No.1726-IS



INSTRUCTION SHEET FOR TOOL #1726-1, #1726-2, #1726-3

WRIST PIN REAMERS USE ON ALL MODELS



- 1. Refer to H-D® Service Manual for specifications and to remove heads, cylinders and piston.
- 2. Place rag over crankcase opening to keep chips and shavings out of crankcase.
- 3. Secure rod with a JIMS® tool No.1284 connecting rod clamp.
- 4. Remove and install worn bushings using JIMS® Piston Pin Bushing Tool #95970-32C for single cam Big Twin and Sportster. Use JIMS® No.1051 for Twin Cam.
- 5. Ream bushing with ream #1726-1 for Big Twin, 1726-2 for XL and 1726-3 for Twin Cam. Slowly turn reamer clockwise with light inward pressure until reamer is through the bushing.
- 6. **NOTE:** Some wrist pin bushings will need a small amount of ball honing to give specified fit. See H-D[®] Service Manual for specifications.

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS AND TOOL. SEE JIMS® CATALOG FOR OVER 200 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

"From The Track... To The Street!"