

<u>YAMAHA</u> <u>FUEL TANK:</u> 3.0 GALLONS <u>IMS TANK ID: YZ-12</u> <u>Fits YZ 250 (96-01') Models</u> <u>IMS Part #:</u> 117317 / 217317

IMS PARTS LIST

(1) Fuel Tank

- (1) Gas Cap & Seal
- (1) Petcock Gasket
- (1) 6 x 55mm Hex Head Bolt
- (1) 6 x 18mm Washer

OEM ITEMS TO USE

- Fuel Line
- Petcock & Bolts
- Right Side Mounting Bracket

WARNING!

Clean Tank Interior Thoroughly Before Installation. Install This Fuel Tank ONLY In a Well Ventilated Area, as Gasoline Fumes Are EXTREMELY dangerous. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS! IMS recommends that a Licensed Mechanic Do Installation. Read ALL Instructions First Before Beginning Installation.

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

Remove the seat, fuel line, radiator shrouds, and tank. Remove only the right side mounting bracket from the OEM tank. The left side mounting bracket is not used on the IMS tank.

TANK INSTALLATION

Install the OEM petcock using the IMS petcock gasket and the OEM bolts. The IMS fuel tank installs using the right side tank-mounting bracket only. Remove the Upper bolt holding the right radiator in place. The 6 x 55mm bolt with 6 x 18mm flat washer supplied in kit will now fasten the right side tank mount and upper right side radiator. Be sure the tank is mounted securely & does not bind or in any way inhibit the function of the motorcycle or the rider's movement.

Ensure that there are no sharp objects, (handle bars, tank mount bolts, seat bolts etc.) which rub against the tank; they may eventually puncture the tank.

Turn the petcock to the closed position. Attach the seat and fill you rnew **IMS** fuel tank, check for any leaks & enjoy your longer ride!

"FOR COMPETITION USE ONLY" "Legal in California ONLY for racing vehicles which may never be used upon a highway."

DISCLAIMER: Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity ______