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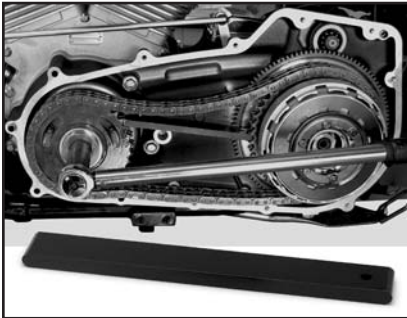
INSTRUCTION SHEET FOR #2315, #2316 & #2317

PRIMARY LOCKING BARS

2315 - USE ON 6-SPEED FXD 2006 TO PRESENT AND 07 TO PRESENT SOFTAIL

2316 - USE ON 4-SPEED BIG TWINS, 5-SPEED FXST TO 06, AND 91-05 DYNA

2317- USE ON 5-SPEED FXR, FLT, FXD TO 05, & FL'S TO 06



Refer to H-D® Service Manual for specifications.

WARNING: Disconnect negative battery cable.

1. Refer to service manual for removal of primary cover.
2. If you are removing the motor sprocket nut, install the locking bar by laying it between two teeth on the front motor sprocket, in the 4-O'clock position, and the other end of bar in between two teeth of the clutch sprocket at about the 10-O'clock position.
3. You are ready to remove the motor sprocket nut using hand tools only!

WARNING: Do not use air or electrical impact.

4. To install front motor sprocket nut to the right torque, install the locking bar opposite of the instructions in #2 with one end of bar at clutch sprocket in the 8-O'clock position and the other end at the 2-O'clock position.

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS! SEE JIMS® CATALOG FOR HUNDREDS OF TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.