

DUCATI PANIGALE V2 '20- / PANIGALE V4/S '18-'19

M O U N T I N G I N S T R U C T I O N S

REF 20431

DOWNFORCE RACE SPOILERS



1 Person



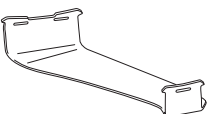
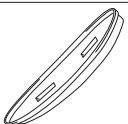

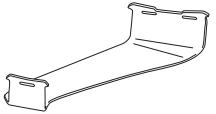


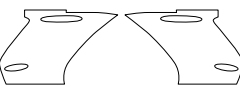


15 min



EASY



ID	PART	DESCRIPTION	QTY	REF
1		Upper right cover	1	SOPOR-S---20431
2		Lower right cover	1	SOPOR-I---20431
3		Right spoiler	1	20431R/NM3
4		Upper left cover	1	SOPOR-S---20431
5		Lower left cover	1	SOPOR-I---20431
6		Left spoiler	1	20341R/NM3
7		UPPER Kit dual lock hook and loop fastener (supplied already mounted on item ID 1 and 4)	2	hook and loop fastener-S--20431
8		LOWER Kit dual lock hook and loop fastener (supplied already mounted on item ID 2 and 5)	2	hook and loop fastener-I--20431
9		Adhesive Template (L+R)	1	PLANT-----20431

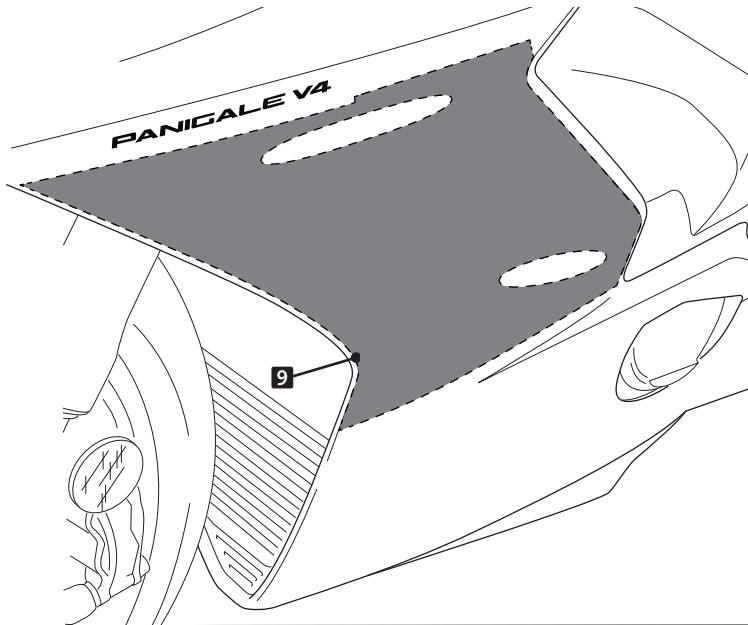
DUCATI PANIGALE V2 '20- / PANIGALE V4/S '18-'19

MOUNTING INSTRUCTIONS

The left side assembly is shown as an example, so the same steps can be performed for the right side assembly.

1

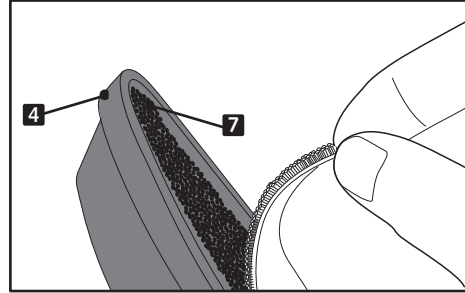
ASSEMBLY



2

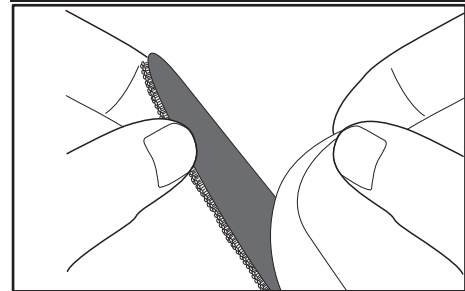
ASSEMBLY

2.1



Separar hook and loop fastener (ID7 y ID8)
Detach hook and loop fastener (ID7 and ID8)

2.2

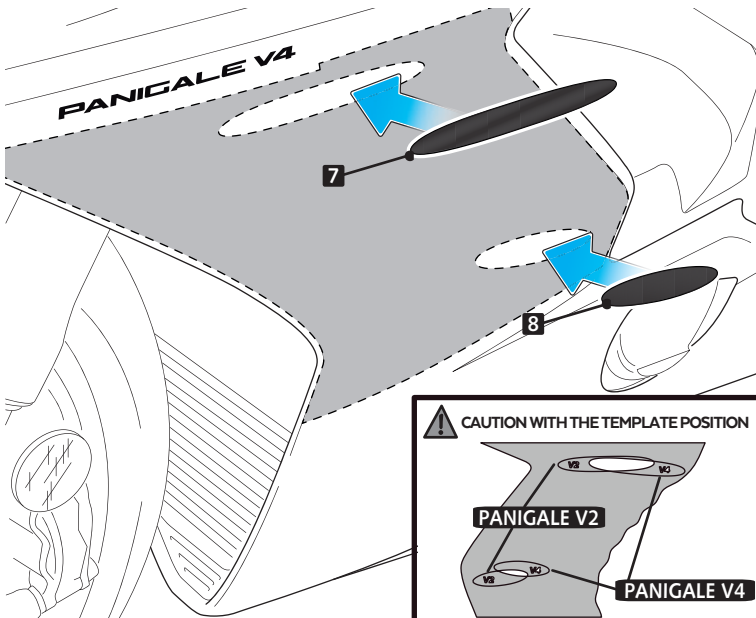


Extract paper from the hook and loop fastener

3

ASSEMBLY

APPLY PRESSURE ON ADHESIVE AREA FOR 1 MINUT.
IDEAL TAPE APPLICATION IS ACCOMPLISHED WHEN
TEMPERATURE IS BETWEEN 21 °C and 38 °C AND THE
BOND IS ALLOWED TO DWELL 24 HOURS.



4

ASSEMBLY

