

**BMW S1000R '17-'20 / S1000RR '15-'18 / S1000XR '15-'19**

**M O U N T I N G I N S T R U C T I O N S**

REF 20137N

LEFT COVER



ID.	PART	DESCRIPTION	QTY.	REF.:
1		Left cover	1	CONJUNTO--20137N
2		DIN6921 M6x40 torx screw	4	-

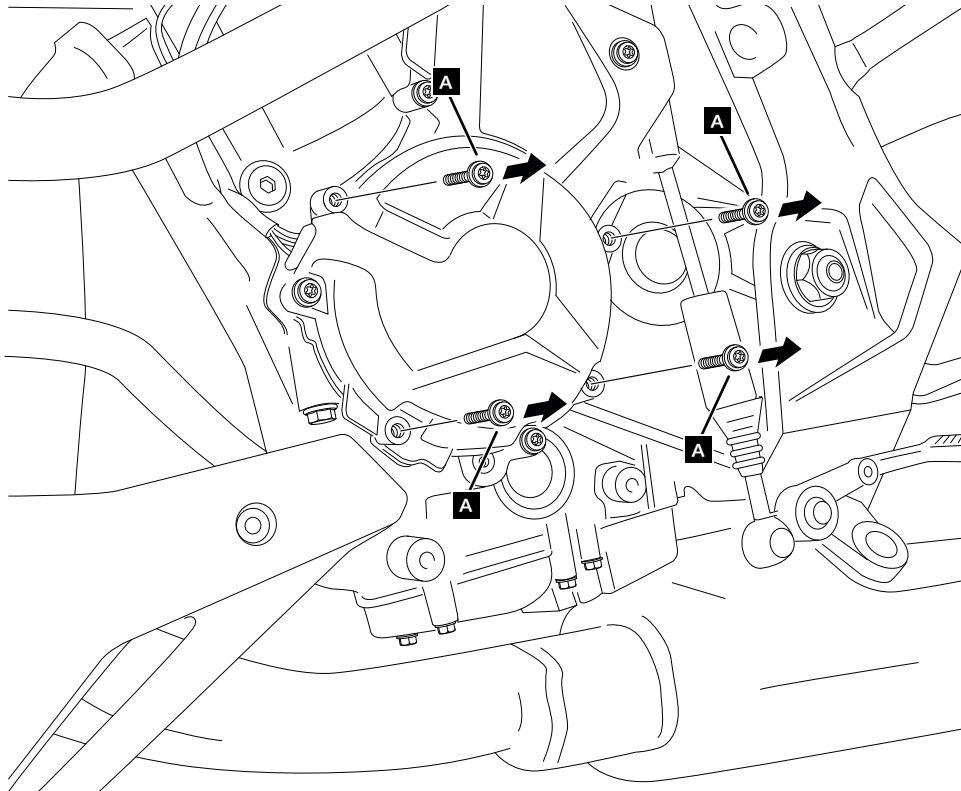
BMW S1000R '17-'20 / S1000RR '15-'18 / S1000XR '15-'19

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MOUNTING INSTRUCTIONS

1

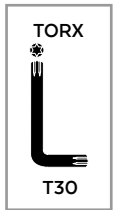
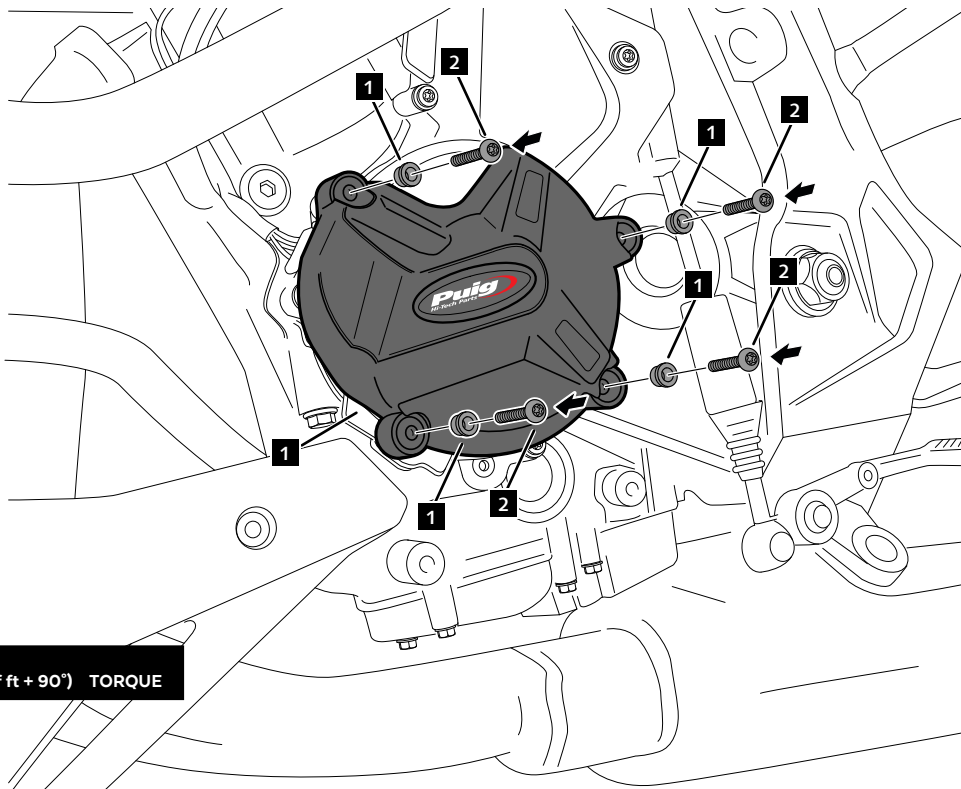
DISASSEMBLY



