



INSTRUCTION SHEET FOR #2312

PRIMARY LOCKING BAR

2312 - USE ON 2007 TO PRESENT FL'S

Refer to H.D.® Service Manual for specifications.

WARNING: Disconnect negative battery cable.

1. Refer to service manual for removal of primary cover.
2. If you are removing the motor sprocket nut, install the locking bar by laying it flat in between the clutch sprocket and the motor sprocket.
3. With bar in between the two teeth on the front motor sprocket, in the 4-O'clock position, and the other end of bar in between the two teeth of the clutch hub at about the 10-O'clock position.
4. You are ready to remove the motor sprocket nut using hand tools only!
WARNING: Do not use air or electrical impact.
5. To install front motor sprocket nut to the right torque, install the locking bar opposite of the instructions in #2 with one end of bar at clutch hub in the 8-O'clock position and the other end at the 2-O'clock position.



CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS! SEE JIMS® CATALOG FOR HUNDREDS OF TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.