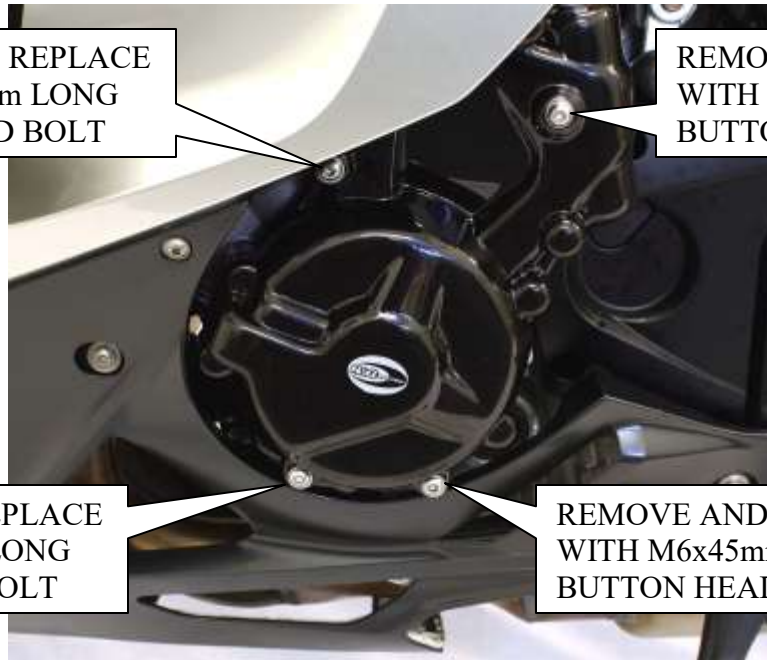




**FITTING INSTRUCTIONS FOR ECC0043 LHS ENGINE CASE COVER  
BMW S1000RR 2010**

REMOVE AND REPLACE  
WITH M6x45mm LONG  
BUTTON HEAD BOLT

REMOVE AND REPLACE  
WITH M6x55mm LONG  
BUTTON HEAD BOLT



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In this kit there should be  
1 x Engine Case Cover (ECC0043)  
1 x M6x55mm long button head bolt  
3 x M6x45mm long button head bolts  
4 x M6 Washers

**PLEASE READ THESE INSTRUCTIONS FULLY BEFORE STARTING**

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Remove the four engine case bolts arrowed above. Hold the cover loosely over the case to help identify the correct ones. **DO NOT REMOVE ALL OF THE CASE BOLTS.**
- Remove the two fairing bolts closest to the cover to allow fairing and coolant hose to be gently eased away from engine to aid in fitment of parts.
- Continued overleaf...



- Offer up the R&G cover to the engine (while gently easing fairing and coolant hose away from casing) and carefully fit it over the engine casing. Ensure that the bolt holes are lined up with the holes in the engine casing, and then push on as far as it will go.
- Fit the bolts as labelled in first picture.
- With a 4mm Allen key tighten the bolts with washers equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 3 Nm plus 90degree turn to fully tighten.
- Refit and tighten fairing bolts.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE for the cleaning of this product you should only use a mild general detergent.
- R&G will accept no liability if the above procedure and torque settings are not followed.

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