



WARNING!

Clean tank interior thoroughly before installation. Install this fuel tank **ONLY** in a well ventilated area, as gasoline fumes are **EXTREMELY** dangerous. **DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS!** IMS recommends that a licensed mechanic do installation. Read all instructions first before beginning installation.

**FUEL TANK:
3.0 GALLONS
IMS Tank ID :CR-27
(Fits models)**

**HONDA CRF-250L (2013)
IMS Part #: 112246**

IMS PARTS LIST

- (1) Fuel Tank
- (1) Gas Cap & Seal
- (6) 6x20mm Flange Head Bolts
For Fuel Pump
- (2) KLR-2 "L" Bracket w/
Black nutsert
- (2) TB22-2 "L" Bracket
- (1) Seat hook *Short w/
6x16mm Button Head Bolt*
- (2) TB22-1 Bracket
- (6) 6x12mm Small Flange Bolt
w/ 8mm Head
- (1) 36" length 5/32" Vent Hose
- (1) 3/16" Barbed Hose
Coupling

OEM ITEMS TO USE

- Fuel line
- Fuel Pump & Gasket

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

TANK INSTALLATION

Step 1

Remove your OEM fuel tank, radiator shrouds and Side Panels

Step 2

Remove the fuel pump from your OEM tank and place it into your IMS Tank - Do not over tighten.

Step 3

Attach the supplied black L brackets to the sides of your IMS Tank.

Step 4

Attach the supplied silver L brackets to the Rear of your IMS Tank

Step 5

Remove the Rubber Grommets and Metal sleeve from your OEM tank and place them into your IMS Tank.

Step 6

Attach the Front Mounting Brackets to your frame near each radiator

Step 7

Connect the fuel pump connectors to the fuel pump in your IMS Tank

Step 8

Slide your IMS tank onto your bike and insert and tighten the bolt through the metal sleeve in the rear of the tank

Step 9

Attach the front mounting brackets to your IMS tank using the Rubber grommets found on your OEM Tank.

Step 10

Attach the supplied seat hook to your IMS Tank

Step 11

Attach your Radiator shrouds to your IMS Tank (some trimming may be necessary)

Step 12

Attach the Side Panels

Step 13

Secure the Black portions of the radiator shrouds using the OEM push clips

Step 14

Install your seat onto the bike

Ensure there are no leaks and that the tank is mounted securely. Ensure that there are no sharp objects that rub against the tank or fuel lines. Ensure the tank and fuel lines are not touching any hot areas.