



**HUSQVARNA TC 250
(2010)
Carbureted Models
CR/WR 125
(2009-2012)
2.9 GALLONS**

IMS Tank ID: HUS-9C

**IMS Part # 112420 &
212420**

IMS PARTS LIST

- (1) Fuel Tank
- (1) Gas Cap & Seal
- (4) 5x12 with 8mm Head
12mm Flange Bolts
- List below is fuel cross-over
assembly fitted on tank.
- (2) 1/8 NTP to Barbed ell
adapter
"322137"
- (1) Quick Disconnect Plug
"5012K85"
- (1) Quick Disconnect Socket
"5012K82"
- (1) 11" Length 1/4" fuel line
- (1) 4" Length 1/4" fuel line
- (4) Hose clamps
- OEM ITEMS TO USE**
 - Petcock
 - Seat Hook
 - Shrouds

WARNING!
Clean IMS Tank Interior Thoroughly Before Installation. Install This Fuel Tank ONLY In a Well Ventilated Area, As Gasoline Fumes Are EXTREMELY Dangerous. DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS! IMS Recommends Installation Be Performed By a Licensed Mechanic. Improper Installation May Lead to Severe Bodily Injury or Death. Read All Instructions First Before Beginning Installation.

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle. Remove seat, shrouds, front mounting bolt, and seat hook. Disconnect the fuel line at the petcock. Remove OEM tank. Remove your petcock and the two rubber bumpers.

TANK INSTALLATION

Install the rubber bumpers and seat hook. Mount your petcock using the 5X12 mm bolts provided. Disconnect the cross over coupling, set the tank on the bike route the cross over line over the air boot and connect to the coupling on the right side. **Caution! To help prevent damage to O-ring seal when reconnecting hose coupling, on female side press release button down until it clicks. Never force coupling halves together. (Replacement O-ring use Fluorosilicone Dash no. D- 011 only)**

Be sure that the tank is mounted securely and does not bind or in any way inhibit the controls or function of the vehicle. Ensure that there are no sharp objects that rub against the tank or fuel lines that may eventually cause a fuel leak. Check that you have sufficient clearance from any heat source that could melt the fuel tank or fuel lines.

Attach the shrouds to the tank with the OEM hardware. Note: some Husky models use screws to attach the front of the shrouds use the 5 x 12mm bolts supplied instead. Install the seat.

Always check for any fuel Leaks Before Operating your Bike and enjoy your Longer Ride!

"FOR COMPETITION USE ONLY"
"Legal in California ONLY for racing vehicles
which may never be used upon a highway."

DISCLAIMER: Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity