



17-2907-01

2" SLASH CUT DRAG PIPES

YAMAHA XVS650 V-STAR / DRAG STAR  
1997-2003



### PARTS INCLUDED

- 1 - Rear/Top Drag Pipe
- 1 - Bottom Muffler
- 2 - Heat Shields
- 1 - T-bolt Clamp (#220-52)
- 4 - Hose Clamp #32
- 1 - Hose Clamp #20

### TOOLS REQUIRED

- Ratchet
- Sockets
- Wrenchs
- Flat Blade Screwdriver

### INSTALLATION INSTRUCTIONS

- 1) Make sure the motorcycle is secure on it's stand or in a vise.
- 2) Remove the two rear headpipe flange bolts. Loosen the clamp that secures the bottom muffler to the fron headpipe. Remove the bolts that secure the top and bottom mufflers to the motorcycle frame. Remove everything but the front headpipe from the motorcycle as a whole unit.
- 3) Place the new top drag pipe in the exhaust port outlet and secure the flange to the motor using the original bolts. Using the original bolt, secure the muffler portion of the drag pipe to the motorcycle frame. Do not fully tighten.
- 4) Place the supplied t-bolt clamp on the bottom slip-on muffler inlet tube and slide the pipe over the headpipe outlet. Using the original bolt, mount the muffler to the motorcycle frame.
- 5) Adjust the pipes as needed and fully tighten all mounting hardware.
- 6) Clean all grease and fingerprints from the pipes before starting the bike.
- 7) Mount the supplied straight heat shield to the bottom pipe using one small and one large hose clamp. This heat shield will only install one way, the mounting tabs must be nearest the front of the bike when attached. Mount the supplied bent heat shield to the top pipe using three large supplied hose clamps.