



# CRANK CASE BREATHER KIT FOR TWIN CAM 9920

**FITS: ALL 99-LATER TWIN CAM MODELS WITH CV CARB OR DELPHI FUEL INJECTION**

PART#	INCLUDED
400919	1 Breather Adapter
400325	1 90-degree Elbow
400840	2 Nipple
400086	1 5/32" Black Rubber Hose, 16"
400859	1 Barbed T Fitting
200106	3 1/4-20 x 1-1/2" Socket Head Cap Screws with Patch
400518	1 Gasket, Late Style with Adhesive
400517	2 Gasket, Late Style
400815	4 4" Nylon Cable Ties
309920	1 Instruction Sheet

## NOTE

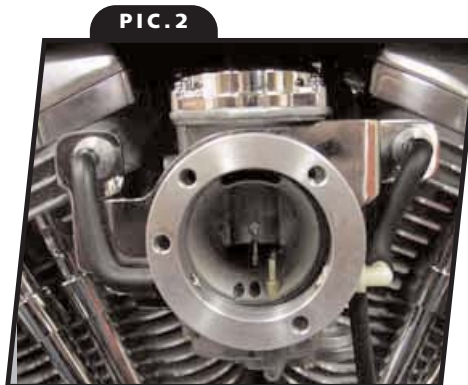
This product is included as part of some complete Hypercharger kits. As a result, it includes 1-400840, 1-400086, and 1-late style gasket that will not be used. Our Crank Case Breather uses the original equipment breather bolts and hoses, if these have been discarded, you must purchase 2 of 29465-99 (breather bolts) and 1 of 29476-99 (breather hose - pr) from your local H-D dealer.

## PROCEDURE AVERAGE TIME: VARIES BY APPLICATION

**STEP 1** Cut 1/4" off each end of one of the hoses. (PIC.1.) This hose will go between the front head and the 90-degree fitting on the breather adapter. The remaining stock breather hose will connect the rear breather bolt to the straight barbed fitting on the breather adapter. Use the 4" Nylon cable ties as hose clamps - snip off any excess cable tie. The assembly to this point should look like PIC.2.



**STEP 2** Use the 1/4"-20 x 1-1/2" socket head cap screws to secure the Hypercharger (or other air cleaner). Be sure to install a gasket between the carb support bracket and the breather adapter and another between the breather adapter and Hypercharger. Tighten securely, but do not over-tighten.



## IMPORTANT

The 1/4"-20 screws included are the correct length to work with our Hypercharger. Other air cleaners may have thinner backing plates so care should be taken to ensure the screws do not "bottom out" in the carburetor's mounting holes.

**STEP 3** Reassemble Hypercharger or other air cleaner reversing steps taken in its disassembly.

*Ride On!*