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TRAILER HITCH FOR GL1800

THANK YOU FOR CHOOSING KÜRYAKYN!

PROTECT YOURSELF AND OTHERS FROM POSSIBLE INJURY AND PROPERTY DAM-AGE OR LOSS. PAY CLOSE ATTENTION TO ALL INSTRUCTIONS, WARNINGS, CAU-TIONS, AND NOTICES REGARDING THE INSTALLATION, USE, AND CARE OF THIS PRODUCT.

A WARNING	THIS INDICATION ALERTS YOU TO THE FACT THAT IGNORING THE CONTENTS DESCRIBED HEREIN CAN RESULT IN POTENTIAL DEATH OR SERIOUS INJURY.
A CAUTION	This indication alerts you to the fact that ignoring the contents described herein can result in minor or moderate potential injury.
NOTICE	This indication alerts you to the fact that ignoring the contents described herein may negatively affect product performance and functionality or damage the product itself or the product to which it is being attached.

MAKE SURE THE FOLLOWING PARTS HAVE BEEN INCLUDED IN THE KIT:

- Rear Sub-frame Weldment Plate
- Chrome Hitch 1

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- 2 Stabilizer Bar Weldment
- Left Crash Bar Mounting Bracket 1 1
 - Right Crash Bar Mounting Bracket
 - Hardware Kit containing:
 - M8-1.25 X 25MM flange head screws 6
 - M8 external tooth lock washers 6
 - 8 M6-1.0 X 20MM flange head screws
 - 8 M6 external tooth lock washers
 - 2 Small clamps
 - 2 Large clamps
 - M10-1.25 X 25MM flange head screws 6
 - M10-1.25 flange head nuts 6
 - 6 M10 external tooth lock washers
 - 1-7/8" chrome hitch ball 1
 - 3/4" split lock washer 1
 - 3/4"-16 hex nut 1
 - 1 Hitch pin
 - Hairpin clip 1
 - 1/4" lock washers 2
 - 2 Flat washers
 - Cable tie NOT USED 1
 - 1 M6-1.0 X 10MM hex bolt - NOT USED
 - Installation instructions

NOTICE

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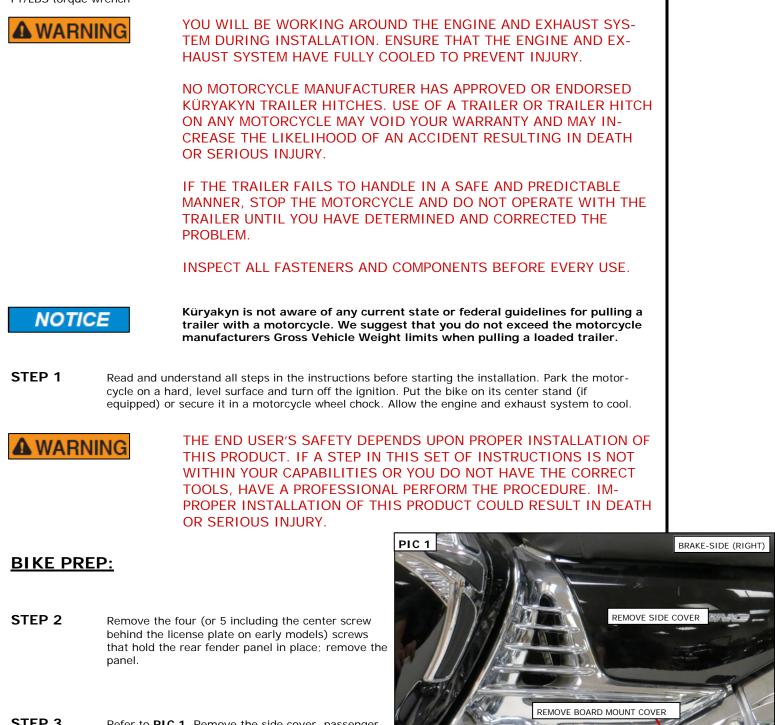
These installation instructions contain important information. Ensure that the end user receives this copy and is aware of its importance for future reference.

