



**SUZUKI GSXR 1300 Hayabusa installation Instructions using accessory clip-ons and removing stock rubber plate:**

- 1) This kit requires replacement clip-on bars and the removal of the stock, rubber, triple clamp vibration-plate, which is bolted to your stock triple clamp as per the photo on the bottom of this page. You must remove the 4 Allen bolts and rubber grommets, and remount your clip-on bars to proceed with this kit.
- 2) We also make a kit that bolts to the stock vibration plate and utilizes all the stock components.
- 3) It is essential to use Blue Loc-tite on all setscrews and bolts, they will come loose without it.
- 4) Remove the stock 32mm nut **and washer** holding the triple clamp tight. **You will not use the stock washer with our kit.** Our new aluminum nut tightens against the triple clamp.
- 5) Install the aluminum nut supplied in our kit with the HEX drive facing UP. Torque the new nut to the factory specs which is normally a minimum of 85 ft. lbs.
- 6) Install the new triple clamp damper mount (TC mount), *the part with set screws in it*, over the main triple clamp nut with the “machined register” (lip) indexing over the back of the triple clamp. Remove any obstructions that would not allow the TC mount to sit flush against your stock triple clamp.
- 7) Tip to save time: Before installation, using Loc-tite, start all the setscrews first, until flush with the inside bore.
- 8) Using blue Loc-tite, install the forward set screws **evenly**, until they make contact with the main nut, this ensures the Triple clamp bracket is being snugged securely against the back of the triple clamp.
- 9) Tighten all set screws now. The groove machined into the nut is positioned so once the set-screws are tightened, it will force the damper mount down against your triple clamp. They should be checked after the first ride as normally they will settle into their own groove in the nut and require slight re-tightening. (Note: You must use some heat to compromise the Loc-tite before trying to remove the setscrews or the small Allen head setscrews can be stripped easily).
- 10) Remove the (2) stock, front, fuel tank retaining bolts, they will be replaced with longer ones in the kit.
- 11) Install the new aluminum frame bracket on top of the extended gas tank plate. It fits correctly only one way, see photo below. Use the (2) new longer Allen bolts provided in the kit for this mount.
- 12) Grease the portion of the “tower pin” that goes in the frame bracket and drop it in the tower-pin hole. It is designed to “float” freely and should be kept lightly greased in the hole.
- 13) Install the damper using the (2) 6x20 Allens. The link arm slot aligns with the flats on the tower pin.
- 14) Read your Stabilizer Owners Manual for initial settings and how to use your stabilizer.
- 15) If you have any questions on anything please call us, as we want to help you.

