



KAWASAKI KX 125, 250 FUEL TANK:

2.9 GALLON

IMS Tank ID: KX-28

Fits KX125 (03-05)

KX250 (03-04)

IMS Part #:

113137 & 213137

PARTS LIST

- (1) Fuel tank
- (1) Gas cap & seal (except D/B)
- (2) L-brackets w/ plastic covering "KX-20-24"
- (2) 6 x 12mm Small Flange hex bolts
- (2) 6 x 30mm bolts with 10mm hex head flange
- (2) 1/2" plastic spacers "MCM92825A145"
- (2) 6x25mm fender washers
- (1) Petcock gasket

STOCK ITEMS TO USE

- Petcock & screws
- Seat mount hardware
- Radiator shrouds

WARNING!

Prior to installation clean IMS tank interior thoroughly
Install this fuel tank **ONLY** in a well ventilated area, as gasoline fumes are **EXTREMELY** dangerous. **DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS!**

IMS recommends installation be performed by a licensed mechanic.
Improper installation may lead to Severe Bodily Injury or Death.
Prior to installation read all instructions.

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

Remove the seat, fuel line, radiator shrouds & tank. Remove the petcock from the OEM tank.

TANK INSTALLATION

Install the stock petcock into the IMS tank using the OEM petcock gasket & bolts. Tighten snugly, but **DO NOT** over tighten.

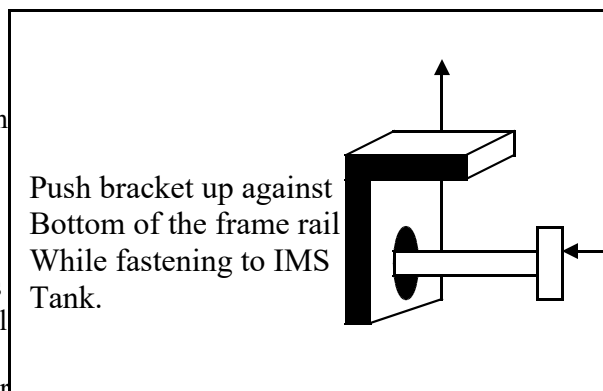
Place the IMS tank onto the motorcycle, making sure that it doesn't bind & rests on the frame rails.

Insert the supplied 6x12mm bolts through the IMS L-brackets & thread them loosely into the stock mounts on the frame.

While pushing the brackets firmly up against the frame rails, tighten them firmly (see illustration below).

Install 1/2" spacer
Between the radiator and
The radiator shroud using
The 6 x 30mm bolt with the
O.D. flat washer. Use the
Same procedure for the
Other side.

Attach the OEM
Fuel line, radiator shrouds
& Seat. Fill tank with fuel
Make sure there isn't any
Leaks & enjoy your longer
Ride!



"FOR COMPETITION USE ONLY"

**"Legal in California ONLY for racing vehicles
Which may never be used upon a highway."**

DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity