

PARTS INCLUDED

- 1 - GP1 Slip-on Exhaust
- 1 - Muffer Adapter Bracket
- 1 - Muffer Clamp
- 1 - Rubber Strip
- 1 - T-Bolt Clamp
- 1 - M8-1.25x20mm Hex Flange Head Bolt
- 1 - M8-1.25 Hex Nylock Nut
- 1 - 8mm Flat Washer
- 1 - M6-1.00x16mm Hex Head Bolt
- 1 - M6-1.00 Hex Nylock Nut
- 2 - 6mm Flat Washers

TOOLS REQUIRED

- Ratchet
- Sockets
- Allen Sockets
- Wrenches

QUIET MODULE INSERT

- 1 - Quiet Module Insert (QMI)
- 1 - M6-1.00x12mm Button Head Bolt
- 1 - 6mm Locking Star Washer

18-4016-723-02

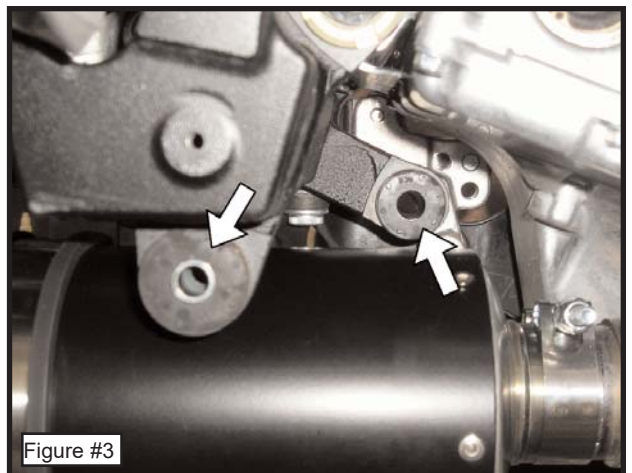
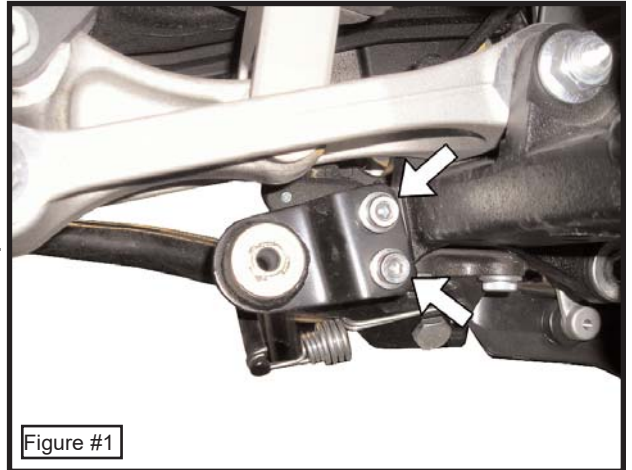
GP1 SLIP-ON EXHAUST SYSTEM

SUZUKI GSX-R600 / GSX-R750
2006-07

INSTALLATION INSTRUCTIONS

- 1) Make sure the motorcycle is cool and place securely on a service lift or center stand.
- 2) Remove the right side fairing from the motorcycle. Carefully set it aside.
- 3) Loosen the clamp bolt securing the stock muffler inlet. Remove the three muffler mounting bolts. Remove the stock muffler from the motorcycle.
- 4) Remove and retain the two bolts securing the rear muffler mounting bracket to the motor. Remove the mounting bracket. See Figure #1.
- 5) Place the supplied muffler adapter bracket against the motor, with the "up" stamp as shown in Figure #2. Secure the bracket to the motor using the two original bolts.
- 6) Remove the metal sleeves from the two front muffler mounting bushings. See Figure #3.
- 7) Place the supplied t-bolt clamp over the Jardine GP1 muffler inlet. Slide the muffler onto the headpipe outlet tube.
- 8) Attach the supplied rubber strip to the inside of the muffler clamp. Slide the muffler clamp over the muffler, with the offset holes toward the left side of the motorcycle, and squeeze both muffler clamp tabs together. Secure the muffler clamp to the muffler adapter bracket using the supplied M8-1.25x20mm hex flange head bolt, 8mm flat washer and M8-1.25 hex nylock nut. Do not fully tighten yet. See Figure #4

NOTE: Having a 2nd person for this step is very helpful. Squeezing the clamp tabs together and feeding the bolt through the mounting hole can be very tricky by yourself.



