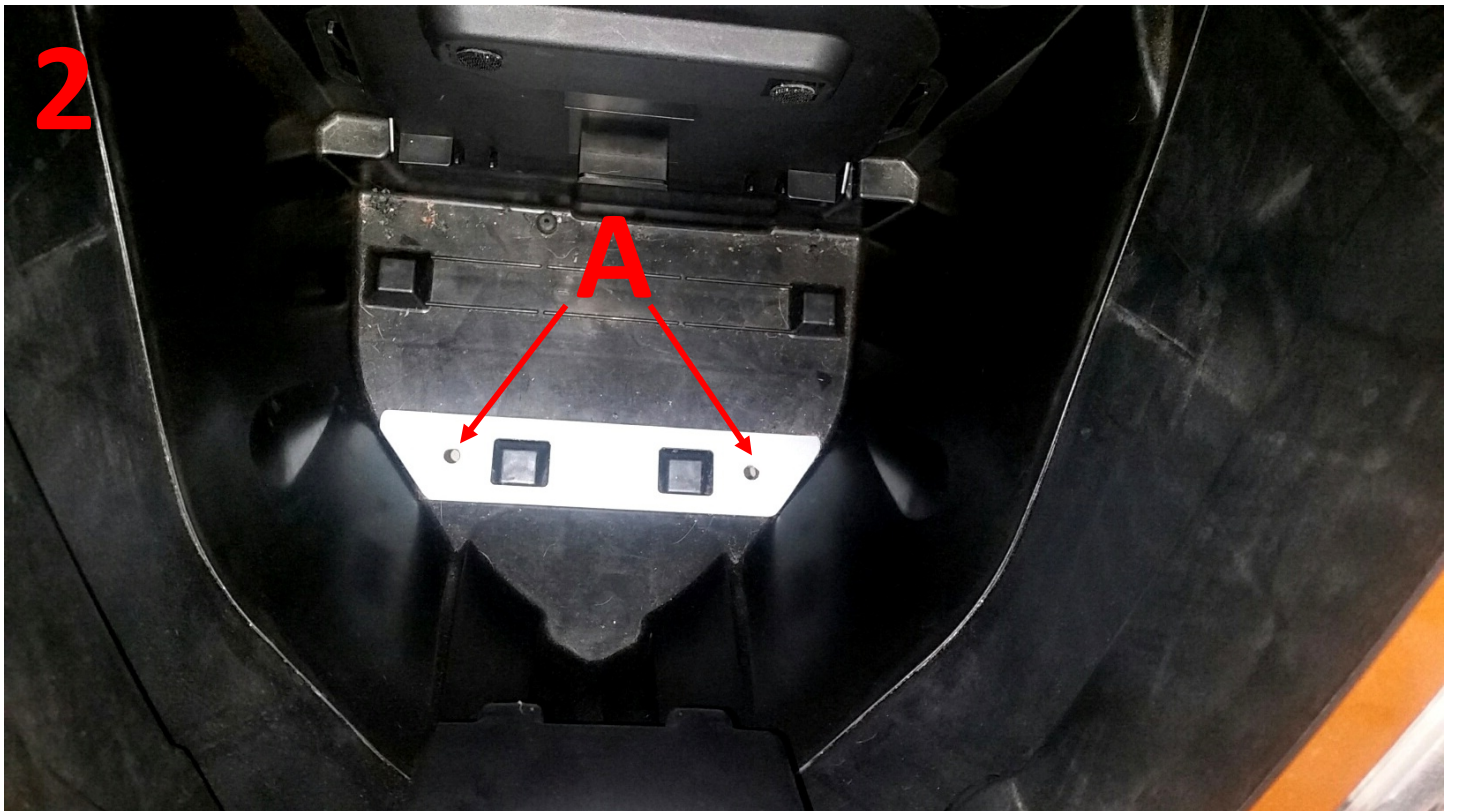
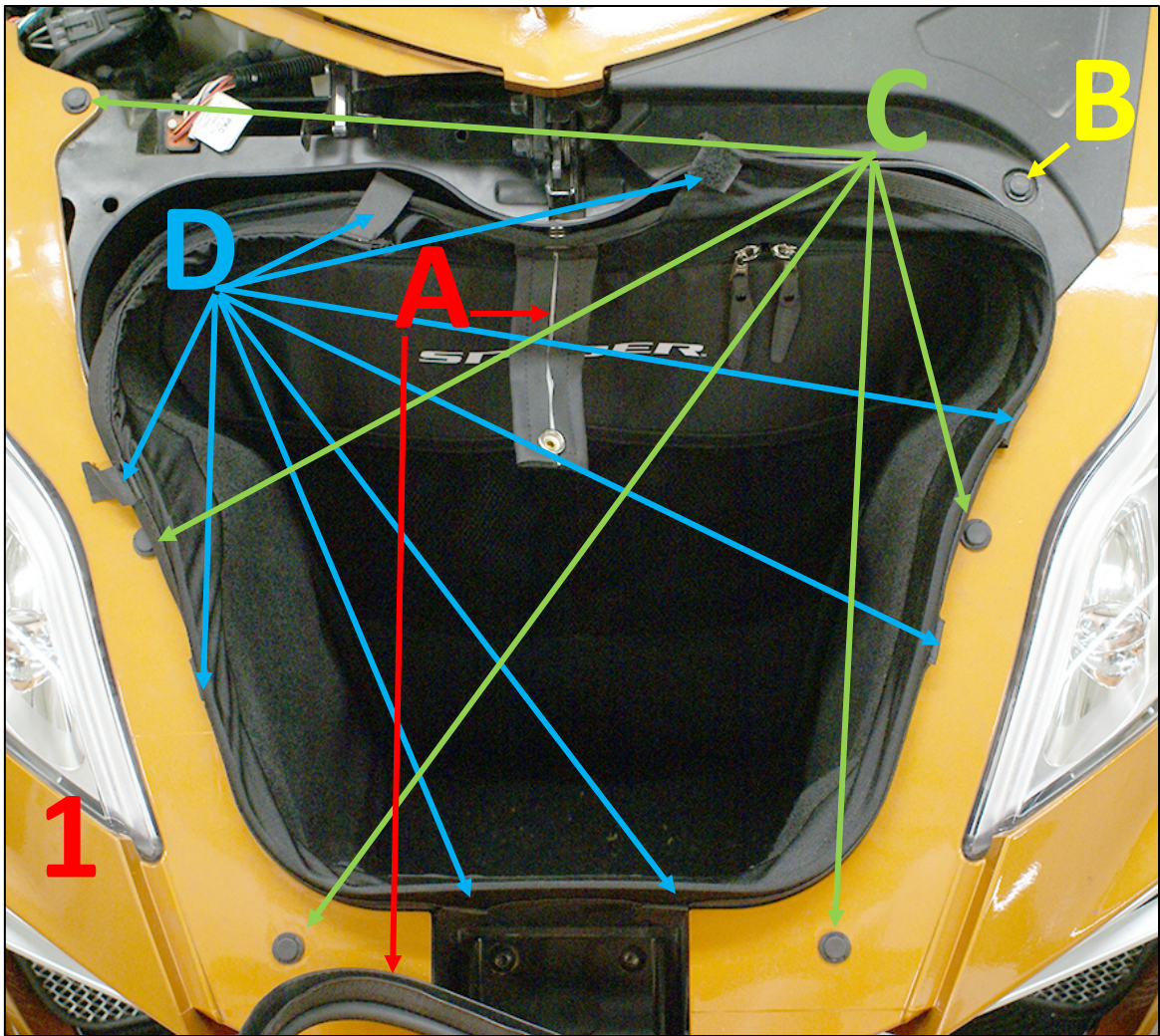
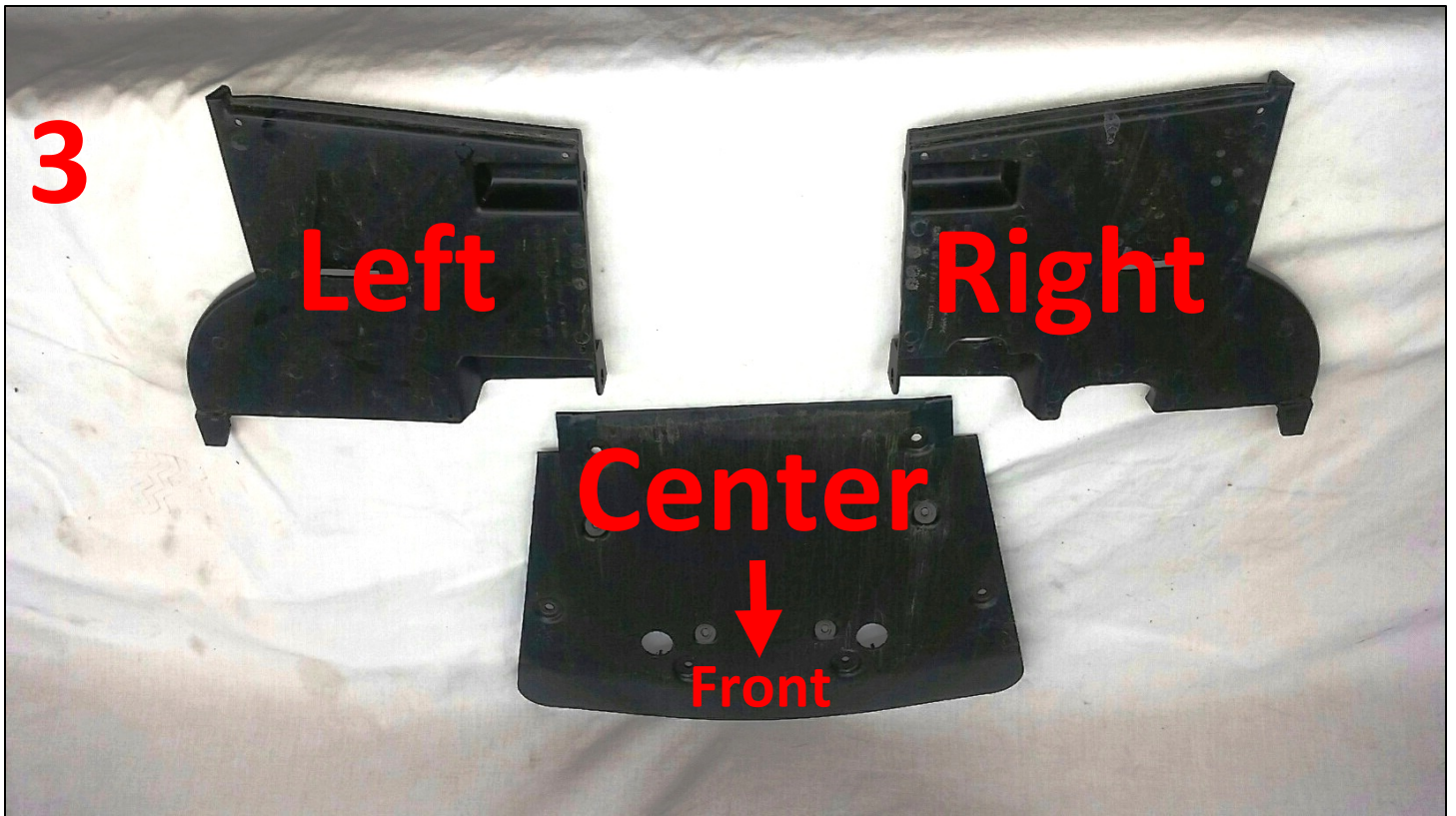


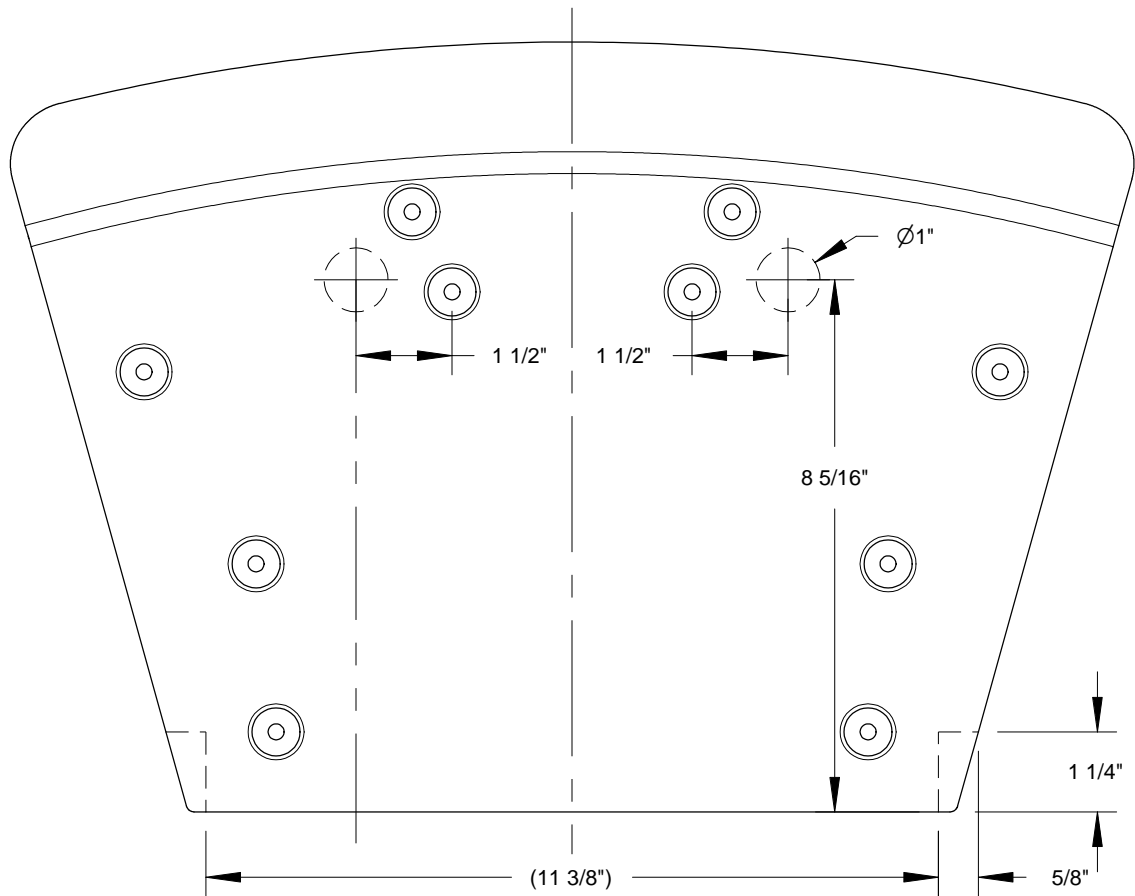
## CA550 (Chrome) & CA550BK (Black)

### Front Bumper 2014 and newer Can Am Spyder RT

1. Lay out and familiarize yourself with the supplied components and hardware. Place the front of the Spyder up on ramps or blocks at least 8 inches off the floor. Be certain to lock the parking brake and the Spyder will not move.
2. Open the front trunk compartment and remove the trunk liner as follows: first, undo the strap at the top of the liner and remove the rubber gasket from the upper edge of the compartment (see photo 1A). Remove the two upper triangular covers (see photo 1B -left cover) by pulling out the two pushpin rivets and lift off the covers. Remove the remaining six pushpin rivets, three on each side from the bodywork (see photo 1C). Remove the eight hook and