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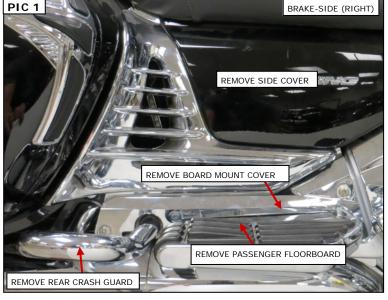
TOOLS SUGGESTED:

Set of metric hex wrenches, metric combination wrenches, metric socket set and ratchet, large adjustable wrench, FT/LBS torque wrench

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STEP 3 Refer to PIC 1. Remove the side cover, passenger floorboard, board mount cover, and the rear crash guard from each side of the bike.



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-cont.-

INSTALLATION

INSTALL THE TRAILER HITCH:

STEP 4

STEP 5

STEP 6

STEP 7

STEP 8

STEP 9

Küryakyn PIC 2 RAISED THREADED NOTE: Parts are depicted off the bike for clarity. Install the BOSS FACES OUT parts on the bike following the STEPS below. AND TO THE REAR Place the included M8 external tooth lock washers over the included M8-1.25 X 25MM flange head screws; set them within arms reach of the work area. CRASH BAR BRACKET Refer to PIC 2. Locate the Crash Bar Brackets in the kit. Determine the clutch-side (left) Bracket from the brake-side (right). LEFT SIDE RIGHT SIDE PIC 3 BRAKE-SIDE (RIGHT) Refer to PIC 3. Insert the rear leg of the right crash bar through the opening in the right Crash Bar Bracket. The crash bar will go between the Bracket and the motorcycle frame. Loosely fasten the Bracket and crash bar to the motorcycle using two of the M8 screws and lock washers. Repeat for the left Crash Bar Bracket. Refer to PIC 4. From the rear of the bike, slide the Stabilizer Bar Weldments up to the Crash Bar Brackets. They will locate just above the mufflers. Use the remaining two M8 screws with lock washers to attach the RIGHT SIDE Stabilizer Bars to the left and right Brackets. Leave the screws loose for CRASH BAR now. Place the included M6 external tooth lock washers over the included M6-ATTACH STABILIZER BAR TO CRASH 1.0 X 20MM flange head screws; set them within arms reach of the work BAR WITH M8-1.25 X 25MM SCREW area PIC 4 Refer to PIC 5. Position the two included Large Clamps on the upper cross bar. FRONT OF BIKE Rest the Rear Sub-frame Weldment Plate (shown in PIC 6) on the Stabilizer Bars; begin threading the M6 screws with lock washers through the slots in the Weldment Plate into the Large Clamps. Leave the screws loose for now to allow for adjustment. STABILIZER BAR **STEP 10** On the backside of the Rear Sub-frame Weldment Plate, position one of the Small BRAKE-SIDE (RIGHT) Clamps over the lower cross bar; secure it to the Plate with the M6 screws with lock washers. Repeat for the other side. Leave the screws PIC 6 loose for now to allow for adjustment. REAR SUB-FRAME WELDMENT PLATE PIC 5 CLUTCH-SIDE (LEFT) LARGE CLAMPS ON UPPER CROSS BAR

TRAILER HITCH FOR GL1800

SMALL CLAMPS

(NOT

BAR

SHOWN) ON LOWER CROSS

INSTALLATION

PAGE 3

STABILIZER

FRONT OF BIKE

BARS

BRAKE-SIDE (RIGHT)

- **STEP 11** Refer to PIC 7. Use the M10-1.25 X 25mm flange head cap screws, M10 nuts and M10 external tooth lock washers to attach the Stabilizer Bars to the bottom side of the Rear Sub-frame Weldment Plate. The M10 screws with lock washers drop in through
 - the Rear Sub-frame Weldment Plate and Stabilizer Bars, then are secured with the nut. Leave the fasteners loose for now.
- **STFP 12** Refer to **PIC 8**. Check for clearance between the front saddlebag screw and the Stabilizer Bars. The Crash Bar Bracket can be rotated to gain clearance. If enough clearance on the saddlebag fastener cannot be obtained by this then remove the saddlebag screw and install the included Flat Washer and Lock Washer on the screw and re-install it as shown in PIC 9. Torque the screw to 6.5 FT/LBS. Repeat for the other side.
- **STEP 13** Refer to PIC 10. Ensure that the Crash Bar Bracket does not contact the exhaust, then torque the two M8 Crash Bar Bracket/ frame screws to 17 FT/LBS. Repeat for the other side.
- **STEP 14** Refer to **PIC 11** Check for clearance between the exhaust mount screw and the Stabilizer Bars. The bars can be moved in or out for side to side clearance. The Weldment Plate can be moved up or down for clearance. Once sufficient clearance has been achieved:

