



## Installation Instructions



### **Kerker "Stout" Slip-On Muffler**

**140-78224** Chrome, For all Harley-Davidson® FLH/FLT Touring® Models '95-09.

**140-78226** Chrome, For all Harley-Davidson® FLH/FLT Touring® Models '10 and LATER.  
(*EXCEPT: 2010 FLHX Street Glide and FLTRX Road Glide*)

## **STOCK SYSTEM REMOVAL:**

1. Remove saddlebags to gain access to muffler mounting bolts.
2. Loosen the muffler inlet clamp, and remove the two mounting bolts from muffler (each side). **NOTE: Save the mounting hardware for new system installation.**
3. Remove mufflers.

### **!! WARNING !!**

**When installing these mufflers DO NOT push the mufflers on so the core bottoms out against the head pipe. Slide the mufflers on until they stop against the head pipe, then pull them back about 1/8"-1/4" before tightening the clamp. The mount bracket should be centered in the saddlebag support when installed properly. Failure to do so will cause the head pipe to**

## **KERKER INSTALLATION:**

1. Slide new T-bolt clamps (supplied) over the inlet of each muffler.
2. Install right side muffler (part #027-7826) on the right side head pipe. Align the muffler mounting brackets with the stock mount. Install the fasteners saved from stock system removal and tighten to 19 ft-lbs (26 Nm).
3. Align muffler and tighten inlet clamp.
4. Repeat steps 2 and 3 for the left side muffler (Part# 027-7825).
5. Clean both mufflers to remove any oils left from handling. ***IMPORTANT: Oils left on the muffler body will burn into the chrome and leave permanent marks.***
6. Re-install saddlebags.

**IMPORTANT: CHECK AND RETIGHTEN ALL FASTENERS AFTER THE FIRST COUPLE OF RIDES, THEN AT EACH SCHEDULED MAINTENANCE.**

## **TUNING TIPS:**

For maximum performance gains, we suggest using a free-flowing air filter kit with this exhaust system. As always, making performance modifications may affect the fuel delivery system of your motorcycle. It is recommended, by Supertrapp, to have your fuel delivery system tuned to ensure maximum performance and reliability. This work should always be performed by a qualified technician.

WE DO NOT suggest removing the muffler packing material to “get more noise”. Removing the packing will result in a loss of power, discoloration of the muffler finish, and potential failure of the mechanical core components.