



Muffler insert installation instructions

Please read all instructions thoroughly before installation. Failure to follow all installation instructions will void any warranty implied or otherwise. FMF Racing is not responsible for problems due to improper installation and/or improper use.

Before you begin installing this product, we recommend wearing safety glasses.

Tools Required

3mm allen wrench
WD-40

contact cleaner
high temp silicone

Removal

1. If applicable, remove the old insert by first spraying a small amount of a penetrant such as WD-40 on the mounting bolt and around the insert where it slips into the muffler outlet.
2. Carefully remove the bolt with a 3mm allen wrench.
3. Remove the insert from the muffler outlet.

Installation

4. Using contact cleaner, clean the muffler outlet where the insert is seated and dry thoroughly.
5. Apply a light bead of high temp silicone to the outer circumference of the insert where it makes contact with the muffler outlet.
6. Install the insert into the muffler outlet making sure the mounting hole is aligned with the hole in the muffler cap.
7. Install the bolt removed in step #2 to secure the insert.

Post - Installation

8. We recommend using high temp silicone for an improved seal. Please follow instructions for the silicone and allow sufficient time to cure before starting the engine.
9. Periodically check the spark arrestor screen for obstructions. Remove the insert and clean with a small wire brush as necessary.