

**BIG BIKE PARTS[®]**

INSTALLATION INSTRUCTIONS

PART NO. V30-107BK

GAS TANK MINI BRA

VICTORY CRUISERS 2004-NEWER

TOOLS NEEDED: M6 ALLEN WRENCH

RUBBING ALCOHOL

LINT FREE TOWEL

THREAD LOCK COMPOUND

PLEASE READ THROUGH AND UNDERSTAND THESE INSTRUCTIONS BEFORE BEGINNING.**USE A REMOVABLE THREAD LOCK ON ALL FASTENERS****INSTALLATION:**

1. REMOVE BOTH SIDE COVERS LOCATED NEXT TO THE PASSENGER PEGS/BOARDS FROM THE BIKE AND SET ASIDE.
2. USING A M6 ALLEN WRENCH REMOVE THE TWO BOLTS THAT HOLD THE SEAT TO THE BIKE. SEE FIG. 1.
3. REMOVE THE SEAT. SET ASIDE.
4. CLEAN THE BACK OF THE TANK AND UNDER THE SIDES OF THE TANK ABOVE THE MOTOR. LET DRY.
5. USING RUBBING ALCOHOL AND A LINT FREE TOWEL CLEAN THE SAME AREA TO REMOVE ANY WAX OR POLISH. LET DRY.
6. LAY THE MINI BRA INTO PLACE ON THE GAS TANK AND USING THE SEAM ON THE BACK EDGE CENTER THE MINI BRA ON THE TANK.
7. REMOVE THE FILM FROM THE FOUR PIECES OF HOOK ATTACHED TO THE BACK OF THE BRA AND ATTACH THEM NEAR THE BOTTOM EDGE OF THE TANK. SEE FIG. 2.
8. MAKE SURE THE EXTRA FABRIC FROM THE REAR SEAM IS LAYING DOWN THE BACK OF THE TANK AND NOT ON TOP OF THE TANK.
9. WITH THE BRA ATTACHED IN THE BACK PULL EACH SIDE TIGHT AND PLACE EACH PIECE OF HOOK UNDER THE SIDE OF THE TANK. SEE FIG. 3
10. REINSTALL SEAT AND SIDE COVERS.
11. LET TAPE CURE FOR 24 HOURS AND THEN ADJUST TENSION OF MINI BRA TO TAKE OUT ANY LOOSE AREAS.

