



## WARNING!

Prior To Installation Clean Tank Interior Thoroughly. Install This Fuel Tank ONLY In a Well Ventilated Area, As Gasoline Fumes Are EXTREMELY Dangerous. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS!

IMS Recommends Installation Be Performed By a Licensed Mechanic. Improper Installation May Result In Severe Bodily Injury Or Death. Read All Instructions First Before Beginning Installation.

## TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

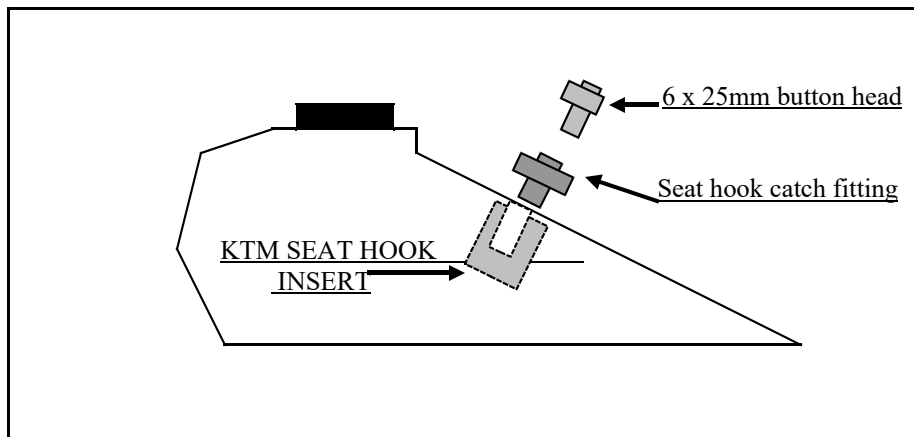
Remove seat, fuel line at petcock, and shroud to radiator attachment bolts, remove shrouds, and tank bolt (center mount).

Remove petcock from OEM tank, your going to need petcock, and OEM o-ring for installation on the IMS tank.

## TANK INSTALLATION

Mount seat hook fitting on top side of tank. Install OEM petcock using the supplied 6 x 12mm screws.

To fit tank on vehicle, make sure mounting ears on left and right of frame back bone fit into slots in tunnel of IMS tank while sliding tank over center-mounting bolt. Tank must go all the way down for seat to fit. Install and tighten tank center mount nut. Insert 6 x 16mm screw with 10.5mm flange into recess of aluminum shroud extension and attach to sides of radiator. Attach radiator shroud to tank and aluminum extensions using 6 x 16mm screws with 13mm flange. (Attach shrouds to the bike then attach to the IMS tank).



Hook slot on bottom of seat may need to be lengthened, allowing enough forward movement to install seat fastening screws. Connect fuel line from carburetor to petcock on IMS tank. Fill tank with fuel. Check for leaks. No leaks! Enjoy your longer ride.

“FOR COMPETITION USE ONLY”

“Legal in California ONLY for racing vehicles  
Which may never be used upon a highway?”

### KTM

### FUEL TANK:

3.1 GALLONS

TANK ID: KTM-8

Fits KTM: SX, EXC, XC

(2 Strokes)

Accepts/Uses 03-07' Shrouds

IMS Part #:

113318 / 213318

### IMS PARTS LIST

- (1) Fuel Tank
- (1)\*Gas Cap & Seal
- (1) Seat Hook Catch Fitting with screw 6 x 25 Socket Button Head
- (2) 6 x 12 Hex Head Bolts-Petcock
- (8) 6 x 12mm with 8mm Head 13mm Flange Bolts
- (2) 6 x 16mm with 8mm head 10.5mm Flange, Shroud-Radiator
- (2) Aluminum Shroud Extension Brackets

\*Excluded on Dry-Break Series

### OEM ITEMS TO USE

- Fuel Line
- Petcock, o-ring & Bolts
- Shrouds

### DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity