



**PARTS INCLUDED**

Ref.	Part Number	Description	Qty
1)	00-200-01084	Left Side Dual Outlet Slip-on GP1 Exhaust Pipe Assembly	1
2)	00-200-01085	Right Side Dual Outlet Slip-on GP1 Exhaust Pipe Assembly	1
3)	07-3842057-35	T-Bolt Clamp (#200-57)	2
4)	00-200-01181	Quiet Module Insert	4
5)	01-5106100012-SS	Socket Button Head Cap Screw, M6-1.0x12mm, S/S	4
6)	01-8606-27	Star Lock Washer, 6mm	4

NOTICE: DUE TO MODEL YEAR VARIANCE, THERE ARE (2) SPACERS AND (2) 60MM BOLTS INCLUDED IN THE HARDWARE KIT TO MOUNT THE EXHAUST PIPES. USE THEM IF NEEDED IN PLACE OF THE STOCK BOLTS FOR PROPER ALIGNMENT.

18-4019-723-02

GP1 DUAL OUTLET SLIP-ON EXHAUST

SUZUKI HAYABUSA  
2008-09

## TOOLS REQUIRED

Ref.	Description	Ref.	Description
1)	3/8" Drive Ratchet	8)	12mm Socket
2)	3" Extension	9)	Drill Motor (optional)
5)	12mm Wrench	10)	1/4" Drill Bit (optional)

## INSTALLATION INSTRUCTIONS

- 1) Make sure the motorcycle is cool and place securely on a service lift or center stand.
- 2) Loosen the clamp bolt securing the stock left side midpipe to the catalytic box under the motor.
- 3) Remove the bolt securing the stock left side muffler to the passenger peg mount. Retain bolt.
- 4) Remove the complete left side muffler assembly from the motorcycle. If the stock gasket was not removed with the muffler assembly, remove it from the catalytic outlet now.
- 5) Loosen the clamp bolt securing the stock right side midpipe to the catalytic box under the motor.
- 6) Remove the bolt securing the stock right side muffler to the passenger peg mount. Retain bolt.
- 7) Remove the complete right side muffler assembly from the motorcycle. If the stock gasket was not removed with the muffler assembly, remove it from the catalytic outlet now.
- 8) Place one supplied t-bolt clamp onto the inlet of the left side GP1 Dual Outlet slip-on pipe. Slide it onto the left side catalytic outlet. Do not tighten the clamp at this time.
- 9) Attach the left side GP1 system to the passenger peg mount using the stock hardware. Then tighten the T-bolt clamp.
- 10) Place one supplied t-bolt clamp onto the inlet of the right side GP1 Dual Outlet slip-on pipe. Slide it onto the right side catalytic outlet. Do not tighten the clamp at this time.
- 11) Attach the right side GP1 system to the passenger peg mount using the stock hardware. Then tighten the T-bolt clamp.
- 12) **Clean all fingerprints and grease from the GP1 pipes.**
- 13) Start the motorcycle and check for any exhaust leaks.

PERFORMANCE DELIVERED!

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### OPTIONAL QUIET MODULE INSERT (QMI)

THE FOLLOWING IS AN OPTIONAL INSTALLATION ONLY. THE QMI IS INSTALLED WHEN THE REGULAR SOUND OUTPUT OF THE GP1 EXHAUST IS TOO LOUD FOR THE RIDER.

1) Follow the above instructions in order to remove the Jardine GP1 exhaust from the motorcycle.

2) Carefully place the exhaust system on a workbench or table.

**NOTE:** A hole must be drilled in the back side of both GP1 megaphone sections. All of the following steps pertain to both GP1 pipes.

3) Measure 2-3/4" from the tip of the megaphone section of the exhaust, and make a mark. See Figure #1.

4) Carefully drill a 1/4" hole in the megaphone where you made your mark.

5) Slide the QMI insert inside the megaphone and position it so that the threaded hole in the QMI is showing through the new drilled hole. Secure the QMI to the megaphone using the supplied M6-1.00x12mm button head bolt and locking star washer.

6) Perform steps 3-5 for the other three GP1 pipes.

7) Reinstall the exhaust system to the motorcycle.

