



## PARTS INCLUDED

Ref.	Part Number	Description	Qty
1)	00-200-02408	Slip-on Midpipe Assembly	1
2)	00-200-02409	Polished Muffler Assembly	1
3)	03-46-34864	"C" Muffler Strap	1
4)	07-27-38280	Silicone Band for Muffler Strap	1
5)	07-41-40004	Short Swivel Spring, S/S	2

18-1025-323-02

SLIP-ON EXHAUST, SS/CARBON

HONDA VFR1200F  
2010

## TOOLS REQUIRED

Ref.	Description	Ref.	Description
1)	3/8" Drive Ratchet	4)	14mm Socket
2)	3" Extension	5)	5mm Allen Wrench
3)	12mm Socket	6)	High-Temp Silicone sealer

## INSTALLATION INSTRUCTIONS

- 1) Make sure the motorcycle is cool and place securely on a service lift or center stand.
- 2) Remove the allen bolts securing the stock muffler shield to the muffler.
- 3) Disconnect the muffler butterfly valve cable from the muffler.
- 4) Loosen the clamp on the headpipe to midpipe connection.
- 5) Remove and retain the stock muffler mounting bolt, and nut.
- 6) Carefully remove the stock muffler assembly from the motorcycle.
- 7) Trace the butterfly valve cable up to the motorcycle and disconnect it from the servo.  
**NOTE:** *The cable will not need to be reused, the servo will operate as though it is still attached with no issues.*
- 8) Remove the clamp from the stock midpipe inlet. Loosely place the clamp on the new Jardine midpipe.
- 9) Slide the new midpipe onto the stock headpipe outlet tube.  
**NOTE:** *Make sure the stock gasket is removed, as it will not be used with the new system.*
- 10) Slide the Jardine muffler onto the midpipe outlet. Secure the muffler to the midpipe using the two supplied swivel springs.
- 11) Place the supplied silicone strap on the inside on the muffler strap. Position the muffler strap over the muffler so that it is in line with the passenger peg mount. Squeeze the strap tabs together, and with them both on the outside of the passenger peg mount secure using the stock hardware.
- 12) Position the muffler in the best possible orientation. Fully tighten the midpipe clamp and the muffler strap mounting hardware.
- 13) Clean all fingerprints and grease from the system. Start motorcycle and check for any leaks.