

## PARTS INCLUDED

Ref.	Part Number	Description	Qty
1)	00-200-02496	Complete Muffler Assembly, Black	1
2)	03-46-41973	Muffler Adapter Bracket	1
3)	03-46-40034	Muffler Strap	1
4)	07-27-38280	Muffler Strap Insulator	1
5)	07-3842060-35	T-Bolt Clamp	1
6)	01-5308125020-27	M8-1.25x20mm Hex Flange Head Bolt	1
7)	01-7008125-27	M8-1.25 Hex Nylock Nut	1
8)	01-7808-27	Flat Washer, 8mm	1
9)	01-5006100016-27	M6-1.0x16mm Hex Head Bolt	1
10)	01-7006100-27	M6-1.0 Hex Nylock Nut	1
11)	01-7806-27	Flat Washer, 6mm	2
12)	00-200-01181	Quiet Module Insert Assembly (optional)	1
13)	01-5106100012-SS	M6-1.0x12mm Socket Button Head Bolt (optional)	1
14)	01-8606-27	Star Lock Washer, 6mm (optional)	1

18-4016-723-03

GP1 SLIP-ON EXHAUST, BLACK

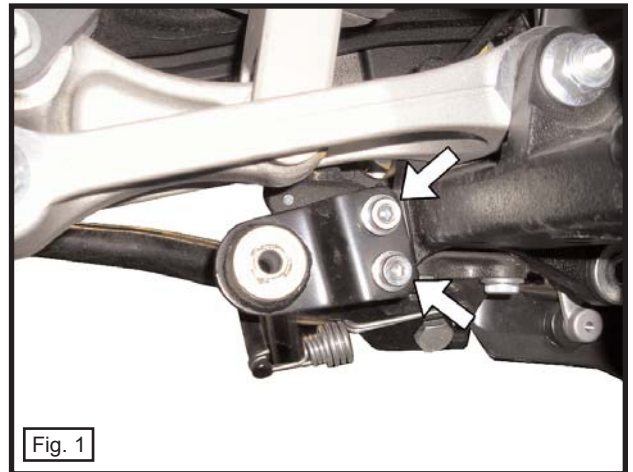
SUZUKI GSX-R600/750  
2006-07

## TOOLS REQUIRED

Ref.	Description	Ref.	Description
1)	3/8" Drive Ratchet	5)	11mm Socket
2)	3" Extension	6)	12mm Socket
3)	5mm Allen Socket	7)	Drill Motor (optional)
4)	10mm Socket	8)	1/4" Drill Bit (optional)

## INSTALLATION INSTRUCTIONS

- 1) Make sure the motorcycle is cool and place securely on a service lift or center stand.
- 2) Remove the right side fairing from the motorcycle. Carefully set it aside.
- 3) Loosen the clamp bolt securing the stock muffler inlet. Remove the three muffler mounting bolts. Remove the stock muffler from the motorcycle.
- 4) Remove and retain the two bolts securing the rear muffler mounting bracket to the motor. Remove the mounting bracket. (Fig. 1)
- 5) Place the supplied muffler adapter bracket against the motor, with the "up" stamp as shown. (Fig. 2) Secure the bracket to the motor using the original bolts.
- 6) Remove the metal sleeves from the two front muffler mounting bushings. (Fig. 3)
- 7) Place the supplied t-bolt clamp over the Jardine GP1 muffler inlet. Slide the muffler onto the headpipe outlet tube.
- 8) Attach the supplied muffler strap insulator to the inside of the muffler strap. Slide the muffler strap over the muffler, with the offset holes toward the left side of the motorcycle, and squeeze both muffler strap tabs together. Secure the muffler strap to the muffler adapter bracket using the supplied M8-1.25x20mm hex flange head bolt, 8mm flat washer and M8-1.25 hex nylock nut. Do not fully tighten yet. (Fig. 4)



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**NOTE:** Having a 2nd person for Step #8 is very helpful. Squeezing the clamp tabs together and feeding the bolt through the mounting hole can be very tricky by yourself.

