



# Kawasaki ZRX1100/1200 Meg Series Exhaust

4:1 Full System Part No. 127-61106

## STOCK EXHAUST SYSTEM REMOVAL

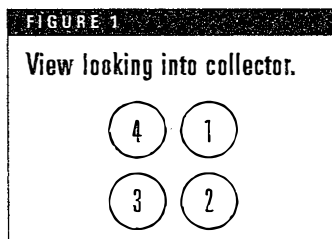
You will need to replace the stock headpipe to cylinder gaskets. These are available at your Kawasaki dealer.

- 1 Using a 1/4 drive 12mm socket with a 12" extension and swivel, remove the nuts and split flanges holding the headpipe to the ports. (Retain the nuts and split flanges for installation.)
- 2 Remove the acorn nut holding the stock muffler in place. (Retain for installation.)
- 3 Remove the two allen head bolts holding the foot peg bracket and remove the bracket. (Retain for installation.)
- 4 Remove mid-mount bolt holding the headpipe at the rear of the engine and remove system.

## KERKER INSTALLATION

- 1 Install new head pipe gaskets. (Use a little grease to hold in place.)
- 2 Install headpipes into ports using stock split flanges and nuts, DO NOT TIGHTEN. Install headpipes in the following sequence:

049-6102 = (Headpipe #2)  
049-6103 = (Headpipe #3)  
049-6101 = (Headpipe #1)  
049-6104 = (Headpipe #4)



- 3 Install collector assembly onto head pipes. Align all (4) headpipes with the appropriate port on the collector (see figure #1). Using a rubber mallet, tap each pipe into the collector. DO NOT hammer the headpipes all the way into the collector, always make sure that the outlet end of the collector assembly is positioned away from the swing arm and engine sump.
  - 4 Slip the muffler over the outlet of the collector assembly. Align the mount bracket so it is pointing upward.
  - 5 Slide the stock muffler mount bolt through the mount hole in the muffler and re-install the stock foot peg bracket using the stock hardware.
  - 6 Re-install the stock acorn nut to the muffler mount bolt and tighten.
  - 7 Align all system components and finish seating the primary headpipes into the collector assembly.
  - 8 Tighten each head pipe at the exhaust port.
  - 9 Install (4) springs, supplied in the hardware kit, from the collector to each headpipe and (2) springs from the muffler to the collector assembly.
- \*IMPORTANT: AFTER A SHORT RIDE CHECK AND RETIGHTEN ALL FASTENERS.