



# INSTALLATION INSTRUCTIONS

## Part Number SU-2596

Congratulations, you have purchased the finest air filter that money can buy. With proper care, this filter can last many seasons. This filter can be used in a stock machine, with no modifications required. If any engine modifications have been made tuning/jetting adjustments may be required. There are special installation instructions, so please follow the procedures outlined below to ensure the K&N® air filter seals properly.

### INSTALLATION:

- 1) Remove your stock [air filter](#) from the air box. The stock air filter and filter cage will no longer be used with your new K&N® XStream® series motocross filter.
- 2) Clean all sealing surfaces in the air box including any necessary areas inside the air-boot ensuring you start as clean as possible.
- 3) Apply the provided gasket into the base of the air box. (Fig. 1)
- 4) Remove the XStream® top from the base of your XStream® series motocross filter.
- 5) Install the base of the filter into the air box and against the backing plate. (Fig. 2)
  - a. To ease the installation process, gently squeeze the sides of the filter together to fit it in between the narrow frame rails.
  - b. NOTE: Position the base of the filter, so that upon installation it will align properly with the backing plate.
  - c. Use caution when installing the air filter as damage can occur to the pleats on sharp edges.
  - d. Check the filter's alignment by looking and/or feeling into the base of the filter for a proper seat on the backing plate.
- 6) Apply the steel washer and rubber washer onto the stock wing bolt and insert it through the XStream® top. (Fig. 3)
- 7) Install the XStream® top and wing bolt into the air box and against the backing plate. (Fig. 4)
  - a. With the filter top and wing bolt together, align the wing bolt into the nut in the backing plate.
  - b. Once threads are started, you can now insert and snap the top into the base and begin tightening the filter.
  - c. Do not tighten completely. Move the filter around a bit to ensure it is sealed properly. Once seated, tighten the wing bolt until all slack is removed from the bolt and the XStream® top. With the slack removed, turn OE wing bolt 4-5 complete revolutions.
  - d. NOTE: Ensure filter is tight against backing plate. Try moving the filter around, if filter moves after 5 turns continue to tighten wing bolt ½ turn at a time until filter is tight. Use caution, over tightening can cause damage to air filter
- 8) Test the filter for proper fit and seating before riding or installing the seat.

**THESE INSTRUCTIONS MUST BE FOLLOWED EVERY TIME THE FILTER IS SERVICED, OTHERWISE THE FILTER MAY NOT SEAL, AND DAMAGE TO THE ENGINE COULD RESULT.**



Fig. 1

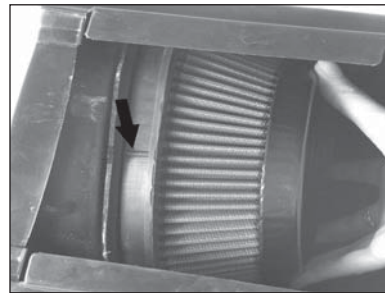


Fig. 2

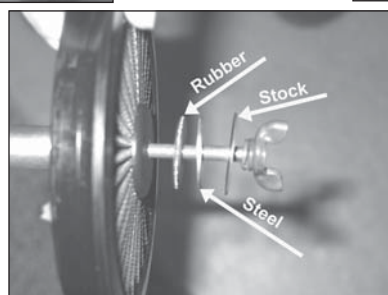


Fig. 3

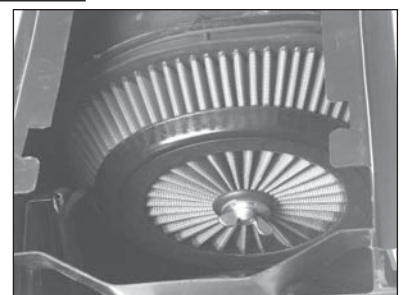


Fig. 4