![IMS logo]

KTM
FUEL TANK:
3.4 GALLONS
IMS TANK ID: KTM- 6
Fits KTM: EXC/MXC
400/520 (00-02') Models
IMS Part #:
113316/213316

IMS PARTS LIST

(1) Fuel Tank
(1) Gas Cap & Seal
(1) Seat Hook Catch Fitting *Medium*
(2) 6x12 Hex Head Bolts w/ 8mm Head
(8) 6 x 16mm with 8mm Head 13mm Flange Bolts
(1) 6" Fuel Line
(1) 6x25mm Button Head Bolt
(2) Hose Clamps

OEM ITEMS TO USE

• Fuel Line
• Petcock, o-ring & Bolts
• Shrouds

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

Remove seat, fuel line at petcock, and shroud to radiator attachment bolts, remove shrouds, and tank bolt (center mount).
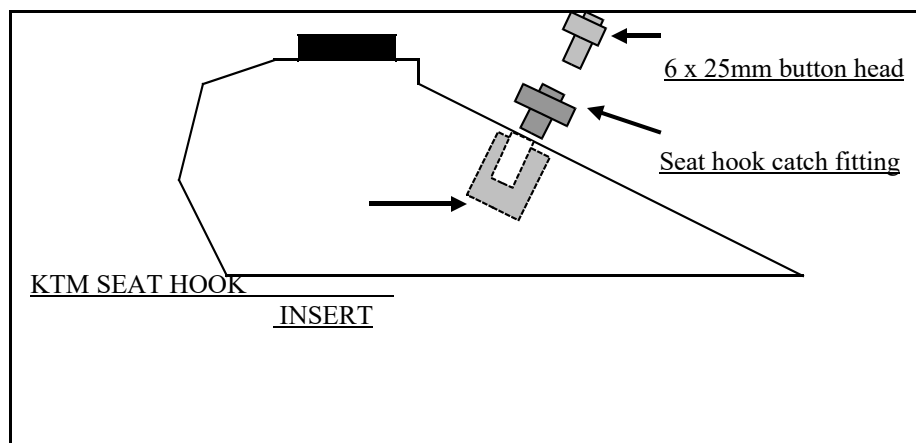
Remove petcock From OEM tank, your going to need petcock for installation on the **IMS** tank using the OEM o-ring.

TANK INSTALLATION

Mount seat hook fitting on topside of tank. Install OEM petcock using the **IMS** 6x12 bolts. **NOTE:** do to different variations of petcock sizes **IMS** does not drill out petcock hole on MXC, EXC, & SX models.

Fit tank on the vehicle, install center-mounting bolt. Attach the shrouds to the bike with the **IMS** 6 x 16mm flange bolts supplied. (Attach shrouds to the bike then attach to the IMS tank).

Turn the petcock to the closed position. Attach the seat and fill you new **IMS** fuel tank, check for any leaks & enjoy your longer ride!

6 x 25mm button head

Seat hook catch fitting

KTM SEAT HOOK

INSERT

DISCLAIMER: Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity

Check out the collection of motorcycle foot controls & pegs we offer.