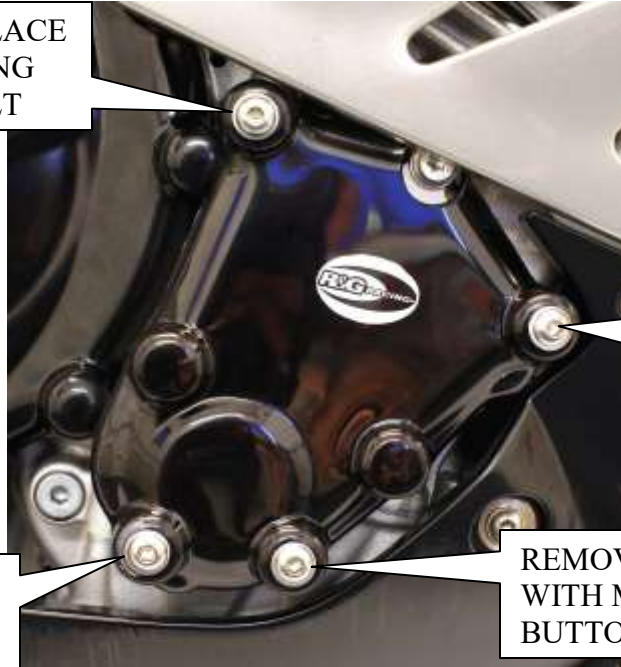




**FITTING INSTRUCTIONS FOR ECC0044 RHS ENGINE CASE COVER
BMW S1000RR 2010 (WATER PUMP CASING)**

REMOVE AND REPLACE
WITH M6x35mm LONG
BUTTON HEAD BOLT



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In this kit there should be
1 x Engine Case Cover (ECC0044)
4 x M6x35mm long button head bolts
4 x M6 Washers

PLEASE READ THESE INSTRUCTIONS FULLY BEFORE STARTING

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover
- Remove the four engine case bolts arrowed above. Hold the cover loosely over the case to help identify the correct ones. **DO NOT REMOVE ALL OF THE CASE BOLTS.**
- Offer up the R&G cover to the engine and carefully fit it over the engine casing. Ensure that the bolt holes are lined up with the holes in the engine casing, and then push on as far as it will go.
- Fit the bolts as labelled in first picture.
- With a 4mm Allen key tighten the bolts with washers equally so that they pull the cover into place. **DO NOT FULLY TIGHTEN.**
- Finally use a torque wrench set at 3 Nm plus 90degree turn to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.



- NOTE for the cleaning of this product you should only use a mild general detergent.
- R&G will accept no liability if the above procedure and torque settings are not followed.

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