**A** Original screws

2

ASSEMBLY



**2** (2.21 lbf ft + 90°) TORQUE

**BMW S1000R '17-'20 / S1000RR '15-'18 / S1000XR '15-'19**

**M O U N T I N G I N S T R U C T I O N S**

REF 20137N

**RIGHT SIDE COVERS**



ID.	PART	DESCRIPTION	QTY.	REF.:
1		Right cover 1	1	CONJUNTO--20137N
2		Right cover 2	1	CONJUNTO--20137N
3		DIN6921 M6x30 torx screw	4	-
4		DIN6921 M6x40 torx screw	3	-

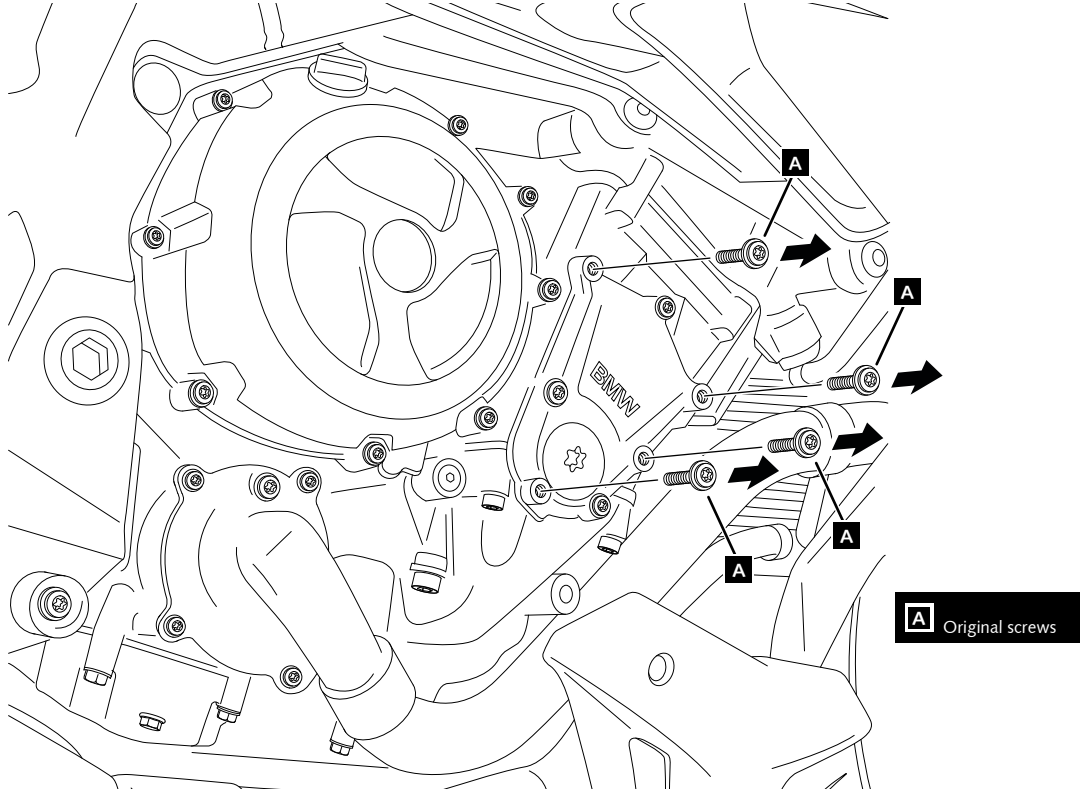
# BMW S1000R '17-'20 / S1000RR '15-'18 / S1000XR '15-'19

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MOUNTING INSTRUCTIONS

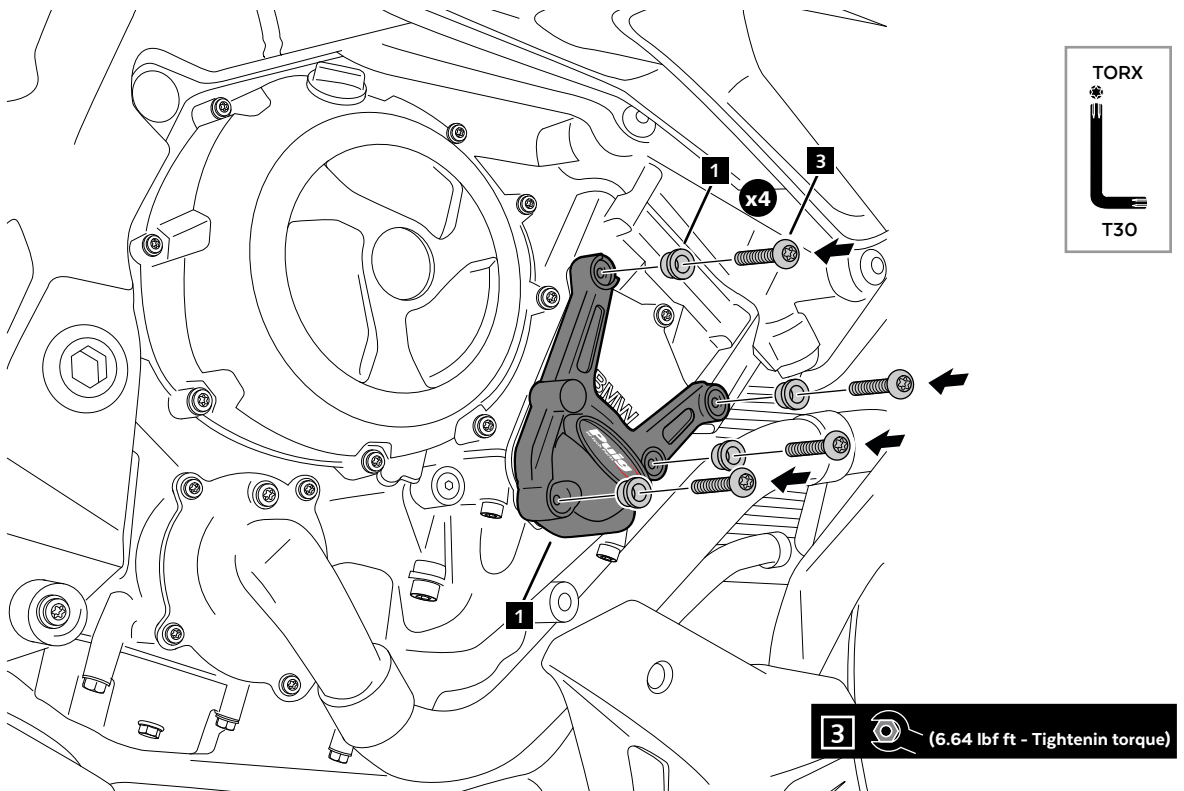
**1**

DISASSEMBLY



**2**

ASSEMBLY



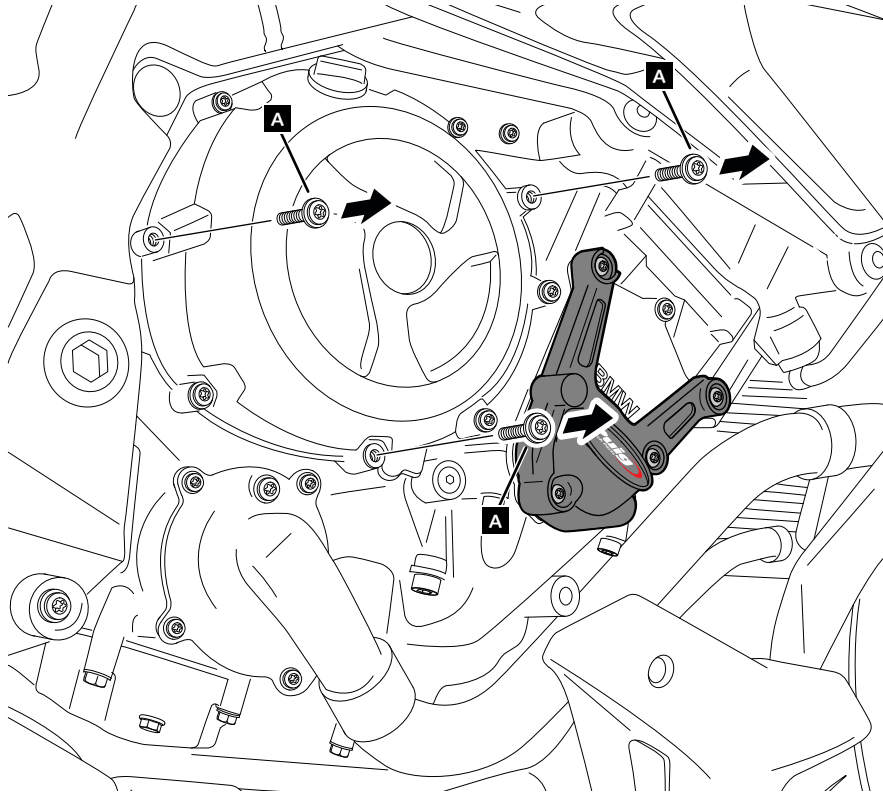
**BMW S1000R '17-'20 / S1000RR '15-'18 / S1000XR '15-'19**

**REF 20137N**

**MOUNTING INSTRUCTIONS**

**3**

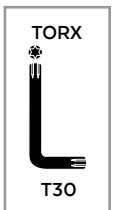
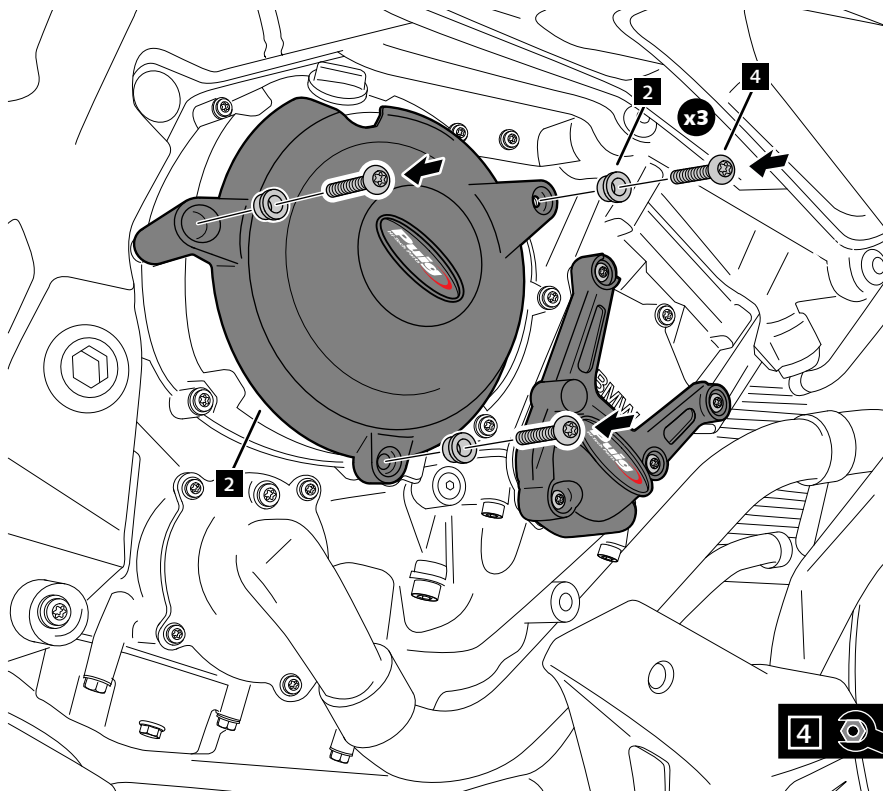
**DISASSEMBLY**



**A** Original screws

**4**

**ASSEMBLY**



**4** (2.21 lbf ft + 90°) TORQUE