

ASSEMBLY INSTRUCTIONS

0048-0851

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PM SuperGas Design Matched Faceplate Upgrade

Note: Use blue Loctite on all fasteners during assembly.

- I. Turn off motorcycle, extinquish all cigarettes and open flames, place motorcycle securely on the side stand or lift.
- 2. Remove five 1/4-20 bolts holding the universal outer ring on. Safely contain all the spacers and components, you will reuse most of them.
- 3. Remove and set aside the plastic spacer ring, this ring will be replaced by the new designed matched Supergas face plate (I5).
- 4. Disassemble and set aside the beauty washer, I/4-20 flat head cap screw, and I/4-20 locknut originally installed on the air filter element . (Will not be reused)
- 5. Install the new Supergas design matched face plate (15) into the universal outer ring (9) making sure the o-ring is properly positioned in the groove.
- 6. Assemble and position the universal outer ring, Supergas face plate, mesh insert (7), foam ring(14), air filter(3), and secondary plate as an assembly.
- 7. Using the original $1/4-20 \times 2.5$ " bolts(2) and spacers(10) secure the air filter assembly. Before tightening the bolts index the Supergas plate to the desired orientation. Torque the bolts to 8 ft-lbs.
- 8. Apply the desired PM adhesive badge to the center of the Supergas face plate. PM has supplied two badges, one silver and one black.
- 9. Fire up your "Performance Machine" and hit the road.











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