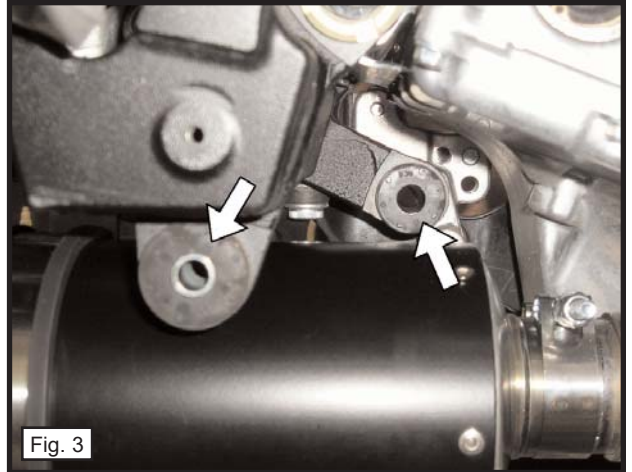
9) Using the supplied M6-1.00x16mm hex head bolt, M6-1.00 hex nylock nut and 6mm flat washers, secure the second mounting hole on the muffler strap. Do not fully tighten yet.

10) Position the exhaust pipe, fully tighten the t-bolt clamp, and then the two muffler strap bolts.

11) Clean all fingerprints and grease from the exhaust pipe, they will burn into the pipe once it gets hot.

12) Start the motorcycle and check for any exhaust leaks.

13) Reinstall the right side fairing.



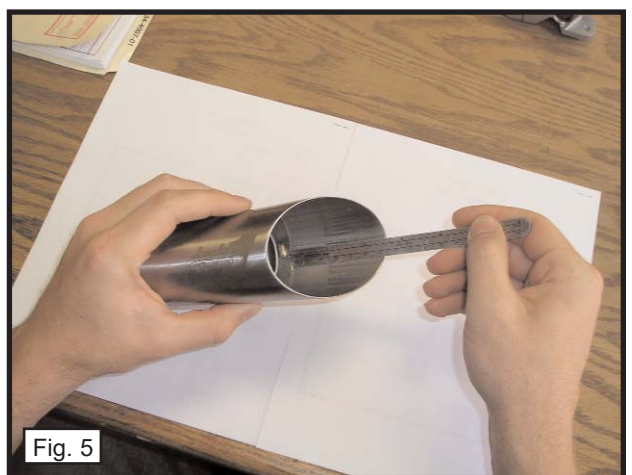
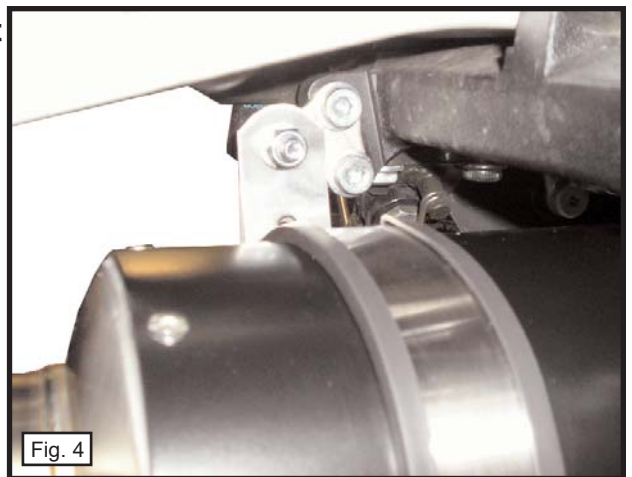
#### OPTIONAL QUIET MODULE INSERT (QMI)

THE FOLLOWING IS AN OPTIONAL INSTALLATION ONLY. THE QMI IS INSTALLED WHEN THE REGULAR SOUND OUTPUT OF THE GP1 EXHAUST IS TOO LOUD FOR THE RIDER.

- 1) Follow the installation instructions, in reverse, to remove the GP1 exhaust from the motorcycle.
- 2) Carefully place the exhaust system on a workbench or table.

**NOTE:** In order to install the QMI, a hole must be drilled in the back side of the GP1 megaphone section. All of the following steps pertain to both GP1 pipes.

- 3) Slide the QMI into the megaphone outlet of the GP1 pipe. Measure from the highest point on the slash cut portion of the megaphone down to the highest point on the QMI. (Fig. 5)



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- 4) Make note of your measurement. Remove the QMI insert.
- 5) Add 7/16" to the measurement taken in steps 3-4. On the outside of the GP1 megaphone, make a mark that is the measured amount from the highest point on the slash cut. (Fig. 6)
- 6) Carefully drill a 1/4" hole in the megaphone where you made your mark. Deburr the hole. (Fig. 6)
- 7) Slide the QMI insert inside the megaphone and position it so that the threaded hole in the QMI is showing through the new drilled hole. Secure the QMI to the megaphone using the supplied M6-1.00x12mm button head bolt and locking star washer.
- 8) Reinstall the exhaust system to the motorcycle.

