



14-2903-01

RUMBLERS, SLASH CUT, SLIP-ON EXHAUST

YAMAHA VIRAGO VX700/1000/1100
1984-2000



PARTS INCLUDED

Part Number	Description	Qty
00-200-01375	Muffler Assembly, Upper, Chrome	1
00-200-01380	Muffler Assembly, Lower, Chrome	1
01-10061606-2-27	Cap Screw, Hex Head, 3/8-16 x 3/4"	1
01-4206-27	Washer, Split Lock, 3/8" zinc	1
018-2093	Washer, 3/8", Flat	1
07-3842060-35	Clamp, T-Bolt, #200-60	1

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INSTALLATION INSTRUCTIONS

NOTE! If Jardine forward controls have been installed on your bike, you must loosen the rear brake spline and the rear nut for the right side forward control, before installing the mufflers.

1. Place the bike on center stand. Make sure the bike is stable and secure.
2. Remove the right side rear peg. You should then be able to loosen stock muffler. Loosen the front muffler by unbolting the stock clamp.
3. Loosen the clamp that connects the lower muffler to the rear cylinder head. Loosen the bolts on the flange for the rear cylinder head pipe, and remove stock mufflers.
4. Remove the rear cylinder flange nuts. Open the ring that holds the head pipe to the flange and remove the head pipe. **NOTE! Keep in mind how this pipe was removed from the bike for installing the new head pipe in step 6.**
5. Re-Install the rear foot peg leaving the bolts loose. The rear bolt will need to come out to fasten head pipe bracket.
6. Install the Jardine rear pipe first. You must start with the pipe pointing straight out at 90 degrees from the bike. You may have to work the flange between the engine and the frame in the same manner that the stock pipe was removed. After you have guided the pipe up to the port, fasten the muffler to the bike at the rear foot peg mount bolt. Secure the pipe to the port by re-installing the ring clamp and flange bolts. **DO NOT FULLY TIGHTEN!**
7. Install the lower muffler by inserting the lower muffler cross over tube into the upper muffler cross over tube. Loosely install the supplied 3/8-16" x 3/4" hex head bolt, lock washer and flat washer to secure the two mufflers together. Place the supplied T-bolt clamp on the inlet of the muffler. With the lower muffler in place, slip the stock front head pipe into the lower muffler. Use of high temperature silicone sealer may help seal this connection.
8. Start tighten all the fasteners beginning with the rear head pipe flange bolts to start the alignment of the exhaust. When the upper muffler is in proper position tighten the fastener at the rear foot peg snug. Align the lower muffler and start by tightening the bolt connecting the two mufflers and then tighten the bolts at the flanges and then the T-bolt clamp. Tighten all hardware complete.
9. After the system is secure and in place, wipe down the exhaust with a good quality glass cleaner to remove all oils and fingerprints before starting.

IMPORTANT: AFTER A SHORT RIDE, LET THE BIKE COOL CHECK AND RE-TIGHTEN ALL HARDWARE AS NEEDED!