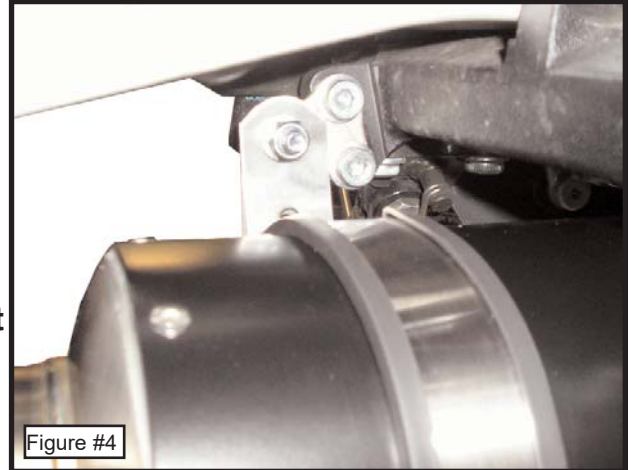
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INSTALLATION INSTRUCTIONS

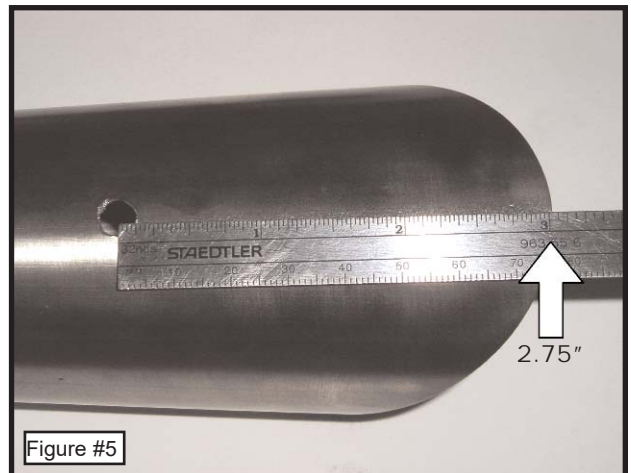
- 9) Using the supplied M6-1.00x16mm hex head bolt, M6-1.00 hex nylock nut and 6mm flat washers, secure the second mounting hole on the muffler clamp. Do not fully tighten yet.
- 10) Position the exhaust pipe, fully tighten the t-bolt clamp, and then the two muffler clamp bolts.
- 11) **Clean all fingerprints and grease from the exhaust pipe, they will burn into the pipe once it gets hot.**
- 12) Start the motorcycle and check for any exhaust leaks.
- 13) Reinstall the right side fairing.



OPTIONAL QUIET MODULE INSERT (QMI) INSTALLATION

THE FOLLOWING IS AN OPTIONAL INSTALLATION ONLY. THE QMI IS INSTALLED WHEN THE REGULAR SOUND OUTPUT OF THE GP1 EXHAUST IS TOO MUCH FOR THE RIDER OR LOCAL LAW ENFORCEMENT.

- 1) Follow the above instructions in order to remove the Jardine GP1 exhaust from the motorcycle.
- 2) Carefully place the exhaust system on a workbench or table. A hole must be drilled in the back side of the GP1 megaphone section.
- 3) Measure 2-3/4" from the tip of the megaphone section of the exhaust, and make a mark on. See Figure #5.
- 4) Carefully drill a 1/4" hole in the megaphone where you made your mark.
- 5) Slide the QMI insert inside the megaphone and position it so that the threaded hole in the QMI is showing through the new drilled hole. Secure the QMI to the megaphone using the supplied M6-1.00x12mm button head bolt and locking star washer.
- 6) Reinstall the exhaust system to the motorcycle.



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