



18-3022-723-02

SLIP-ON GP1 EXHAUST, BRUSHED

KAWASAKI ZX-10R
2011



PARTS INCLUDED

Ref.	Part Number	Description	Qty
1)	00-200-02611	Slip-on GP1 Assembly, Brushed	1
2)	07-3842062-35	T-Bolt Clamp, #62	1
3)	00-200-01181	Quiet Insert Assembly (optional)	1
4)	01-5106100012-SS	M6-1.0x12mm Socket Button Head Bolt (optional)	1
5)	01-8606-27	6mm Locking Star Washer (optional)	1

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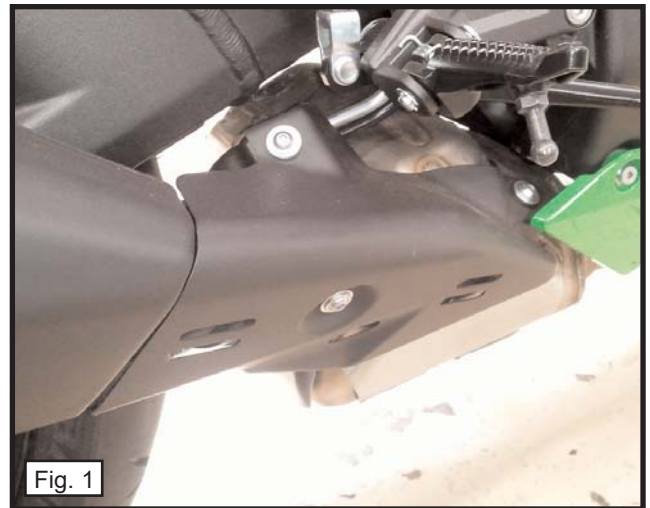
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TOOLS REQUIRED

Ref.	Description	Ref.	Description
1)	3/8" Drive Ratchet	4)	10mm Socket
2)	3" Extension	5)	12mm Socket
3)	8mm Socket	6)	13mm Deep Socket

INSTALLATION INSTRUCTIONS

- 1) Make sure the motorcycle is cool and place securely on a service lift or stand.
- 2) Remove the three bolts securing the midpipe heat shield to the stock pre-muffler. (Fig. 1)
- 3) Loosen the clamp securing the muffler inlet to the pre-muffler outlet.
- 4) Remove the bolt, and nut, securing the stock muffler to the passenger peg mount. (Fig. 2)
- 5) Remove the stock muffler assembly from the motorcycle.
- 6) Loosely place the supplied t-bolt clamp over the new GP-1 slip-on inlet. Slide the GP-1 slip-on onto the stock pre-muffler outlet.
NOTE: Do not fully tighten the clamp at this time.
- 7) Using the original bolts, reinstall the midpipe heat shield to the exhaust system.
- 8) Rotate the GP-1 slip-on pipe so that it is in the best possible orientation, and has adequate clearance from the swingarm. With the t-bolt clamp position over the notches in the pipe, fully tighten the t-bolt clamp. (Fig. 3)
- 9) Clean all fingerprints and grease from the GP1 pipe prior to starting the motorcycle.



PERFORMANCE DELIVERED!

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OPTIONAL QUIET MODULE INSERT (QMI)

THE FOLLOWING IS AN OPTIONAL INSTALLATION ONLY. THE QMI IS INSTALLED WHEN THE REGULAR SOUND OUTPUT OF THE GP1 EXHAUST IS TOO LOUD FOR THE RIDER.

- 1) Follow the installation instructions, in reverse, to remove the GP1 exhaust from the motorcycle.
- 2) Carefully place the exhaust system on a workbench or table.

NOTE: In order to install the QMI, a hole must be drilled in the back side of the GP1 megaphone section.

- 3) Slide the QMI into the megaphone outlet of the GP1 pipe. Measure from the highest point on the slash cut portion of the megaphone down to the highest point on the QMI. (Fig. 4)
- 4) Make note of your measurement. Remove the QMI insert.
- 5) Add $7/16$ " to the measurement taken in steps 3-4. On the outside of the GP1 megaphone, make a mark that is the measured amount from the highest point on the slash cut. (Fig. 5)
- 6) Carefully drill a $1/4$ " hole in the megaphone where you made your mark. Deburr the hole. (Fig. 5)
- 7) Slide the QMI insert inside the megaphone and position it so that the threaded hole in the QMI is showing through the new drilled hole. Secure the QMI to the megaphone using the supplied M6-1.00x12mm button head bolt and locking star washer.
- 8) Reinstall the exhaust system to the motorcycle.



Fig. 3

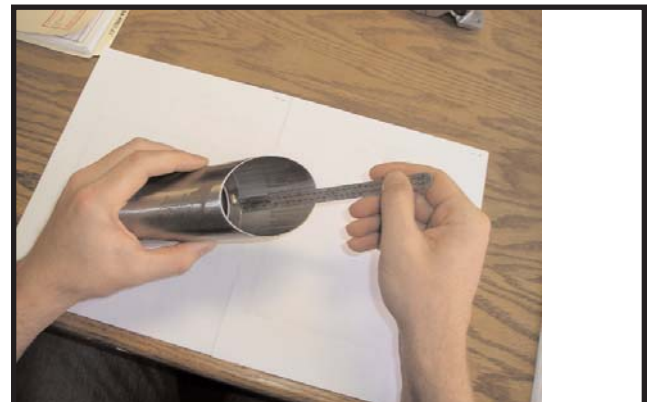


Fig. 4



Fig. 5

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