

PARTS INCLUDED

Ref.	Part Number	Description	Qty
1)	00-200-02061	Slip-on GP1 Exhaust Pipe Assembly	1
2)	00-200-01181	Quiet Module Insert	1
3)	07-3842058-35	T-Bolt Clamp	1
4)	01-510610012-SS	Socket Button Head Bolt, M6-1.0x12mm	1
5)	01-8606-27	Star Lock Washer, 6mm	1

18-4020-723-02P

GP1 SLIP-ON EXHAUST

SUZUKI GSX-R600 / GSX-R750
2008-09

TOOLS REQUIRED

Ref.	Description	Ref.	Description
1)	3/8" Drive Ratchet	5)	14mm Socket
2)	3" Extension	6)	12mm Socket
3)	4mm Allen Socket	7)	Drill Motor (optional)
4)	12mm Wrench	8)	1/4" Drill Bit (optional)

INSTALLATION INSTRUCTIONS

NOTE: Prior to working on anything, make sure the motorcycle is cool and place securely on a service lift or center stand.

- 1) Remove the three bolts securing the silver cover to the stock muffler. Remove the cover. See Figure #1
- 2) Loosen the clamp bolt securing the stock muffler to the catalytic box under the motor. See Figure #2
- 3) Remove the bolt securing the muffler to the right side passenger peg mount. Remove the stock muffler from the motorcycle. See Figure #3
- 4) Remove the two bolts securing the right side driver footpeg to the mount block. Allow the footpeg assembly to hang.
- 5) Place the supplied t-bolt clamp onto the notched inlet of the GP1 slip-on assembly. Slide the GP1 pipe onto the catalytic box outlet. See Figure #4
- 6) Once satisfied with the position, tighten the t-bolt clamp.
- 7) Reinstall the right side driver footpeg assembly.



PERFORMANCE DELIVERED!

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- 8) Clean all fingerprints and grease from the GP1 pipes.
- 9) Start the motorcycle and check for any exhaust leaks.

OPTIONAL QUIET MODULE INSERT (QMI)

THE FOLLOWING IS AN OPTIONAL INSTALLATION ONLY. THE QMI IS INSTALLED WHEN THE REGULAR SOUND OUTPUT OF THE GP1 EXHAUST IS TOO LOUD FOR THE RIDER.

- 1) Follow the installation instructions, in reverse, to remove the GP1 exhaust from the motorcycle.
- 2) Carefully place the exhaust system on a workbench or table.

NOTE: In order to install the QMI, a hole must be drilled in the back side of the GP1 megaphone section.

- 3) Slide the QMI into the megaphone outlet of the GP1 pipe. Measure from the highest point on the slash cut portion of the megaphone down to the highest point on the QMI. See Figure #5
- 4) Make note of your measurement. Remove the QMI insert.
- 5) Add 7/16" to the measurement taken in steps 3-4. On the outside of the GP1 megaphone, make a mark that is the measured amount from the highest point on the slash cut. See Figure #6
- 6) Carefully drill a 1/4" hole in the megaphone where you made your mark. Deburr the hole. See Figure #6

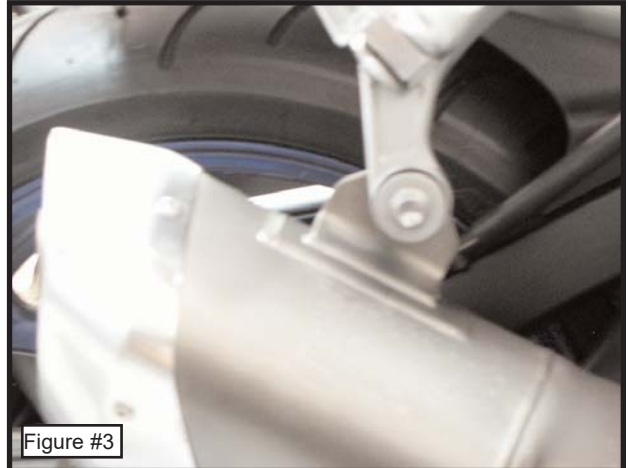


Figure #3



Figure #4

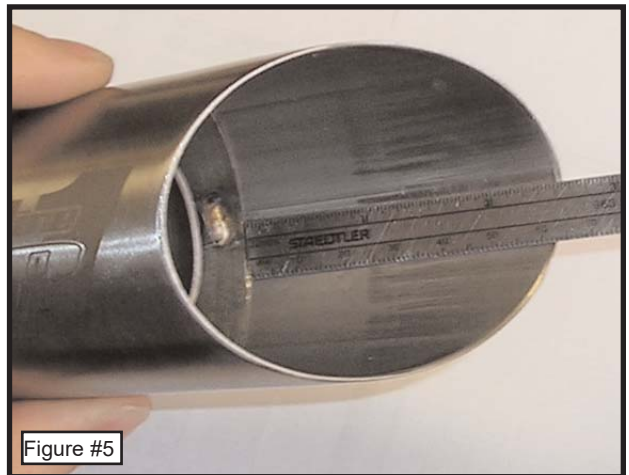


Figure #5

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GP1 DUAL SLIP-ON EXHAUST

SUZUKI GSX-R600 / GSX-R750
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- 7) Slide the QMI insert inside the megaphone and position it so that the threaded hole in the QMI is showing through the new drilled hole. Secure the QMI to the megaphone using the supplied M6-1.00x12mm button head bolt and locking star washer.
- 8) Reinstall the exhaust system to the motorcycle.