loop fastener (see photo 1d) around the edge of the trunk liner, the two at the top, and two at the bottom are visible and can be easily peeled off. The remaining four are somewhat hidden below the painted bodywork. To remove the hidden hook and loop fastener, carefully use a screwdriver or putty knife to lift the bodywork enough to gain access to peel the hook and loop fastener off then lift out the trunk liner.
3. Place the supplied reinforcing plate inside the trunk locating its outer shape into the matching depression at the bottom of the trunk as shown in (see photo 2).Using the reinforcing plate as a template, drill thru the two 3/8" holes using a 3/8" drill (about 1/2" deep) as shown in (see photo 2A).
4. Referring to (photo 3), look under the front of the Spyder locate the left, right, and center bottom covers. Remove the left and right covers secured by two plastic pull-pin rivets and one 6mm Torx screw each then remove the center cover secured by six Torx screws.
5. Using the supplied drawing of the center cover, mark the locations of the two 1" holes to drill as follows: measure over to the left and right 1 1/2" from the existing screw hole and up from the bottom edge of the cover 8 5/16" up. Make a mark at these points where the center of the 1" hole will be located. Drill 1" holes at these marks as shown using a 1" hole saw or Dremel tool. Notch the two corners of the cover as shown 5/8"x1 1/4" using a snips or Dremel tool.
6. Replace the center cover and its six screws. Locate the two holes in the Spyders frame that the rear of the bumper will bolt to (see photo 3).
7. It will be easier to bolt the bumper on with another person to help hold it up in place while starting the bolts. Locate the two supplied 5/16"x3/4" hex bolts and 5/16" lock washers. Place the washer onto the bolts. Have your helper assist you in lifting the bumper up into place aligning the threaded hole in the rear-mounting tab of the bumper with the holes in the frame located earlier (see photo 4). Place the bolts from the rear thru the frame, thread them into the holes in the bumper, and make finger tight.
8. With your helper still holding the front of the bumper up in place insert the two supplied carriage bolts from the bottom up thru the forward holes in the bumpers mounting brackets and up thru the trunk floor and reinforcing plate. Have your helper install the remaining flat washers and nylon locking nuts supplied onto the carriage bolts and make finger tight. Tighten the hex bolts first securely (6-8 ft. lbs.) then the carriage bolts.
9. Replace the left and right bottom covers then replace the trunk liner by reversing the procedure in step 1.







Cut rear corners  $5 \frac{8}{16}$ " x  $1 \frac{1}{4}$ ",  
and drill or cut the two  $\varnothing 1$ " holes as shown