Torque the six M10 fasteners on the Stabilizer Bar/ Weldment Plate to 33 FT/LBS;

Torque the eight M6 fasteners on the Weldment Plate/ cross bar Clamps to 7 FT/LBS

Torque the left and right M8 Stabilizer Bar/Crash Bar Bracket screws to 17 FT/LBS.

- **STEP 15** Install the Chrome Hitch into the Weldment Plate; secure it with the Hitch Pin and Hairpin clip. Install the ball on the receiver; secure it with the 3/4" lock washer and nut. Use a wrench on the flats of the Hitch Ball to prevent it from turning while tightening the Nut. Torque the nut to 125 FT/LBS.
- **STEP 16** Reinstall the rear fender panel, floorboards (torque the screws to 20 FT/LBS), floorboard mount covers (torque the screws to 2.9 FT/ LBS), and side covers.
- **STEP 17** Check for clearance between any component on the motorcycle and the Stabilizer Bars from the front mounting point to the rear mounting point. Readjust by following STEPS 12 through 14 until clearance is achieved.









WASHER AND LOCK WASHER OVER THE SCREW AND REINSTALL





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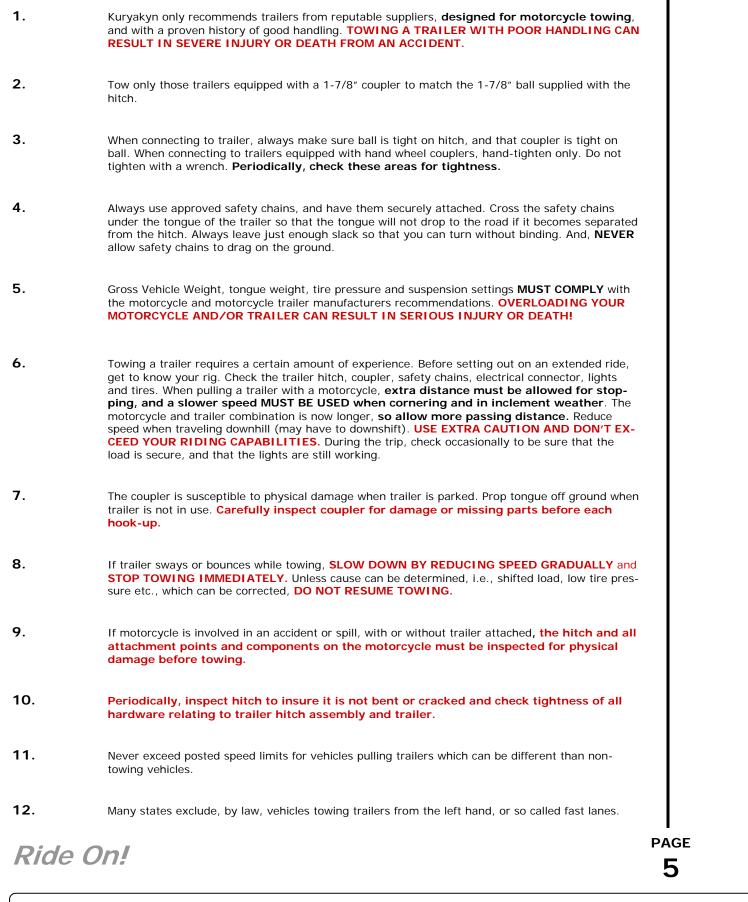
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INSTALLATION

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IMPORTANT:

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