

INSTRUCTIONS TO ASSEMBLE

You should first mount one side of the engine guard then the other, otherwise the engine will be unsupported. All the screws replaced, should be tightened to the torque specified in the oem maintenance manual for your motorcycle. if no torque specifications are provided in the oem maintenance manual, may be used 54Nm for all M10 screws and 22Nm for the M8 screw. Medium strength liquid thread-locker (i.e., "Loctite") should be used to secure all screws, bolts and nuts.

All screws, bolts and nuts should be checked after driving the first 50 km to ensure that all are tightened to the proper torque.

ID.	DESCRIPTION	REF.	QTY.
1	Right up guard	SALVAPIER-9461N	1
2	Left up guard	SALVAPIER-9461N	1
3	M8x20 DIN912 screw	TORNI-D912-164	4
4	M8x40 DIN912 screw	TORNI-AD912-475	2
5	M8 DIN985 locknut	TUE-D985.8-M8-	2
6	M8 DIN125/A fl at washer	ARANDPD125A-018	6
7	Spile length 77	CASQU238-0-1538	2
8	M8 DIN9021 fl at washer	ARANDP9021-589	2
9	Connection rod	PLATH179-0-0179	1
10	Plastic cap	CONTERA----5983	2

MOUNTING INSTRUCTIONS

HIGH DEFENSE FOR
BMW R 1200GS '17-'18 / R 1250GS '19-

Ref.: **9461N**

