



Installation Instructions: Power Tune Duals

DISCLAIMER:

Qualified Manufacturer Declared Emissions Compliant Part for 2009 Harley-Davidson 49-State Non-CVO FL Touring Models Only

This header pipe is also applicable to 2009-2016 Harley-Davidson models when purchased as a component included with an S&S compliant exhaust system package with mufflers

IMPORTANT NOTICE:

Statements in this instruction sheet preceded by the following words are of special significance.



WARNING

Means there is the possibility of injury to yourself or others.



CAUTION

Means there is the possibility of damage to the part or motorcycle.

NOTE

Other information of particular importance has been placed in italic type.

S&S recommends you take special notice of these items.

SAFE INSTALLATION AND OPERATION RULES:

Before installing your new S&S part it is your responsibility to read and follow the installation and maintenance procedures in these instructions and follow the basic rules below for your personal safety.

- Gasoline is extremely flammable and explosive under certain conditions and toxic when breathed. Do not smoke. Perform installation in a well ventilated area away from open flames or sparks.
- If motorcycle has been running, wait until engine and exhaust pipes have cooled down to avoid getting burned before performing any installation steps.
- Before performing any installation steps disconnect battery to eliminate potential sparks and inadvertent engagement of starter while working on electrical components.
- Read instructions thoroughly and carefully so all procedures are completely understood before performing any installation steps. Contact S&S with any questions you may have if any steps are unclear or any abnormalities occur during installation or operation of motorcycle with a S&S part on it.
- Consult an appropriate service manual for your motorcycle for correct disassembly and reassembly procedures for any parts that need to be removed to facilitate installation.
- Use good judgment when performing installation and operating motorcycle. Good judgment begins with a clear head. Don't let alcohol, drugs, or fatigue impair your judgment. Start installation when you are fresh.
- Be sure all federal, state, and local laws are obeyed with the installation.
- For optimum performance and safety and to minimize potential damage to carb or other components, use all mounting hardware that is provided and follow all installation instructions.
- Motorcycle exhaust fumes are toxic and poisonous and must not be breathed. Run motorcycle in a well ventilated area where fumes can dissipate.

ATTENTION INSTALLER (if other than owner):

Please forward this instruction sheet to the purchaser of this product. These instructions also contain valuable information necessary to the end user.

NOTES:

- 2009 models will require an oxygen sensor extension harness for the front head pipe. These extension harnesses are available through aftermarket dealers.
- This system may not be compatible with swing arm pivot suspension stabilizers.
- Right side floorboard must be mounted in the lowest position.
- When installing compliant S&S exhaust system on 2010 Street Glide®/ Road Glide® Custom models with OEM 2-1 exhaust system will require the purchase of the following Harley-Davidson® components: 65296-95A (hanger bracket), 65724-85 (rubber isolator), 65723-85 (exhaust clamp)



Ground and cornering clearance may be reduced. Clearance will be reduced when bikes are fitted with shorter shocks.

Tools Needed:

¼" drive ratchet	10mm Allen wrench
¼" drive ½" socket	⅝" nut driver or flat screwdriver
¼" drive ⅞" socket	⅞" box wrench
¼" drive 6" extension	½" box wrench
⅜" Allen wrench	⅞" box wrench
¼" Allen wrench	14mm box wrench
⅝" Allen wrench	15mm box wrench
6mm Allen wrench	22mm box wrench

PROCEDURE

The following installation procedure assumes that a stock exhaust system is being removed. If the bike you are working on has something other than the factory exhaust system, you may need to source some of the fasteners listed below.

1. Remove saddlebags.
2. Remove mufflers.
3. Remove right front floorboard and mounting brackets.
4. Remove heats shields and disconnect the oxygen sensors.
5. Remove the factory crossover pipe clamp and bracket from the back of transmission. Only the ¼" socket head screws will be re-used. The other parts are no longer needed.
6. Remove the exhaust port flange nuts, carriage bolt and lock nut that secure the header to the factory transmission side bracket. Remove the exhaust header. Save the ⅝-24 hex flange port nuts and ⅜" lock nut.
7. Remove and save oxygen sensors, retaining rings and exhaust flanges from old exhaust header.
8. Remove and discard exhaust port gaskets. Install new conical gaskets supplied in the kit.



New conical port gaskets (H-D 65324-83B) (S&S 106-5029) must be used to avoid leaks.

9. Install flanges and retaining rings on new exhaust header. Oxygen sensors and supplied adaptors should be installed at this time. Install P clamp on front header pipe in front of the collector but behind O2 sensor bung. See drawing for orientation. Use anti-seize on all threads.
10. Apply anti-seize to exhaust studs, and loosely Install the new header using saved ⅝-24 hex flange nuts. Seat rear pipe first then the front. Exert a firm pull forward on the front pipe, while keeping the rear pipe seated. Be careful not to damage gaskets. Do not fully tighten the flange nuts yet.
11. Use the provided ⅜" carriage bolt and flanged nut to secure the header P-clamp to the transmission side bracket. The P-clamp should be installed below the bracket. Do not fully tighten yet.
12. Locate the crossover pipe, and install the P-clamp and ⅝" carriage bolt as shown in **Picture 1**. Do not tighten this bolt yet, to allow left-right adjustment of the P-clamp.
13. Install the supplied Torca/AccuSeal pipe clamp on the expanded end of the crossover pipe with the bolt facing forward and the nut facing down (cannot be installed later). Applying anti seize to the threads and under the nut.



Picture 1

14. Position the crossover pipe under the oil pan and slide its expanded end onto the end of the front header pipe. Do not fully tighten the Torca/Accuseal pipe clamp at this time.
15. Locate the ¼" socket head cap screws from Step 5, apply Loctite, and secure the crossover P-clamp to the back of the transmission. Torque screws to 84-132 in*lbs.
16. Locate the ⅝" bolts and muffler clamps from Step 2, apply Loctite to the bolts and anti seize to the threads of the muffler clamps and install the mufflers. Muffler rear brackets should align side to side and up and down with the saddle bag support rear mounting brackets without stress, adjustment of the crossover pipe slip joint may be necessary. Do not fully tighten the ⅝" bracket bolts at this time.
17. Torque the port flange nuts evenly to 100-120 in*lbs. To ensure there are no leaks and the system is properly aligned the front and rear port nuts must be evenly torqued.

