



**Step 1**

Remove your OEM Seat and Fuel Tank



**Step 2**

Remove the Fuel Pump, Seat Retention Bolt, and Tank Retention Bolt from your OEM Tank



**Step 3**

Place the Fuel Pump into your IMS Tank and tighten securely



**Step 4**

Place the Seat Retention Bolt and Tank Retention Bolt into your IMS Tank



**Step 5**

Secure the front bracket included with your IMS tank to the front mounting position on your frame