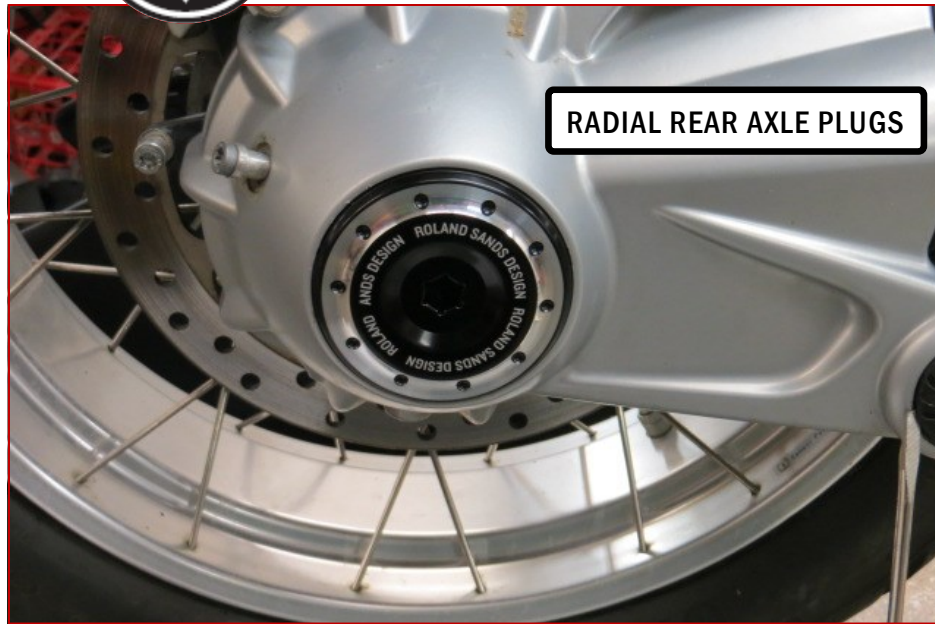




ROLAND SANDS DESIGN

INSTALLATION INSTRUCTIONS



RADIAL REAR AXLE PLUGS

RADIAL REAR AXLE PLUGS

2003-UP 1200 CC BOXERS, 2004-UP K MODELS

61611

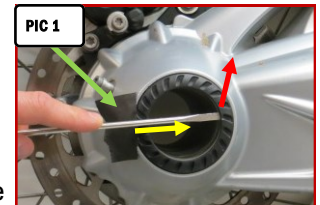
NOTICE

These installation instructions contain important information. Ensure that the end user receives this copy and is aware of its importance for future reference.

NOTICE

It is the end user's responsibility to ensure that all of the fasteners (including pre-assembled) are tightened before operation of the motorcycle. Roland Sands Design will not provide warranty coverage on products or components lost or damaged due to improper installation or lack of maintenance. Periodic inspection and maintenance are required on all fasteners.

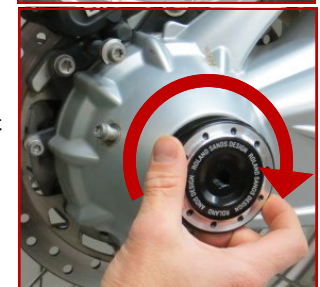
1. Read and understand all steps in the instructions before starting the installation. Park the motorcycle on a hard, level surface and turn **OFF** the ignition.
2. Remove any dirt and debris from the rear axle installation area.
3. Refer to **PIC 1**. Use a piece of heavy duty tape to protect the finish and pry the rear axle cover out with a small flat-blade screwdriver; set the cover aside, it will not be reused. Remove the tape.
4. Refer to **PICS 2 and 3**. Thread the included rod completely into the left Plug as shown; insert the assembly through the axle from the left side.
5. Refer to **PIC 3 and 4**. Thread the brake-side (right) Plug onto the threaded rod by hand; rotate the Plug as desired, then tighten using two 10MM hex wrenches.



NOTE: Threadlocker has been pre-applied to the threaded rod. Threadlocker (Loctite 242 or equivalent) must be re-applied if the Rear Axle Plugs are removed, then reinstalled. Follow the manufacturer's recom-

TIPS FOR PROPER CARE:

- 1 Your new product is made out of anodized aluminum. Anodized aluminum requires special attention when cleaning. Some cleaning products or procedures can actually remove the anodized treatment which will lead to pitting in the aluminum.
- 2 Thoroughly clean the product often with a soft cloth, mild soap and water. Regular cleaning keeps contaminants from building up.
- 3 Rinse thoroughly with FRESH water.
- 4 Use only metal protection products that are formulated for anodized aluminum.
- 5 **DO NOT USE** bleach or chlorides to clean the product.
- 6 **DO NOT USE** products containing abrasives to clean the product. **Never** use steel or brass wool, wire brushes, polishing wheels, rubbing or polishing compounds on the product.
- 7 **DO NOT USE** concentrated alkaline based solutions to clean the product. Many detergents are alkaline based.



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