

Handguard Race Flare

Installation Instructions for 34277



Hardware Included:

- 8 - Plastic bolts
- 8 - Plastic nuts
- 2 - Tapered head screws

Tools Required:

- Screwdriver
- 11mm or 7/16" wrench

PLEASE READ ALL INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION

For TrailStar and Star Series Handguards only!

1. Remove your handguards if they are already mounted. For Star Series Handguards – remove the vent covers.
2. Holes need to be drilled in the handguards to mount the Race Flare. You will use the Race Flare as a template to mark the location of the holes. Slip the outside end of the handguard into the Race Flare (see photo 1) and lay the guard down on top of the Race Flare.
3. Flip the guard and Race Flare over. There are four holes that need to be marked and drilled (only two on the Star Series). Mark the four small holes (see photo 2) by pushing the Race Flare flat onto the handguard to get the correct location of the holes. Start with the top two holes (not needed on the Star Series because of the vent holes) and squeeze the flare and handguard together and then mark the center of the hole (see photo 3).

Repeat for each hole location making sure you push the Race Flare down onto the guard to flatten it out.

4. For each mark drill a 1/8" pilot hole and then drill a 1/4" hole (four holes on the TrailStar guard and only two for the Star Series).
5. Use the fasteners provided and the holes you just drilled to mount the Race Flare to handguard. Insert the bolts from the front through the guard and Race Flare and attach the nuts. Do not over tighten the nuts or you will strip out the bolt.
6. **LED light kit and Star Series handguard owners.** Use the tapered head screws in the vent cover area. This will allow clearance for the LED vent cover (see photo 4).
7. For Star Series handguards - replace the vent cover.
8. Repeat steps 1-6 for the other side.



Photo 1

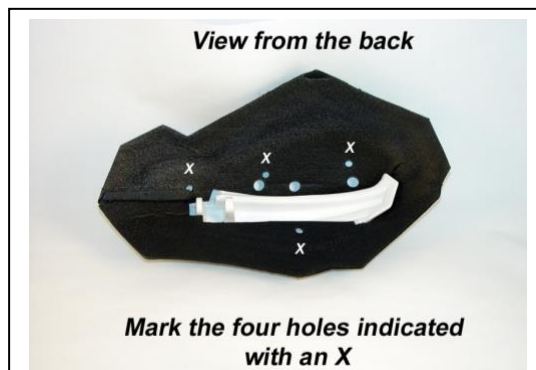


Photo 2



Photo 3



Photo 4