250F, & 2005 YAMAHA YZF250/450

#### SUZUKI INSTALLATION:

##### ● 2004-2005 RMZ250F (4-Stroke)

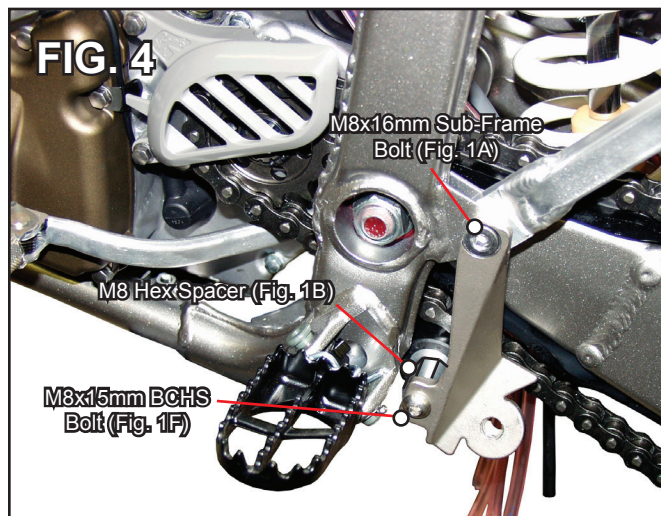
1. Remove stock chain roller nut & sub-frame fastener.
2. Locate provided M8 hex spacer (Fig. 1B), & M8x15mm BCHS (Fig. 1F).
3. Thread M6 portion of hex spacer onto OEM chain roller stud.

**Note:** This stud is the same mounting location as the stock chain roller lock nut removed in step 1.

4. Line up lower mounting point of kickstand bracket & install M8x15 BCHS through kickstand mounting bracket into M8 hex spacer.

**Note:** Use thread locking compound and manufacturer's torque specification during installation. The torque value of Trail Tech's provided M8x15mm BCHS into M8 hex spacer will be the same as the upper sub-frame fastener.

5. Using provided M8x16mm shouldered bolt (Fig. 1A), mount provided kickstand bracket to sub-frame (Fig. 4)



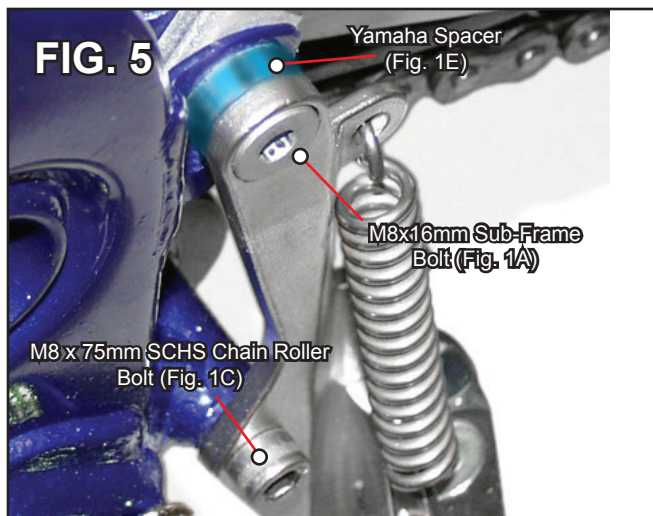
*2004-2005 RMZ250F Kickstand Bracket Installed*

#### YAMAHA INSTALLATION:

##### ● 2005 YZ250F/YZ450F (4-Stroke)

1. Remove stock chain roller & sub-frame fasteners.
3. Locate provided Yamaha spacer (Fig. 1E), & M8x16mm shouldered bolt (Fig. 1A).
4. Insert spacer between upper mounting point of the kickstand bracket and sub-frame mounting location (Fig. 5) & install M8x16mm shouldered bolt through kickstand bracket, & Yamaha spacer into sub-frame.
5. Insert provided M8x75mm SCHS through kickstand bracket, & OEM chain roller.
6. Use OEM nylon locking nut from stock chain roller fastener, on provided M8x75mm SCHS to complete lower mounting installation.

**Note:** Use thread locking compound and manufacturer's torque specification during installation.



*2005 YZ250F/YZ450F Kickstand Bracket Installed*

### IMPORTANT: WEAR EYE PROTECTION WHEN HANGING SPRINGS!

**Note:** After every ride it is important to check your kickstand thoroughly for the following:

- Loose or damaged bolts • Bent or damaged kickstand leg or bracket • Damaged spring

Damaged or broken parts can result in serious injury! If any part of your stand has become damaged do not ride the machine! Contact a factory trained technician or Trail Tech directly for service or repairs.