



BIG BIKE PARTS

INSTALLATION INSTRUCTIONS

PART NO. V30-104BK

GAS TANK MINI BRA

VICTORY CROSS BIKES 2010-NEWER

TOOLS NEEDED: M6 ALLEN WRENCH

RUBBING ALCOHOL

LINT FREE TOWEL

THREAD LOCK COMPOUND

PLEASE READ THROUGH AND UNDERSTAND THESE INSTRUCTIONS BEFORE BEGINNING.

USE A REMOVABLE THREAD LOCK ON ALL FASTENERS

INSTALLATION:

1. REMOVE BOTH SIDE COVERS LOCATED NEXT TO THE PASSENGER PEGS/BOARDS FROM THE BIKE AND SET ASIDE.
2. USING A M6 ALLEN WRENCH REMOVE THE TWO BOLTS THAT HOLD THE SEAT TO THE BIKE. SEE FIG. 1.
3. REMOVE THE SEAT BY LIFTING THE FRONT AND PULLING FORWARD. SET ASIDE.
4. CLEAN THE BACK OF THE TANK THAT WAS UNDER THE SEAT AND UNDER THE SIDES OF THE TANK ABOVE THE MOTOR. LET DRY.
5. USING RUBBING ALCOHOL AND A LINT FREE TOWEL CLEAN THE SAME AREA TO REMOVE ANY WAX OR POLISH. LET DRY.
6. LAY THE MINI BRA INTO PLACE ON THE GAS TANK AND USING THE CUTOUT ON THE BACK EDGE CENTER THE MINI BRA ON THE TANK.
7. REMOVE THE FILM FROM THE TWO PIECES OF HOOK ATTACHED TO THE BACK OF THE BRA AND ATTACH THEM NEAR THE BOTTOM CENTER EDGE OF THE TANK. SEE FIG. 2.
8. WITH THE BRA ATTACHED IN THE BACK PULL EACH STRAP TIGHT AND PLACE EACH PIECE OF HOOK UNDER THE SIDE OF THE TANK. SEE FIG. 3
9. REINSTALL SEAT AND SIDE PANELS.
9. LET TAPE CURE FOR 24 HOURS AND THEN ADJUST TENSION OF MINI BRA TO TAKE OUT ANY LOOSE AREAS.

