



WARNING!

Clean tank interior thoroughly before installation. Install this fuel tank **ONLY** in a well ventilated area, as gasoline fumes are **EXTREMELY** dangerous. **DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS!** IMS recommends that installation be done by a licensed mechanic. Read all instructions first before beginning installation.

KAWASAKI: KX250F
2013-2014

FUEL TANKS:
IMS tank ID / Part#
KX - 41 113160 213160
PARTS LIST

- (1) Fuel Tank
- (1)*Gas Cap & Seal
- (*Excluded On Dry-Break)
- (2) 6 x 12 8-hex,13-flange Bolt
- (1) Front Mount Bracket
- (CR-2000)

STOCK ITEMS TO USE

- EFI pump assembly with O-ring and bolts
- Tank front mount bolt with flat washer
- Gas Cap Vent Hose

TANK INSTALLATION

- Step 1** Remove your OEM Seat and Fuel Tank
- Step 2** Remove the Fuel Pump, Seat Retention Bolt, and Tank Retention Bolt from your OEM Tank
- Step 3** Place the Fuel Pump into your IMS Tank and tighten securely
- Step 4** Place the Seat Retention Bolt and Tank Retention Bolt into your IMS Tank
- Step 5** Secure the front bracket included with your IMS tank to the front mounting position on your frame
- Step 6** Place your IMS Tank loosely into the frame, and reconnect all Fuel pump connections. Ensure that all lines are routed properly.
- Step 7** Place your IMS Tank into the frame so that it seats properly.
- Step 8** Attach the tank retention strap to the rear of your IMS Tank
- Step 9** Use the supplied bolts to secure the front mounting bracket to your tank.
- Step 10** Secure the shrouds to your tank using the OEM hardware.
- Step 11** Reinstall your seat.
- Step 12** Install the gas cap supplied with your IMS Tank and attach the OEM Vent line.

Be sure that the tank is mounted securely and does not bind or in any way inhibit the controls or function of the vehicle. Ensure that there are no sharp objects that rub against the tank which may eventually puncture the tank. Fill the fuel tank and install IMS gas cap. **CHECK FOR ANY LEAKS. NO LEAKS. ENJOY YOUR RIDE!!**

“FOR COMPETITION USE ONLY”

“Legal in California ONLY for racing vehicles
which may never be used upon a highway.”

DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity