

PART NO. 61-120

TRAILER HITCH KIT

FITMENT:

YAMAHA STAR VENTURE/ELUDER 2018-NEWER

TOOLS NEEDED: 4MM ALLEN WRENCH

10MM WRENCH

12MM WRENCH

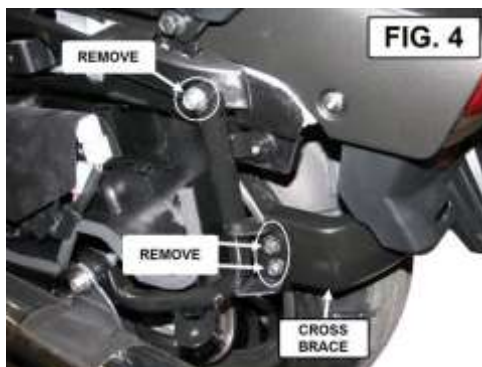
17MM WRENCH (2X)

28MM WRENCH OR ADJUSTABLE WRENCH

PLEASE READ THROUGH AND UNDERSTAND THESE INSTRUCTIONS BEFORE BEGINNING. **USE REMOVABLE THREAD LOCK ON ALL FASTENERS**
ESTIMATED INSTALLATION TIME: 30 TO 45 MIN.

INSTALLATION:

1. STARTING ON THE RIGHT SIDE OPEN THE SADDLEBAG LID. USING A 4MM ALLEN WRENCH REMOVE THE FOUR SCREWS SHOWN IN FIG. 1.
2. WITH THE SCREWS REMOVED TILT THE SADDLEBAG OUT AND UNPLUG THE WIRE CONNECTOR SHOWN IN FIG. 2. SET SADDLEBAG ASIDE.
3. REPEAT STEPS 1 AND 2 TO REMOVE THE LEFT SADDLEBAG.
4. USING A 12MM WRENCH REMOVE THE TOP BOLTS SHOWN IN FIG. 3 AND FIG. 4. THESE BOLTS WILL NOT BE REUSED.
5. REMOVE THE CROSS BRACE BY USING A 10MM WRENCH TO REMOVE THE FOUR BOLTS SHOWN IN FIG. 3 AND FIG. 4. THESE BOLTS WILL NOT BE REUSED. THE CROSS BRACE WILL NOT BE REUSED AND WILL BE REPLACED BY THE NEW TRAILER HITCH.
6. PUT THE NEW TRAILER HITCH IN PLACE AS SHOWN IN FIG. 5.
7. INSTALL THE TWO NEW M8 X 50MM LONG BOLTS INCLUDED IN THE KIT IN THE TOP HOLES AS SHOWN IN FIG. 5 AND FIG. 6. DO NOT TIGHTEN.
8. ON THE RIGHT SIDE INSTALL THE TWO NEW M6 X 16MM LONG SCREWS SUPPLIED WITH THE KIT. SEE FIG. 5. DO NOT TIGHTEN.
9. ON THE LEFT SIDE INSTALL THE TWO M10 X 25MM LONG BOLTS FROM THE OUTSIDE. SEE FIG. 6. INSTALL THE M10 LOCKNUTS ON THE INSIDE.
10. USING A 12MM WRENCH TIGHTEN THE TWO TOP M8 X 50MM BOLTS.
11. USING TWO 17MM WRENCHES TIGHTEN THE TWO M10 X 25MM BOLTS AND NUTS ON THE LEFT SIDE.
12. USING A 10MM WRENCH TIGHTEN THE TWO M6 X 16MM BOLTS ON THE RIGHT SIDE.
13. REINSTALL BOTH SADDLEBAGS. BE SURE TO RECONNECT THE WIRING BEFORE INSTALLING THE SCREWS.
14. INSTALL THE BALL.

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