



**Trunk relocation kit
For 2016 and newer Indian Roadmaster
Pt # IC010**

Installation instructions

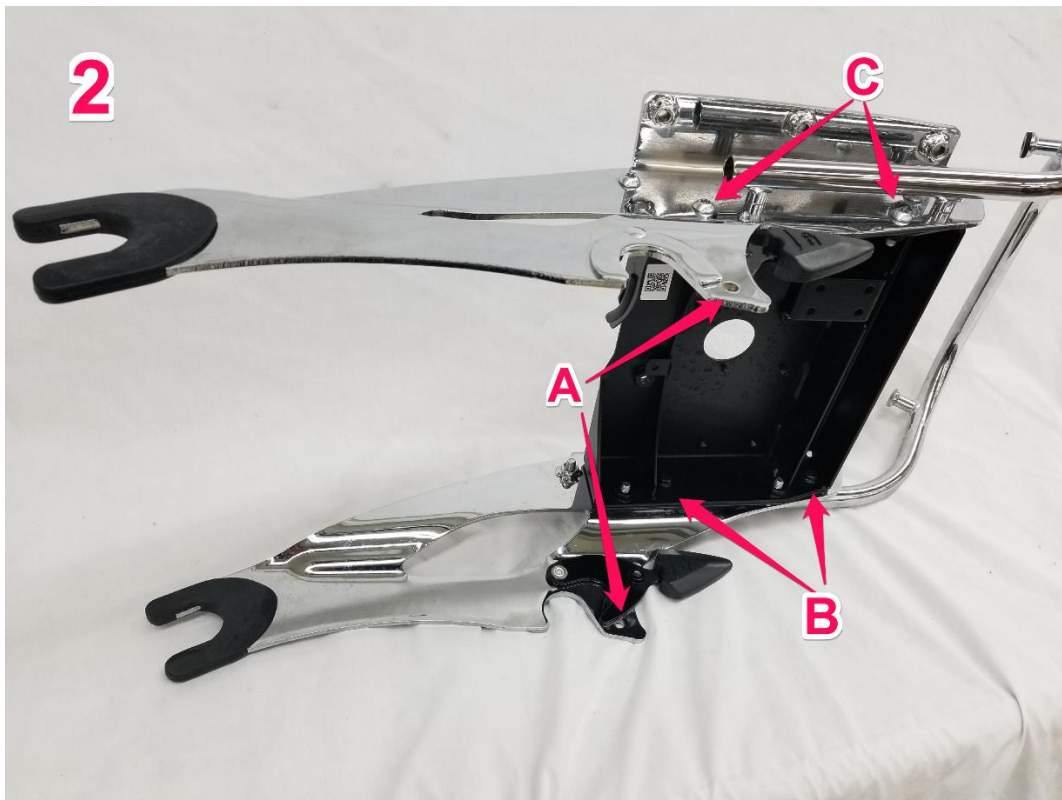
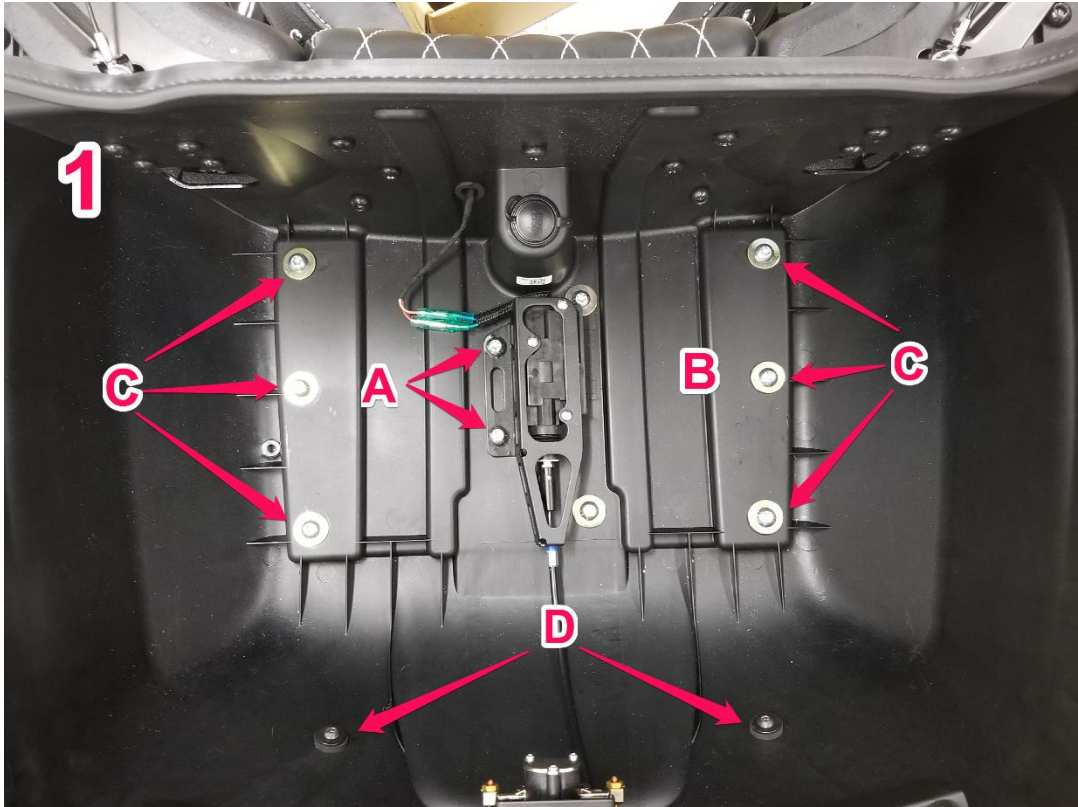
1. Lay out and familiarize yourself with the supplied parts and hardware. Remove the side covers to expose the saddlebag wire connectors and unplug the connectors. Remove the saddlebags. Open the trunk lid and remove the carpet liner to expose the trunks mounting bolts as seen in photo (1). Looking under the trunks base locate the wire connector and unplug the trunk from the main harness.
2. Remove the two T35 Torx trunk lid latch screws photo (1A). Remove the eight T35 Torx screws photo (1B & C) which secure the trunk to the rack. Remove the two remaining T25 Torx screws photo (1D) securing the trunk to the outer rear chrome rail. When removing these last two screws note that there is a rubber washer both inside and outside the trunk. Remove the outer rubber washers and set aside so they do not fall off and become lost. Lift the trunk off the rack and place it on a towel or blanket to prevent any scratches to it.
3. Remove the two 6mm locking screws from the levers of the quick detach racks rear ears photo (2A). Lift the levers upwards then firmly pull upwards on the rear rail so that the rack disengages the rear docking spools. Pull the rack assembly towards the rear of the bike firmly until it disengages the forward docking spools. Set the rack on a rug or towel on your bench.
4. Remove the rear rail from the rack by removing the four 10mm (wrench size) bolts photo (2B). Remove the four T35 Torx screws from the sides of the chrome rack supports photo (2C).

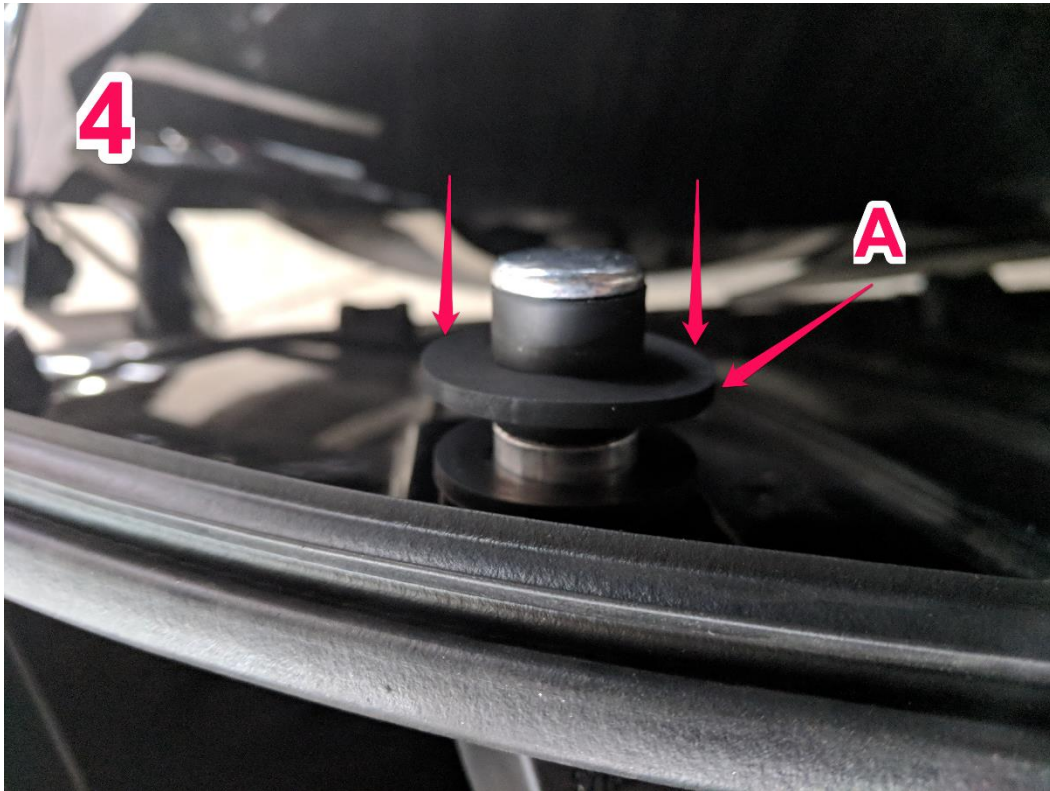
5. Install the new left and right chrome rack supports to the black rack using the screws removed earlier. Install the rear rail using the bolts removed from it earlier. Tighten all six bolts securely.
6. Remove the two locking levers from the old rack supports by removing the rivet which they pivot on as follows. Working on the inside of the support grind or drill off the rolled over portion of the rivets to be flush with the small washer. Using a hammer and punch drive the rivet out (notice there is a small spacer between the lever and the support, do not lose these) and remove the levers. Install the levers onto the new supports using the two supplied 6mmx 10mm screws and thin nylon locking nuts where the rivets were removed. These screws should go thru the support from the outside followed by the spacer, lever, thin washer and locking nut on the inside of the support. Tighten the screws and nuts so as to allow the lever to still move with some resistance.
7. Referring to photo (3) remove the rubber cover from the front of the original supports. Wedge a small blade screwdriver between the rubber and support arm then spray a small amount of WD-40 or similar lubricant into the gap. Remove the screwdriver and work the rubber covers off the supports. If you find them still difficult to get off use a hair dryer to warm and soften the rubber cover. Install the rubber covers onto the new support arms.
8. Install the rack/supports assembly back onto the spools by pushing it forward then down. Push the locking levers down into place then replace the two locking screws removed in step 3.

9. Place the trunk back on top of the rack then loosely reinstall the four Torx screws removed earlier photo (1A & B) with the trunk latch mechanism. Loosely install the six Torx screws with washer photo (1C) using the supplied nuts on the bottom side of the rack. Reinstall the two T25 Torx screws photo (1D) being sure to have the original rubber washers on both the inside and outside of the trunk.

10. Tighten the T25 Torx screws first and only enough to compress the rubber washers slightly. Tighten the ten T35 Torx screws securely (6-8 ft. lbs.). Replace the Trunk liner. Plug in the wire connector under the trunk and place the wires up into the wire holder at the front bottom of the rack.

11. Before replacing the saddlebags locate the four supplied large rubber washers. As shown in photo(4A) place one washer onto each of the saddlebag mounting pin or boss then slide them down as far as they will go. Reconnect the saddlebag wire plugs and replace the bags and side covers.





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