



WARNING!

Clean Tank Interior Thoroughly Before Installation. Install This Fuel Tank ONLY In a Well Ventilated Area, As Gasoline Fumes Are EXTREMELY Dangerous. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS! IMS Recommends That Installation Be Done By a Licensed Mechanic. Read All Instructions First Before Beginning Installation.

NOTE: THE SPARKPLUG CANNOT BE CHANGED WHEN THIS IMS TANK IS ON THE BIKE.

KTM SX & XC 85/105
(2013-2015)

No spark plug access

KTM
FUEL TANK:
1.8 GALLONS
7-liters
IMS Tank ID: KTM-23

IMS Part no.
113333

IMS PARTS LIST

- (1) Fuel Tank
- (1) Gas Cap & Seal
- (8) 5x12 with 8mm Head
12mm Flange Bolts

OEM ITEMS TO USE

- Seat Hook
- Shrouds
petcock

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

Remove seat, fuel line, petcock, shrouds, seat hook and tank bolt and bushing (center mount). Remove OEM tank.

TANK INSTALLATION

Install the petcock using two of the 5x12mm flange bolts. Mount tank on the vehicle install center-mounting bolt & seat hook bushing.

Be sure that the tank is mounted securely and does not bind or in any way inhibit the controls or function of the vehicle. Ensure that there are no sharp objects that rub against the tank that may eventually puncture the tank. Check that you have sufficient clearance from any heat source that could melt the fuel tank.

Trim fuel line to necessary length Connect the fuel line to the petcock. Attach the shrouds to the tank with the 5 x 12mm Bolts supplied. Install the seat using the stock bolt.

Turn the petcock to the closed position and fill your new **IMS** fuel tank. Always check for any fuel Leaks Before Operating your Bike and enjoy your Longer Ride!

“FOR COMPETITION USE ONLY”
“Legal in California ONLY for racing vehicles
which may never be used upon a highway.”

DISCLAIMER: Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity