



510-0558

# Service Bulletin

## S&S 4" Bore Cylinders for 1999-2017 BT

Notice: S&S 4" bore cylinders use a thin wall, high strength steel liner that can be susceptible to damage. Care must be taken to insure that the unsupported spigot is not damaged or distorted before installation. Do not under any circumstance clamp to the spigot surface. Cylinders should be placed on the benchtop upside down with the unsupported part of the liner up.

Thoroughly wash the cylinders to remove any remaining grit from boring/ honing. Use hot soapy water, and rinse. Clean until a white paper towel can be wiped through the bore without picking anything up. Dry and coat with a thin layer of engine oil immediately.

S&S 4" Bore Cylinders use a unique ring pack. Due to the liner material ring end gaps are set slightly larger than normal. Please follow the instructions included with the rings and check your end gaps!