IMS
Fuel_Tank
WR250/400/426
1998-2002
4.0 gallon

IMS Tank ID: WR-1
Part #:
117319 / 217319

PARTS LIST
(1) Fuel tank
(1) Gas cap & seal
(1) Petcock gasket

STOCK ITEMS TO USE
• Petcock & screws
• All mounting hardware

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a grater capacity than fuel tank on vehicle.

The stock fuel lines, petcock, radiator shrouds (some models) & seat need to be removed. When removing any tank mount brackets be sure to note the **RIGHT & LEFT SIDE** brackets. They must be installed on the appropriate side for the tank to mount properly.

TANK INSTALLATION

Install the IMS gas cap & stock petcock.

The IMS fuel tank installs almost in the exact same manner as the stock fuel tank. Use the stock seat hook fitting and rear hold down strap screw. Note the IMS tank uses the **LEFT MOUNTING BRACKET ONLY**.

Be sure that the IMS fuel tank is mounted securely & doesn't bind or in any way inhibit the function of the motorcycle or the rider's movement.

Ensure that there are no sharp objects, (handle bars, tank mounting bolts, seat bolts etc.) which rub against the tank; they may eventually puncture the tank.

Connect the fuel line & turn the petcock to the closed position, replace the seat & shrouds, check for any leaks & enjoy your longer ride!

"FOR COMPETITION USE ONLY"
"Legal in California ONLY for racing vehicles which may never be used upon a highway."

DISCLAIMER: Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity

Feel the difference with IMS.   If you're looking for quality motorcycle frames & body, visit our website.