



EXB-14S1RR-SOT

BMW Titanium Slip-On Exhaust 2010-Current BMW S1000RR

Parts List Slip-On

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<<<<<< IT IS RECOMMENDED THAT THIS PRODUCT BE INSTALLED BY A QUALIFIED TECHNICIAN >>>>>>

- 1) Remove the exhaust muffler by removing the stock T45 Torx bolt. Keep all OEM parts. **(photo 1)**



- 2) Loosen the exhaust clamp at the muffler's base and slide the muffler off. **(photo 2)**



- 3) Install the new slip-on onto the stock exhaust system. **Leave the clamp loose for now.**
- 4) Use the stock bolt and the washer to secure the mounting tab. **Leave the bolt loose for now. (photo 3)**



- 5) Make sure the slip-on has slid fully onto the stock exhaust system and it lines up with the heat shield. **(photo 5)**



- 6) Torque first the mounting bolt and then the exhaust clamp to 20 Nm / 14 ft lbs. **(photo 6)**



- 7) Before starting your motorcycle, be sure to clean any finger prints or dirt from your exhaust.
- 8) Start the engine and check again for proper installation and/or clearance.

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