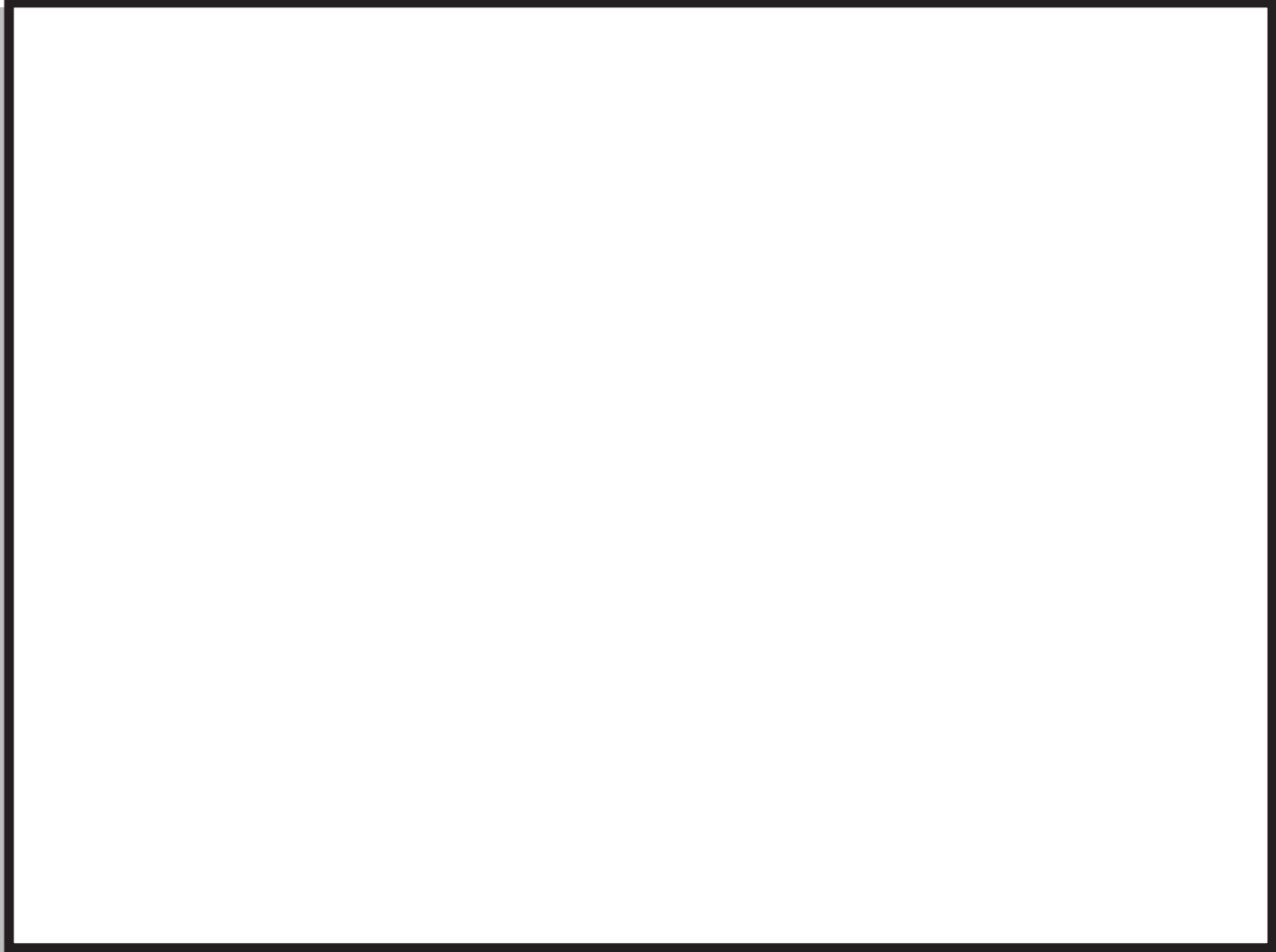




19-1326-123-02

FULL SYSTEM EXHAUST, SS/ALUMINUM

HONDA CBR250R
2011



PARTS INCLUDED

Ref.	Part Number	Description	Qty
1)	00-200-02645	Headpipe Assembly	1
2)	00-200-02646	Midpipe Assembly	1
3)	00-200-02647	Polished Muffler Assembly	1
4)	04-18-47719	Passenger Peg Mounting Boss	1
5)	07-41-40004	Short Swivel Spring	1
6)	07-3842054-35	Clamp, T-Bolt #220-58	1

08-50-47721 REV. A

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FULL SYSTEM EXHAUST, SS/ALUMINUM

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2011

TOOLS REQUIRED

Ref.	Description	Ref.	Description
1)	3/8" Drive Ratchet	4)	14mm Socket
2)	3" Extension	5)	5mm Allen Wrench
3)	12mm Socket	6)	High-Temp Silicone sealer

REMOVAL/ INSTALLATION INSTRUCTIONS

- 1) Make sure the motorcycle is cool and place securely on a service lift or center stand.
- 2) Remove the lower fairing from the motorcycle. Carefully set it aside.
- 3) Remove the stock muffler inlet heat shield.
- 4) Loosen the clamp securing the stock headpipe to the muffler inlet.
- 5) Remove the muffler mounting bolt from the passenger peg mount. Remove the stock muffler assembly from the motorcycle.
- 6) Remove the stock headpipe bracket mounting bolt.
- 7) Remove the stock headpipe flange nuts. Remove the stock headpipe from the motorcycle.
- 8) Using the original nuts, loosely secure the new headpipe to the motor. Do not fully tighten at this time.
- 9) Using the original hardware, loosely secure the headpipe bracket to the motor. Do not fully tighten at this time.
- 10) Press the rubber bushing out of the passenger peg mount.
- 11) Insert the supplied aluminum boss into the passenger peg mount.
- 12) Place the supplied t-bolt clamp onto the notched inlet of the new midpipe. Slide the midpipe over the headpipe outlet until fully seated. Do not tighten t-bolt clamp at this time.
- 13) Slide the new muffler over the midpipe outlet until the muffler bracket lines up with the passenger peg mount.
- 14) Using the original bolt and nut, secure the muffler to the passenger peg mount. Do not fully tighten at this time.

PERFORMANCE DELIVERED!

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- 15) Using the supplied swivel spring, secure the muffler to the midpipe.
- 16) Position the exhaust system in the best possible configuration. Fully tighten the muffler mounting hardware, headpipe bracket hardware, headpipe flange nuts, and t-bolt clamp.
- 17) Clean all fingerprints and grease from the complete exhaust system.
- 18) Reinstall the lower fairing to the motorcycle.

PERFORMANCE DELIVERED!

Learn more about motorcycle parts on our website.