



WARNING!

Prior to installation clean IMS tank interior thoroughly.
Install this fuel tank **ONLY** in a well ventilated area, as gasoline fumes are **EXTREMELY** dangerous. **DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS!**

IMS recommends installation be performed by a licensed mechanic.
Improper installation may lead to Severe Bodily Injury or Death
Prior to installation read all instructions.

IMS

TANK PART #'S:
Screw Cap / Dry-Break

***Minor trimming of radiator shrouds required**

IMS TANK ID:/ IMS PART :
XR-4: 112226 / 212226
XR-5: 112228 / 212228

PARTS LIST

- (1) Fuel Tank
- (1) Gas Cap/Seal-Except D/B

STOCK ITEMS TO USE

- Petcock & Screws
- All Mounting Hardware



TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a greater capacity than fuel tank on vehicle.

The stock fuel lines, petcock, radiator shrouds (some models) & seat need to be removed.

TANK INSTALLATION

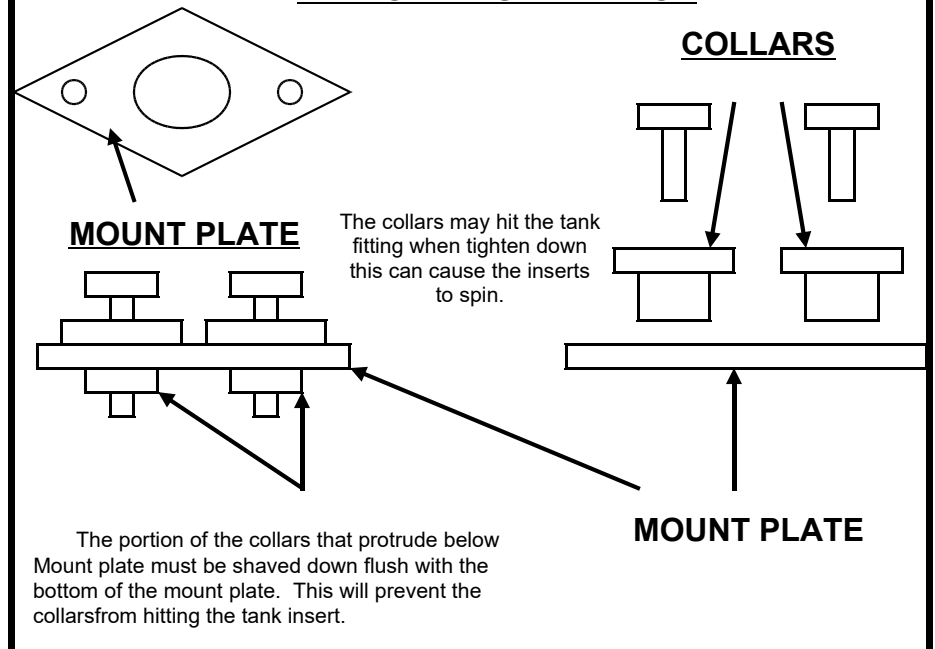
The IMS fuel tank installs in the exact same manner as the stock fuel tank. Affix all the stock hardware and mounting brackets to the **IMS** tank.

Be sure the IMS fuel tank is mounted securely & doesn't bind or in any way inhibit function of the motorcycle or the rider's movement.

*Radiator shrouds: Place radiator shrouds into position on tank one at a time. Note horizontal rib, on interior of shroud must be trimmed. Use a plastic trimming tool or box cutter with sharp blade. Always make cuts with blade moving away from your body and limbs. Trim horizontal rib to allow shroud to lie against tank body.

Ensure that there are no sharp objects, (handle bars, tank mounting bolts, seat bolts etc.) which rub against the tank that may eventually puncture the tank. Connect the fuel line & turn the petcock to the closed position. Replace seat & shrouds. Add fuel, check for leaks, **NO LEAKS** - Enjoy!

PETCOCK INSTALLATION



DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity